



SAFETY DATA SHEET

In accordance with OSHA 29 CFR 1910.1200

HM 6363
Revision Number 2

Revision date 06-Nov-2024
Supersedes date 20-Apr-2015

1. Identification

1.1. Product identifier

Product Name HM 6363

Other means of identification

Other information Not applicable

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Hot-melt adhesives
Restrictions on use No information available

1.3. Details of the supplier of the safety data sheet

Responsible Party

Bostik Inc.
11320 W. Watertown Plank Road
Wauwatosa, Wisconsin 53226 USA
Phone: +1(800) 726-7845 (Domestic Toll Free)
Phone: +1 (414) 774-2250 (International)

E-mail msds@bostik.com

1.4. Emergency telephone number

Emergency Telephone CHEMTREC (Chemical Transportation Emergency Center)
Chemtrec: 1-800-424-9300 (US) , 1-703-527-3887 (Outside U.S.)
Rocky Mountain Poison Center: 1-866-767-5089

2. Hazard(s) identification

2.1. Classification of the substance or mixture

Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

Hazards not otherwise classified (HNOC)

Not applicable

2.2. Label elements

EMERGENCY OVERVIEW

Contact with solid material may cause irritation
Contact with molten material will cause thermal burns
Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

Appearance Glue sticks Physical state Solid Odor No information available

SAFETY DATA SHEET

HM 6363
Revision Number 2

Revision date 06-Nov-2024
Supersedes date 20-Apr-2015

2.3. Other Information

Contact with product at elevated temperatures can result in thermal burns.

3. Composition/information on ingredients

3.1. Substances

Not applicable.

Mixture

| Chemical name | CAS No. | Weight-% |
|--------------------------------------|-----------|----------|
| Paraffin waxes and Hydrocarbon waxes | 8002-74-2 | 1 - <5 |

**The exact percentage (concentration) of composition has been withheld as a trade secret*

4. First-aid measures

4.1. Description of first aid measures

Inhalation

Molten . Move to fresh air in case of accidental inhalation of vapors or decomposition products. **Solid**: . Not an expected route of exposure.

Eye contact

Molten . Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Contact with molten materials requires immediate medical assistance. **Solid**: . Rinse eyes.

Skin contact

Molten . After contact with molten product, cool skin area rapidly with cold water. For severe burns, immediate medical attention is required. Do not remove clothing if adhering to skin. Do not try to remove solidified material from the skin. Removal of solidified molten material from skin requires medical assistance. **Solid**: . Wash skin with soap and water.

Ingestion

Get immediate medical attention. Do not induce vomiting without medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms

Contact with molten substance may cause severe burns to skin and eyes.

Effects of Exposure

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians

Burns caused by molten material must be treated clinically. Treat any burns as thermal burns, after decontamination.

5. Fire-Fighting Measures

5.1. Extinguishing media

SAFETY DATA SHEET

HM 6363
Revision Number 2

Revision date 06-Nov-2024
Supersedes date 20-Apr-2015

Suitable Extinguishing Media
Large Fire CO₂, dry chemical, dry sand, alcohol-resistant foam. Water spray.
CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical The melted product can cause severe burns.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO₂).

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Avoid contact with hot, molten product. Ensure adequate ventilation.

Other information Where possible allow molten material to solidify naturally.

6.2. Environmental precautions

Environmental precautions Keep out of drains, sewers, ditches and waterways. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Where possible allow molten material to solidify naturally. Prevent product from entering drains. Dike to collect large liquid spills.

Methods for cleaning up **Molten** . Where possible allow molten material to solidify naturally. **Solid**: . Take up mechanically, placing in appropriate containers for disposal.

Reference to other sections See section 8 for more information. See section 13 for more information.

7. Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. If hot processing this material, ensure adequate ventilation and wear personal protective equipment. Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapors. Facilities for quickly drenching the body should be provided within the immediate work area

SAFETY DATA SHEET

HM 6363
Revision Number 2

Revision date 06-Nov-2024
Supersedes date 20-Apr-2015

for emergency use where there is a possibility of exposure.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals.

