



# SAFETY DATA SHEET

In accordance with OSHA 29 CFR 1910.1200

HM 6305  
Revision Number 3

Revision date 17-Jun-2024  
Supersedes date 16-Jan-2018

## 1. Identification

### 1.1. Product identifier

Product Name HM 6305

### Other means of identification

Other information Not applicable

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Hot-melt adhesives  
Restrictions on use No information available

### 1.3. Details of the supplier of the safety data sheet

#### Responsible Party

Bostik Inc.  
11320 W. Watertown Plank Road  
Wauwatosa, Wisconsin 53226 USA  
Phone: +1(800) 726-7845 (Domestic Toll Free)  
Phone: +1 (414) 774-2250 (International)

E-mail msds@bostik.com

### 1.4. Emergency telephone number

Emergency Telephone CHEMTREC (Chemical Transportation Emergency Center)  
Chemtrec: 1-800-424-9300 (US) , 1-703-527-3887 (Outside U.S.)  
Rocky Mountain Poison Center: 1-866-767-5089

## 2. Hazard(s) identification

### 2.1. Classification of the substance or mixture

Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

### Hazards not otherwise classified (HNOC)

Not applicable

### 2.2. Label elements

#### EMERGENCY OVERVIEW

Contact with solid material may cause irritation  
Contact with molten material will cause thermal burns  
Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

Appearance Glue sticks Physical state Solid Odor No information available

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## 2.3. Other Information

Contact with product at elevated temperatures can result in thermal burns.

## 3. Composition/information on ingredients

### 3.1. Substances

Not applicable.

### Mixture

Chemical name	CAS No.	Weight-%
Paraffin waxes and Hydrocarbon waxes	8002-74-2	10 - 30

*Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.*

## 4. First-aid measures

### 4.1. Description of first aid measures

Inhalation	<b>Molten</b> . Move to fresh air in case of accidental inhalation of vapors or decomposition products. <b>Solid</b> : . Not an expected route of exposure.
Eye contact	<b>Solid</b> : . In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. <b>Molten</b> . Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Contact with molten materials requires immediate medical assistance.
Skin contact	<b>Solid</b> : . Wash skin with soap and water. <b>Molten</b> . After contact with molten product, cool skin area rapidly with cold water. For severe burns, immediate medical attention is required. Do not remove clothing if adhering to skin. Removal of solidified molten material from skin requires medical assistance. Do not try to remove solidified material from the skin.
Ingestion	Get immediate medical attention. Do not induce vomiting without medical advice.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Contact with molten substance may cause severe burns to skin and eyes.
Effects of Exposure	No information available.

### 4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians	Burns caused by molten material must be treated clinically. Treat any burns as thermal burns, after decontamination.
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## 5. Fire-Fighting Measures

### 5.1. Extinguishing media

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**Suitable Extinguishing Media**  
**Large Fire** CO<sub>2</sub>, dry chemical, dry sand, alcohol-resistant foam. Water spray.  
CAUTION: Use of water spray when fighting fire may be inefficient.

**Unsuitable extinguishing media** Do not use straight streams.

## 5.2. Special hazards arising from the substance or mixture

**Specific hazards arising from the chemical** The melted product can cause severe burns.

**Hazardous combustion products** Carbon monoxide. Carbon dioxide (CO<sub>2</sub>).

### **Explosion data**

**Sensitivity to mechanical impact** None.

**Sensitivity to static discharge** Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

## 5.3. Advice for firefighters

**Special protective equipment and precautions for fire-fighters** As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## **6. Accidental Release Measures**

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions** Use personal protective equipment as required. Ensure adequate ventilation. Avoid contact with hot, molten product.

**Other information** Where possible allow molten material to solidify naturally.

### 6.2. Environmental precautions

**Environmental precautions** Keep out of drains, sewers, ditches and waterways. See Section 12 for additional Ecological Information.

