

# Safety Data Sheet



Revision Number: 004.0

Issue date: 05/05/2023

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE STYCAST L 28 known as STYCAST L-28 QT 2LB  
**Product type/use:** Epoxy resin  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 1188991  
**Item number:** 1188991  
**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.  
SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

| HAZARD CLASS          | HAZARD CATEGORY |
|-----------------------|-----------------|
| SKIN IRRITATION       | 2               |
| EYE IRRITATION        | 2A              |
| SKIN SENSITIZATION    | 1               |
| REPRODUCTIVE TOXICITY | 2               |

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number  | Percentage* |
|------------------------|-------------|-------------|
| Epoxy resin            | Proprietary | 80 - 100    |
| Toluene                | 108-88-3    | 0.1 - 1     |

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\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

|                      |   |
|----------------------|---|
| <b>Inhalation:</b>   | Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.                                      |
| <b>Skin contact:</b> | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention. |
| <b>Eye contact:</b>  | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.   |
| <b>Ingestion:</b>    | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.                   |
| <b>Symptoms:</b>     | See Section 11.   |

## 5. FIRE FIGHTING MEASURES

|   |  |
|---|--|
| <b>Extinguishing media:</b>               | Water spray (fog), foam, dry chemical or carbon dioxide.   |
| <b>Special firefighting procedures:</b>   | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray. |
| <b>Unusual fire or explosion hazards:</b> | Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.  |
| <b>Hazardous combustion products:</b>     | Oxides of carbon. Oxides of nitrogen. Phenolics. Hydrogen chloride. Toxic and irritating vapors.   |

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

|                                   |   |
|-----------------------------------|---|
| <b>Environmental precautions:</b> | Do not allow product to enter sewer or waterways.   |
| <b>Clean-up methods:</b>          | Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. |

## 7. HANDLING AND STORAGE

|                  |  |
|------------------|--|
| <b>Handling:</b> | Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.   |
| <b>Storage:</b>  | For safe storage, store between -20 °C (-4°F) and 50 °C (122°F)<br>Keep in a cool, well ventilated area away from heat, sparks and open flame.<br>Keep container tightly closed until ready for use. Protect from direct sunlight. |

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV  | OSHA PEL  | AIHA WEEL | OTHER |
|------------------------|------------|---|-----------|-------|
| Epoxy resin            | None       | None  | None      | None  |
| Toluene                | 20 ppm TWA | 200 ppm TWA<br>300 ppm Ceiling<br>500 ppm MAX.<br>CONC 10 minutes | None      | None  |

|                                |   |
|--------------------------------|---|
| <b>Engineering controls:</b>   | Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.   |
| <b>Respiratory protection:</b> | Use NIOSH approved respirator if there is potential to exceed exposure limit(s).  |
| <b>Eye/face protection:</b>    | Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available. |
| <b>Skin protection:</b>        | Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.   |

## 9. PHYSICAL AND CHEMICAL PROPERTIES

|   |  |
|---|--|
| <b>Physical state:</b>                          | Liquid   |
| <b>Color:</b>                                   | Red  |
| <b>Odor:</b>                                    | Slight   |
| <b>Odor threshold:</b>                          | Not available.                                     |
| <b>pH:</b>                                      | Not applicable                                     |
| <b>Vapor pressure:</b>                          | Negligible vapor pressure at ambient temperatures. |
| <b>Boiling point/range:</b>                     | Not applicable                                     |
| <b>Melting point/ range:</b>                    | Not applicable                                     |
| <b>Specific gravity:</b>                        | 1.17   |
| <b>Vapor density:</b>                           | > 1.0  |
| <b>Flash point:</b>                             | > 93.3 °C (> 199.94 °F)                            |
| <b>Flammable/Explosive limits - lower:</b>      | Not available.                                     |
| <b>Flammable/Explosive limits - upper:</b>      | Not available.                                     |
| <b>Autoignition temperature:</b>                | Not available.                                     |
| <b>Flammability:</b>                            | Not applicable                                     |
| <b>Evaporation rate:</b>                        | Not applicable                                     |
| <b>Solubility in water:</b>                     | Insoluble  |
| <b>Partition coefficient (n-octanol/water):</b> | Not determined                                     |
| <b>VOC content:</b>                             | 1.5 g/l  |
| <b>Viscosity:</b>                               | Not available.                                     |
| <b>Decomposition temperature:</b>               | Not available.                                     |

## 10. STABILITY AND REACTIVITY

|  |  |
|--|--|
| <b>Stability:</b>                        | Stable under normal conditions of storage and use.   |
| <b>Hazardous reactions:</b>              | None under normal processing.  |
| <b>Hazardous decomposition products:</b> | Oxides of carbon. Oxides of nitrogen. Phenolics. Hydrogen chloride. Toxic fumes. Irritating vapors.  |
| <b>Incompatible materials:</b>           | Strong oxidizing agents. Strong acids and strong bases.  |
| <b>Reactivity:</b>                       | Not available.   |
| <b>Conditions to avoid:</b>              | Elevated temperatures. Store away from incompatible materials. Heat, flames, sparks and other sources of ignition. Protect from direct sunlight. |

## 11. TOXICOLOGICAL INFORMATION

|                                     |                                   |
|-------------------------------------|-----------------------------------|
| <b>Relevant routes of exposure:</b> | Skin, Inhalation, Eyes, Ingestion |
|-------------------------------------|-----------------------------------|

### Potential Health Effects/Symptoms

**Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** Causes skin irritation. May cause allergic skin reaction.  
**Eye contact:** Causes serious eye irritation.  
**Ingestion:** May cause gastrointestinal tract irritation if swallowed.

| Hazardous Component(s) | LD50s and LC50s  | Immediate and Delayed Health Effects                                      |
|------------------------|--|---|
| Epoxy resin            | None   | Allergen, Irritant  |
| Toluene                | Oral LD50 (Rat) = 2.6 g/kg<br>Dermal LD50 (Rabbit) = 12,124 mg/kg<br>Inhalation LC50 (Rat, 4 h) = 12.5 - 28.8 mg/l<br>Inhalation LC50 (Rat, 4 h) = 25.7 mg/l<br>Inhalation LC50 (Rat, 4 h) = 28.1 mg/l<br>Inhalation LC50 (Rat, 4 h) = 30 mg/l | Behavioral, Cardiac, Central nervous system, Developmental, Ear, Irritant |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|------------------------|----------------|-----------------|--|
| Epoxy resin            | No             | No              | No                                       |
| Toluene                | No             | No              | No                                       |

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**Marine pollutant:** Epoxy resin

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** None above reporting de minimis.  
Immediate Health, Delayed Health

**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Regulatory Affairs

**Issue date:** 05/05/2023

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