

H.B. Fuller® HL-6414-X

Type of Product Hot melt adhesive or sealant

Product Characteristics

- Excellent foam reduction
- Low application temperature
- Easy clean-up from metal and ABS
- Passes odor test (butter odor)

Typical Applications Appliance industry hot melt. Can be foamed for use as a cabinet sealer for the appliance industry.

Suitable Substrates Various metals and ABS

Typical Properties

Property	Value
Color	Amber
Softening Point	209°F
Specific Gravity	0.9
Viscosity @ 250°F	29,300 cP
Viscosity @ 275°F	6,600 cP
Viscosity @ 300°F	2,400 cP
Viscosity @ 325°F	1,250 cP
Shelf Life	3 years

Application Instructions Application temperature: 300°F

When used with foamed hot melt application equipment the temperature settings throughout the system may vary from 230 – 300°F, depending on the design and output variables. Technical assistance maybe required.

Cleaning Instructions Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

Typical Packaging Please contact your local Sales Office for available packaging options.

Storage Conditions Store in original sealed packaging protected from sun, dust, moisture, and high temperatures. Clean and dry conditions above 20°F and below 120°F

Disposal Advice

Please refer to the SDS for disposal instructions.

Safety Advice

To minimize the risk of burns, the use of eye protection and protective clothing when working with or near hot melt application is recommended. To minimize the risk of fire, do not exceed a melt temperature of 400°F and extinguish all ignition sources during hot melt use. Please refer to the SDS for additional safety advice. Contact reg.request@hbfuller.com for all product regulatory stewardship needs.

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