### 6.3. Methods and material for containment and cleaning up

**Methods for containment** **Molten** . Cover with dry sand/earth.

**Methods for cleaning up** **Solid**: . Take up mechanically, placing in appropriate containers for disposal. **Molten** . Where possible allow molten material to solidify naturally. Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust. Clean contaminated surface thoroughly.

**Reference to other sections** See section 8 for more information. See section 13 for more information.

## **7. Handling and storage**

### 7.1. Precautions for safe handling

**Advice on safe handling** Avoid contact with skin and eyes. Wash thoroughly after handling. Take precautionary

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measures against static discharges. Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapors. Facilities for quickly drenching the body should be provided within the immediate work area for emergency use where there is a possibility of exposure.

## 7.2. Conditions for safe storage, including any incompatibilities

**Storage Conditions** Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals.

**Recommended storage temperature** Keep at temperatures between 50 and 95 °F / 10 and 35 °C.

## 7.3 References to other sections

**Reference to other sections** Section 10: STABILITY AND REACTIVITY  
Section 13: DISPOSAL CONSIDERATIONS

## 8. Exposure controls/personal protection

### 8.1. Control parameters

#### Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Paraffin waxes and Hydrocarbon waxes 8002-74-2	TWA: 2 mg/m <sup>3</sup> fume	(vacated) TWA: 2 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup> fume

Chemical name	Argentina	Brazil	S.D. 594/1999	Colombia
Paraffin waxes and Hydrocarbon waxes 8002-74-2	TWA: 2 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup>	LPP: 1.75 mg/m <sup>3</sup>	TWA: 2mg/m <sup>3</sup>

Chemical name	Costa Rica	Peru	Uruguay	Venezuela
Paraffin waxes and Hydrocarbon waxes 8002-74-2	TWA: 2mg/m <sup>3</sup>	TWA: 2mg/m <sup>3</sup>	2 mg/m <sup>3</sup> TWA (fume)	TWA: 2 mg/m <sup>3</sup>

### 8.2. Exposure controls

#### Appropriate engineering controls

**Engineering controls** Ensure that eyewash stations and safety showers are close to the workstation location.

#### Individual protection measures, such as personal protective equipment

**Eye/face protection** Avoid contact with eyes. Wear safety glasses with side shields (or goggles).

**Hand protection** Heat resistant gloves are recommended when handling molten materials. **Solid:** . For operations where prolonged or repeated skin contact may occur, impervious gloves should be worn.

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Skin and body protection	Long sleeved clothing. Impervious clothing.
Respiratory protection	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid	
Appearance	Glue sticks	
Color	Yellow	
Odor	No information available	
Odor threshold	No information available	
<b>Property</b>	<b>Values</b>	<b>Remarks • Method</b>
pH	No data available	Not applicable Insoluble in water
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	> 204 °C / 399.2 °F	
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	2800 mPa s	Spindle 27 @ 50 rpm @ 300 °F

### 9.2. Other information

Explosive properties	No information available	
Oxidizing properties	No information available	
Solvent content (%)	No information available	
Solid content (%)	100	
Softening point	@ 230 °F	
Molecular weight	No information available	
VOC content	No information available	No information available
Density	.960 g/cm <sup>3</sup>	
Bulk density	No information available	

## 10. Stability and reactivity

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## 10.1. Reactivity

Reactivity No information available.

## 10.2. Chemical stability

Chemical stability Stable under normal conditions.

## 10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

## 10.4. Conditions to avoid

Conditions to avoid Extremes of temperature and direct sunlight. To avoid thermal decomposition, do not overheat. Do not add water or other volatile material to molten adhesive. Under dusty conditions avoid all sources of ignition, including sparks and static electricity.

## 10.5. Incompatible materials

Incompatible materials Strong oxidizing agents, strong acids, and strong bases.

