



Clarity® PHL4157

Type of Adhesive

Hot Melt Adhesive

Product Benefits

This Semi-PSA is a light colored, fast setting, low odor Hot Melt Container Labeling Adhesive. Its extra-low viscosity helps it run cleanly at low application temperatures

Typical Applications

Container Labeling – Web Fed Applicators

Can also be used as a Hot Pick Up in roll-through labelers.

Suitable Substrates

Plastic, Glass and Metal Containers. Can be used with carbonated beverages.

Paper and Foam-backed Poly Labels

Cold, warm or wet containers

Typical Properties

Property	Value
APPLICATION TEMPERATURE	275 deg. F
COLOR GARDNER INDEX	3
SHELF LIFE	365 day
SOFTENING POINT	152 deg. F
VISCOSITY (@ 250F)	840 cP
VISCOSITY (@ 275F)	500 cP
VISCOSITY (@ 300F)	320 cP
VISCOSITY (@ 350F)	140 cP

Application Instructions

Application temp: See table above.

Suggested application methods include roll coating and extrusion..

Cleaning Instructions

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.



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TECHNICAL DATA SHEET

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

Clean and dry conditions above 20°F and below 120°F.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

Our Focus is Clear. Perfecting Adhesives.

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North America
+888-HBFULLER
+888-423-8553

inquiry@hbfuller.com
www.hbfuller.com



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