Recommended storage temperature Keep at temperatures between 50 and 95 °F / 10 and 35 °C.

7.3 References to other sections

Reference to other sections Section 10: STABILITY AND REACTIVITY
Section 13: DISPOSAL CONSIDERATIONS

8. Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

| Chemical name | ACGIH TLV | OSHA PEL | NIOSH |
|---|-------------------------------|------------------------------------|-------------------------------|
| Paraffin waxes and Hydrocarbon waxes 8002-74-2 | TWA: 2 mg/m ³ fume | (vacated) TWA: 2 mg/m ³ | TWA: 2 mg/m ³ fume |

| Chemical name | Argentina | Brazil | S.D. 594/1999 | Colombia |
|---|--------------------------|--------------------------|-----------------------------|-------------------------|
| Paraffin waxes and Hydrocarbon waxes 8002-74-2 | TWA: 2 mg/m ³ | TWA: 2 mg/m ³ | LPP: 1.75 mg/m ³ | TWA: 2mg/m ³ |

| Chemical name | Costa Rica | Peru | Uruguay | Venezuela |
|---|-------------------------|-------------------------|--------------------------------|--------------------------|
| Paraffin waxes and Hydrocarbon waxes 8002-74-2 | TWA: 2mg/m ³ | TWA: 2mg/m ³ | 2 mg/m ³ TWA (fume) | TWA: 2 mg/m ³ |

8.2. Exposure controls

Appropriate engineering controls

Engineering controls Ensure that eyewash stations and safety showers are close to the workstation location.

Individual protection measures, such as personal protective equipment

Eye/face protection Avoid contact with eyes. Wear safety glasses with side shields (or goggles).

Hand protection Heat resistant gloves are recommended when handling molten materials. **Solid:** . For operations where prolonged or repeated skin contact may occur, impervious gloves should be worn.

Skin and body protection Long sleeved clothing. Impervious clothing.

Respiratory protection When workers are facing concentrations above the exposure limit they must use appropriate

SAFETY DATA SHEET

HM 6363
Revision Number 2

Revision date 06-Nov-2024
Supersedes date 20-Apr-2015

certified respirators.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|----------------|--------------------------|
| Physical state | Solid |
| Appearance | Glue sticks |
| Color | Cream |
| Odor | No information available |
| Odor threshold | No information available |

| <u>Property</u> | <u>Values</u> | <u>Remarks • Method</u> |
|---|---------------------|-----------------------------------|
| pH | No data available | Not applicable Insoluble in water |
| pH (as aqueous solution) | No data available | None known |
| Melting point / freezing point | No data available | None known |
| Initial boiling point and boiling range | No data available | None known |
| Flash point | > 204 °C / 399.2 °F | |
| Evaporation rate | No data available | None known |
| Flammability | No data available | None known |
| Flammability Limit in Air | | None known |
| Upper flammability or explosive limits | No data available | |
| Lower flammability or explosive limits | No data available | |
| Vapor pressure | No data available | None known |
| Relative vapor density | No data available | None known |
| Relative density | No data available | None known |
| Water solubility | Insoluble in water | None known |
| Solubility(ies) | No data available | None known |
| Partition coefficient | No data available | None known |
| Autoignition temperature | No data available | None known |
| Decomposition temperature | No data available | None known |
| Kinematic viscosity | No data available | None known |
| Dynamic viscosity | 33500 | Spindle 27 @ 5 rpm @ 325 °F |

9.2. Other information

| | | |
|----------------------|--------------------------|--------------------------|
| Explosive properties | No information available | |
| Oxidizing properties | No information available | |
| Solvent content (%) | No information available | |
| Solid content (%) | 100 | |
| Softening point | @ 197 °F | |
| Molecular weight | No information available | |
| VOC content | No information available | No information available |
| Density | .960 g/cm ³ | |
| Bulk density | No information available | |

10. Stability and reactivity

10.1. Reactivity

Reactivity No information available.

