



## HL2198 X

**Type of Adhesive**                      Hot Melt Pressure Sensitive Adhesive

**Product Benefits**                      Removable, Optically Clear

**Typical Applications**                      General Purpose

**Suitable Substrates**                      Paper, Plastics

### Typical Properties

Property	Value
RECOMMENDED APPLICATION TEMPERATURE	325 deg. F
MOLTEN GARDNER COLOR	1
180 DEGREE PEEL	0.2 lb-mass/in
LOOP TACK ON STAINLESS STEEL	22 Oz/in <sup>2</sup>
SHELF LIFE	365 day
SOFTENING POINT	203 deg. F
VISCOSITY @ 250F	30,000 cP
VISCOSITY @ 300F	4,400 cP
VISCOSITY @ 325F	2,800 cP
VISCOSITY @ 350F	1,460 cP

**Application Instructions**                      Application temp: See table above.

**Cleaning Instructions**                      Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

**Packaging**                                      Pillows

**Storage Conditions**                      Clean and dry conditions above 20°F and below 120°F.

**Disposal Advice**                              Please refer to the MSDS for disposal instructions.

**Safety Advice**                                To minimize the risk of burns, we recommend the use of eye



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## TECHNICAL DATA SHEET

protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

### Our Focus is Clear. Perfecting Adhesives.

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