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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE STYCAST 4640 WH known as STYCAST 4640 WHT 5LB GA</b>	<b>IDH number:</b>	1188177
<b>Product type:</b>	Encapsulant	<b>Region:</b>	United States
<b>Restriction of Use:</b>	None identified	<b>Contact information:</b>	
<b>Company address:</b>	Henkel Electronic Materials LLC 14000 Jamboree Road Irvine, CA 92606	Telephone:	+1 (888) 943-6535
		MEDICAL EMERGENCY Phone:	Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
		TRANSPORT EMERGENCY Phone:	CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
		Internet:	www.henkel.com/electronics

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	Wash thoroughly after handling. Wear eye and face protection. Wear protective gloves.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Limestone	1317-65-3	10 - 30
Glass, oxide, chemicals	65997-17-3	5 - 10

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of silicon. Formaldehyde. Toxic and irritating vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.
<b>Storage:</b>	For safe storage, store between 0 °C (32°F) and 4 °C (39.2 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

**For information on product shelf life, please review labels on container or check the Technical Data Sheet.**

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Limestone	10 mg/m3 TWA Total dust.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Glass, oxide, chemicals	0.2 FIBERS/CM3 TWA Fiber. 10 mg/m3 TWA Inhalable dust. 1 FIBERS/CM3 TWA Fiber. 3 mg/m3 TWA Respirable fraction. 1 FIBERS/CM3 TWA Fiber. 5 mg/m3 TWA Inhalable fraction. 1 FIBERS/CM3 TWA Fiber.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

**Engineering controls:**

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:**

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	White
<b>Odor:</b>	Pungent
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	< 0.1 mm hg (25 °C (77°F))
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not applicable
<b>Specific gravity:</b>	0.75
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	> 93.3 °C (> 199.94 °F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Insoluble
<b>Partition coefficient (n-octanol/water):</b>	Not applicable
<b>VOC content:</b>	1.1 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of silicon. Formaldehyde. Irritating organic vapours.
<b>Incompatible materials:</b>	Strong oxidizing agents. Strong acids and strong bases.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	High temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause respiratory tract irritation. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
<b>Skin contact:</b>	Causes skin irritation.
<b>Eye contact:</b>	Causes serious eye irritation. Redness. Tearing.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Limestone	None	Nuisance dust
Glass, oxide, chemicals	None	Allergen, Respiratory

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Limestone	No	No	No
Glass, oxide, chemicals	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis  
**CERCLA/SARA Section 311/312:** Immediate Health  
**CERCLA/SARA Section 313:** None above reporting de minimis  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Updated composition in Section 3.

**Prepared by:** Timothy Pratt, Regulatory Affairs Specialist

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