SAFETY DATA SHEET

HM 6363
Revision Number 2

Revision date 06-Nov-2024
Supersedes date 20-Apr-2015

10.2. Chemical stability

Chemical stability Stable under normal conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Extremes of temperature and direct sunlight. To avoid thermal decomposition, do not overheat. Do not add water or other volatile material to molten adhesive. Under dusty conditions avoid all sources of ignition, including sparks and static electricity.

10.5. Incompatible materials

Incompatible materials None known based on information supplied.

10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide Carbon dioxide (CO₂)

11. Toxicological information

11.1. Information on toxicological effects

Inhalation Based on available data, the classification criteria are not met.
Eye contact Based on available data, the classification criteria are not met.
Skin contact Based on available data, the classification criteria are not met.
Ingestion Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) >5000 mg/kg
ATEmix (dermal) 62,601.60 mg/kg
ATEmix (inhalation-gas) >20000 ppm
ATEmix (inhalation-dust/mist) >5 mg/l
ATEmix (inhalation-vapor) >20 mg/l

Component Information

| Chemical name | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|---|----------------------|--------------------------------------|-----------------|
| Paraffin waxes and Hydrocarbon waxes 8002-74-2 | >5000 mg/kg (Rattus) | > 2000 mg/kg (Oryctolagus cuniculus) | - |

SAFETY DATA SHEET

HM 6363
Revision Number 2

Revision date 06-Nov-2024
Supersedes date 20-Apr-2015

Delayed and immediate effects as well as chronic effects from short and long-term exposure

| | |
|--|---|
| Skin corrosion/irritation | Contact with molten substance may cause severe burns to skin and eyes. |
| Serious eye damage/eye irritation | Contact with molten substance may cause severe burns to skin and eyes. |
| Respiratory or skin sensitization | Based on available data, the classification criteria are not met. |
| Germ cell mutagenicity | Based on available data, the classification criteria are not met. |
| Carcinogenicity | Based on available data, the classification criteria are not met. |
| Reproductive toxicity | Based on available data, the classification criteria are not met. |
| STOT - single exposure | Thermal decomposition can lead to release of irritating gases and vapors. |
| STOT - repeated exposure | Based on available data, the classification criteria are not met. |
| Aspiration hazard | Based on available data, the classification criteria are not met. |
| Other adverse effects | No information available. |
| Interactive effects | No information available. |

12. Ecological information

12.1. Toxicity

Ecotoxicity No information available.

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

12.4. Mobility in soil

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

SAFETY DATA SHEET

HM 6363
Revision Number 2

Revision date 06-Nov-2024
Supersedes date 20-Apr-2015

13. Disposal considerations

13.1. Waste treatment methods

| | |
|--|--|
| Waste from residues/unused products | It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations. |
| Contaminated packaging | Dispose of in accordance with federal, state and local regulations. |

14. Transport information

| | |
|-------------|---------------|
| DOT | Not regulated |
| IATA | Not regulated |
| IMDG | Not regulated |

15. Regulatory information

International Inventories

| | |
|-------------|----------|
| TSCA | Complies |
| DSL | Complies |

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL - Canadian Domestic Substances List

Complies - The components of this product are either listed or exempt from listing on inventory. Active

Not Listed - One or more components of this product are not listed on inventory.

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

16. Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances

vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT: Specific Target Organ Toxicity

SAFETY DATA SHEET

HM 6363
Revision Number 2

Revision date 06-Nov-2024
Supersedes date 20-Apr-2015

ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

| | | | |
|---------|-----------------------------|------|----------------------------------|
| TWA | TWA (time-weighted average) | STEL | STEL (Short Term Exposure Limit) |
| Ceiling | Maximum limit value | Sk* | Skin designation |

Prepared By Product Stewardship and Regulatory Affairs.

Revision date 06-Nov-2024

Revision Note SDS sections updated. 1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 15. 16.

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End of Safety Data Sheet