

# Safety Data Sheet



Revision Number: 006.0

Issue date: 04/04/2025

## 1. IDENTIFICATION

**Product name:** LOCTITE STYCAST 4350 known as STYCAST 4350 15LB GA  
**Product type/Recommended use:** Silicone adhesive  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 1913722

**Region:** United States

**Contact information:**  
Telephone: +1 (860) 571-5100  
FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call CHEMTREC: +1 703-741-5970  
MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887  
MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

NOT CLASSIFIED. READ ENTIRE SAFETY DATA SHEET.

HAZARD CLASS	HAZARD CATEGORY
None	None

### PICTOGRAM(S)

None

### Precautionary Statements

**Prevention:** Not prescribed  
**Response:** Not prescribed  
**Storage:** Not prescribed  
**Disposal:** Not prescribed

**Other hazards** Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Aluminium oxide - non fibrous form	1344-28-1	60 - 80
Silicic acid, ethyl ester	11099-06-2	0.1 - 1
tetraethyl silicate	78-10-4	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

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## 4. FIRST AID MEASURES

### First Aid Measures by likely routes of exposure

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Most important symptoms and effects (acute and delayed):</b>	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
<b>Indication of any immediate medical attention / special treatment needed:</b>	Not available.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Improper extinguishing agents:</b>	Not available.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of silicon. Oxides of nitrogen. Formaldehyde. Toxic and irritating vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminium oxide - non fibrous form	1 mg/m3 TWA Respirable fraction. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Red
<b>Odor:</b>	Slight
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Product is non-soluble (in water)., Not applicable
<b>Vapor pressure:</b>	< 0.1 hPa (20 °C (68°F))
<b>Boiling point/range:</b>	> 150 °C (> 302°F) Polymerizes before boiling point is reached.
<b>Melting point/ range:</b>	Not applicable, Product is a liquid
<b>Density/Relative density:</b>	2.1
<b>Relative vapor density:</b>	> 1 20 °C
<b>Flash point:</b>	> 93 °C (> 199.4 °F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	The product is not flammable.
<b>Evaporation rate:</b>	Not applicable
<b>Solubility:</b>	Largely insoluble. Water
<b>Partition coefficient n-octanol/water (logarithmic value):</b>	Not available.
<b>VOC content:</b>	< 1.4 g/l
<b>Dynamic viscosity:</b>	41,000 cp
<b>Kinematic viscosity:</b>	14,000 mm2/s
<b>Particle characteristics:</b>	Not applicable, Product is a liquid
<b>Decomposition temperature:</b>	> 200 °C

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of silicon. Formaldehyde.
<b>Incompatible materials:</b>	Acids and bases. Oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	High temperatures. Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.

## 11. TOXICOLOGICAL INFORMATION

**Likely routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause respiratory tract irritation.
<b>Skin contact:</b>	May cause skin irritation.
<b>Eye contact:</b>	May cause irritation.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s
Aluminium oxide - non fibrous form	None
Silicic acid, ethyl ester	None
tetraethyl silicate	Inhalation LC50 (Rat, 4 h) = > 5.03 mg/l Inhalation LC50 (Rat, 4 h) = > 16.8 mg/l Inhalation LC50 (Rat, 4 h) = 10 mg/l Inhalation LC50 (Mouse, 4 h) = > 1000 ppm

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Aluminium oxide - non fibrous form	Irritant Nuisance dust Corrosive		
Silicic acid, ethyl ester			
tetraethyl silicate	Irritant		Central nervous system Kidney Liver Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminium oxide - non fibrous form	No	No	No
Silicic acid, ethyl ester	No	No	No
tetraethyl silicate	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Please refer to the GHS classification in Section 2
<b>CERCLA/SARA Section 313:</b>	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminium oxide - non fibrous form (CAS# 1344-28-1).
<b>California Proposition 65:</b>	This product contains a chemical known to the State of California to cause cancer and to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** Reviewed SDS. Reissued with new date.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 04/04/2025

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