



Revision Number: 008.0

Issue date: 02/28/2020

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE ABLESTIK 84-3 known as Ablebond 84-3 (5.4g),
Product type/use: Epoxy adhesive
Restriction of Use: None identified
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: 1199543

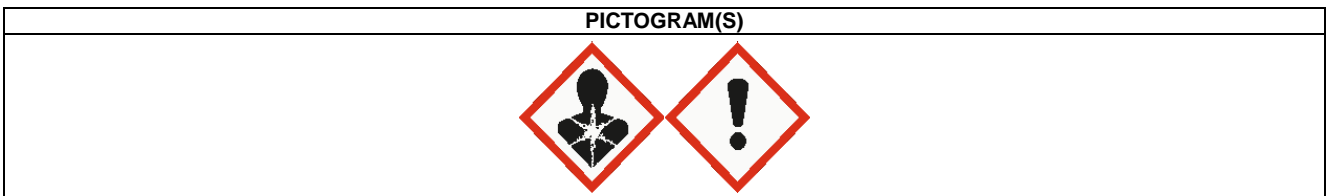
Region: United States

Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE. MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2



Precautionary Statements

Prevention: Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Quartz (SiO ₂), <1% respirable	14808-60-7	30 - 60
Bisphenol-F Epichlorhydrin resin	9003-36-5	10 - 30
Formaldehyde, polymer with epichlorhydrin and o-cresol	29690-82-2	10 - 30
1,4-bis(2,3 epoxypropoxy)butane	2425-79-8	10 - 30
dapson	80-08-0	1 - 5
Treated fumed silica	67762-90-7	0.1 - 1
Epichlorhydrin-4,4'-isopropylidene diphenol resin	25068-38-6	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	This product is combustible at high temperatures. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon, oxides of nitrogen, irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.
Storage:	For safe storage, store at or below -40.0 °C (-40°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Protect from direct sunlight.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Quartz (SiO ₂), <1% respirable	0.025 mg/m ³ TWA Respirable fraction.	0.05 mg/m ³ TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m ³ OSHA_ACT (Respirable dust.) 0.05 mg/m ³ PEL Respirable dust. 2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable.	None	None
Bisphenol-F Epichlorhydrin resin	None	None	None	None
Formaldehyde, polymer with epichlorohydrin and o-cresol	None	None	None	None
1,4-bis(2,3 epoxypropoxy)butane	None	None	None	None
dapsone	None	None	None	None
Treated fumed silica	10 mg/m ³ TWA Inhalable dust. 3 mg/m ³ TWA Respirable fraction.	15 mg/m ³ TWA Total dust. 5 mg/m ³ TWA Respirable fraction.	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid, Paste
Color:	Blue
Odor:	Slight
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not applicable
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	1.7
Vapor density:	Not available.
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 1 %
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Silicon tetrafluoride. Oxides of carbon. Oxides of nitrogen. Irritating organic fragments.
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Direct sunlight. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Quartz (SiO ₂), <1% respirable	None	Immune system, Lung, Some evidence of carcinogenicity
Bisphenol-F Epichlorhydrin resin	None	Allergen, Irritant
Formaldehyde, polymer with epichlorhydrin and o-cresol	None	Irritant, Allergen
1,4-bis(2,3 epoxypropoxy)butane	None	Irritant, Allergen
dapsone	None	Allergen, Blood, Eyes, Irritant, Kidney, Nervous System, Skin
Treated fumed silica	None	Irritant
Epichlorhydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Quartz (SiO ₂), <1% respirable	Known To Be Human Carcinogen.	Group 1	Yes
Bisphenol-F Epichlorhydrin resin	No	No	No
Formaldehyde, polymer with epichlorhydrin and o-cresol	No	No	No
1,4-bis(2,3 epoxypropoxy)butane	No	No	No
dapsone	No	No	No
Treated fumed silica	No	No	No
Epichlorhydrin-4,4'-isopropylidene diphenol resin	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3

Prepared by: Product Safety and Regulatory Affairs
Issue date: 02/28/2020

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.