



**TECHNICAL DATA SHEET**

**DESCRIPTION**

This is a versatile, fast drying, brush grade adhesive that forms tough flexible bonds resistant to moisture, aging, aliphatic solvents and oils. It is designed to bond a wide variety of materials such as wood, leather, PVC, ABS, polystyrene, steel, and aluminum.

**TYPICAL PHYSICAL PROPERTIES and GENERAL INFORMATION**

| <b>Property</b>               | <b>Value</b>    |
|-------------------------------|-----------------|
| COLOR                         | AMBER           |
| DENSITY                       | 7.2 lb-mass/gal |
| FLASH POINT (ASTM D0056)      | 0 deg. F        |
| SOLID CONTENT (NON-VOLATILES) | 31 percent      |
| VISCOSITY                     | 3,500 cP        |

**SOLVENT BLEND**

Acetone

**DILUTING SOLVENT**

Acetone

**CLEAN-UP SOLVENT**

Acetone, MEK, Ethyl Acetate

**DRYING TIME**

1 - 10 minutes depending on application conditions.

**BONDING RANGE**

Bond one way, semi-wet.

**COVERAGE**

320 sq.ft./gallon (based on 5 mils wet - one surface)

**EQUIPMENT SUGGESTIONS**

Squeeze Bottle, Extrusion Equipment with manual control nozzle.



**DIRECTIONS FOR USE**

1. Clean all surfaces thoroughly. Make sure the surfaces are free of any oil residue.
2. Apply a uniform coverage of adhesive to one surface.
3. While the adhesive is still semi-wet, combine the substrates with sufficient pressure to insure 100% contact.

Agitate prior to use.

**STORAGE & HANDLING**

The shelf life of this product is 6 (six) months when stored at 60-80 degrees F in the original sealed container. If stored below 60 degrees F, the product should be conditioned in its unopened container at room temperature for at least 24 hours before usage.

**DANGER! EXTREMELY FLAMMABLE LIQUID AND VAPOR. VAPOR MAY CAUSE FLASH FIRE.**

PRECAUTIONS: Vapor may ignite explosively and cause flash fire if they contact an ignition source. Vapors may settle in low-lying areas or travel long distances to an ignition source. Ensure industrial ventilation systems are on and functioning properly, or use sufficient general dilution ventilation to maintain vapor concentrations below recommended exposure limits. Keep away from heat, spark, or open flame, including pilot lights, lighters, or electric switches. Disconnect all gas or electrical appliances, e.g., furnaces, heaters, power tools, until all vapors have been cleared from the area. Static charges can accumulate during shipping, unloading, pouring, or conveying. Ground and bond container, receiving equipment and personnel before transferring material. Do not generate static sparks (such as by walking on carpet, etc.). Keep container closed during and after use. Empty container may contain vapors - do not cut, drill, grind or weld on or near this container.



**LIMITED WARRANTY AND TERMS**

H.B. Fuller Company ("Fuller") warrants that, for a Warranty Period of one year (or the period specified on the applicable Technical Data Sheet, whichever is less) from the date of shipment from Fuller to the Initial Purchaser, that this Fuller product was manufactured in accordance with Fuller's specifications in effect on the date of manufacture. These specifications are available upon request. This Warranty does not cover test data, or any defects, damages or other harms caused to any extent or in any way by failure to follow applicable Fuller instructions, if any, or abuse or misuse of the product.

**WARRANTIES DISCLAIMED** -- THE WARRANTY STATED IN THE PARAGRAPH ABOVE IS IN PLACE OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED. Fuller EXPRESSLY DISCLAIMS ANY OTHER WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. ALTHOUGH Fuller MAY HAVE SUGGESTED THE PRODUCT OR DEVELOPED THE PRODUCT AT THE PURCHASER'S REQUEST, IT IS THE PURCHASER'S RESPONSIBILITY TO TEST AND DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE PURCHASER'S INTENDED USE AND PURPOSE, AND PURCHASER ASSUMES ALL RISK AND LIABILITY WHATSOEVER REGARDING SUCH SUITABILITY.

**LIMITATIONS OF REMEDIES AND DAMAGES** -- FOR ANY VALID CLAIM PRESENTED UNDER THE LIMITED WARRANTY, Fuller WILL REPLACE THE PRODUCT, OR AT ITS OPTION, REFUND THE PURCHASE PRICE. THIS REPLACEMENT/REFUND REMEDY IS THE PURCHASER'S SOLE AND EXCLUSIVE REMEDY AGAINST Fuller. THE PURCHASER AGREES THAT NO OTHER REMEDY (INCLUDING BUT NOT LIMITED TO LOST PROFITS, LOST SALES, INJURY TO PERSON OR PROPERTY OR ANY OTHER INCIDENTAL OR CONSEQUENTIAL LOSS) SHALL BE AVAILABLE TO PURCHASER FOR CLAIMS ARISING OUT OF ANY USE OF THE PRODUCT REGARDLESS OF THE LEGAL THEORY (CONTRACT, TORT OR OTHER). IN NO EVENT WILL Fuller BE OBLIGATED TO PAY DAMAGES TO PURCHASER IN ANY AMOUNT EXCEEDING THE PRICE THAT THE PURCHASER PAID FOR THE PRODUCT.

**LIMITATION OF ACTIONS AND VENUE** -- Any claim made or action commenced by Purchaser under Fuller's limited warranty as set forth herein must be brought within one year from the date of shipment from Fuller to the Purchaser. Purchaser agrees that all disputes arising from Fuller's sale of product to Purchaser shall be brought, if at all, in and before a court located in the State of Minnesota, to the exclusion of the courts of any other state.

**CONDITIONAL ACCEPTANCE** -- Fuller's acceptance of Purchaser's order for this product is expressly conditional on Purchaser's assent to terms and conditions set forth herein.

---

**ADEQUATE TESTS:** The information contained in this bulletin we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be made in your laboratory or plant to determine if this product meets all of your requirements.