

**HL6414X**

Type of Adhesive	Hot Melt Adhesive or Sealant
Product Benefits	Excellent foam reduction, Low application temperature and easy clean-up from metal and ABS
Typical Applications	HL6414X can be foamed for use as a cabinet sealer for the appliance industry.
Suitable Substrates	Various metals and ABS

Typical Properties

Property	Value
APPLICATION TEMPERATURE	260 deg. F
COLOR	AMBER
ODOR PASS/FAIL (BUTTER ODOR TEST)	PASS
SHELF LIFE	730 day
SOFTENING POINT	209 deg. F
SPECIFIC GRAVITY	0.9
VISCOSITY (@ 250F)	29,300 cP
VISCOSITY (@ 275F)	6,600 cP
VISCOSITY (@ 300F)	2,400 cP
VISCOSITY (@ 325F)	1,250 cP

Application Instructions	Application temp: See table above. When used with foamed hot melt application equipment the temperature settings throughout the system may vary from 230-300F depending on the design and output variables. Technical assistance maybe required.
Cleaning Instructions	Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.
Typical Packaging	Please contact your local Sales Office for available packaging options.



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TECHNICAL DATA SHEET

Storage Conditions

Clean and dry conditions above 20°F and below 120°F.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

Our Focus is Clear. Perfecting Adhesives.

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