## 10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide Carbon dioxide (CO<sub>2</sub>) Hydrocarbons

## **11. Toxicological information**

### 11.1. Information on toxicological effects

Inhalation Based on available data, the classification criteria are not met.

Eye contact Based on available data, the classification criteria are not met.

Skin contact Based on available data, the classification criteria are not met.

Ingestion Based on available data, the classification criteria are not met.

### Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

### Acute toxicity

#### Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	>5000 mg/kg
ATEmix (dermal)	10,010.00 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	>5 mg/l
ATEmix (inhalation-vapor)	>20 mg/l

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Paraffin waxes and Hydrocarbon	>5000 mg/kg (Rattus)	> 2000 mg/kg (Oryctolagus)	-

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waxes 8002-74-2		cuniculus)	
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## Delayed and immediate effects as well as chronic effects from short and long-term exposure

<b>Skin corrosion/irritation</b>	Based on available data, the classification criteria are not met.
<b>Serious eye damage/eye irritation</b>	Based on available data, the classification criteria are not met.
<b>Respiratory or skin sensitization</b>	Based on available data, the classification criteria are not met.
<b>Germ cell mutagenicity</b>	Based on available data, the classification criteria are not met.
<b>Carcinogenicity</b>	Based on available data, the classification criteria are not met.
<b>Reproductive toxicity</b>	Based on available data, the classification criteria are not met.
<b>STOT - single exposure</b>	Based on available data, the classification criteria are not met.
<b>STOT - repeated exposure</b>	Based on available data, the classification criteria are not met.
<b>Aspiration hazard</b>	Based on available data, the classification criteria are not met.
<b>Other adverse effects</b>	No information available.
<b>Interactive effects</b>	No information available.

## **12. Ecological information**

### 12.1. Toxicity

<b>Ecotoxicity</b>	No information available.
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### 12.2. Persistence and degradability

<b>Persistence and degradability</b>	No information available.
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### 12.3. Bioaccumulative potential

<b>Bioaccumulation</b>	There is no data for this product.
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### 12.4. Mobility in soil

<b>Mobility</b>	No information available.
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### Other adverse effects

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Other adverse effects No information available.

## 13. Disposal considerations

### 13.1. Waste treatment methods

**Waste from residues/unused products** It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations.

**Contaminated packaging** Dispose of in accordance with federal, state and local regulations.

## 14. Transport information

**DOT** Not regulated

**IATA** Not regulated

**IMDG** Not regulated

## 15. Regulatory information

### International Inventories

<b>TSCA</b>	Complies
<b>DSL</b>	Complies

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL** - Canadian Domestic Substances List

**Complies** - The components of this product are either listed or exempt from listing on inventory. Active

**Not Listed** - One or more components of this product are not listed on inventory.

### US Federal Regulations

#### SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

### Europe

#### Restrictions of Use of Hazardous Substances (RoHS) Directive 2011/65/EU

This product does not contain Lead, Cadmium, Mercury, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-Ethylhexyl) phthalate (DEHP), Benzyl butyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) above the regulated limit mentioned in this regulation. This document is based on the information given to us by



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our own suppliers at the date of this document.

## SVHC: Substances of Very High Concern for Authorization:

This product does not contain candidate substances of very high concern at a concentration  $\geq 0.1\%$  (Regulation (EC) No. 1907/2006 (REACH), Article 59)

## 16. Other information

### Key or legend to abbreviations and acronyms used in the safety data sheet

#### Legend

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

#### Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation

Prepared By Product Stewardship and Regulatory Affairs.

Revision date 17-Jun-2024

Revision Note SDS sections updated. 1. 4. 5. 6. 7. 8. 9. 10. 11. 15.

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The Company adheres to a strict policy that applies to the use of any of its products in medical device applications. This policy can be found at

<https://www.arkema.com/global/en/social-responsibility/innovation-and-sustainable-solutions/responsible-product-management/medical-device-policy/> which is incorporated herein by reference and made a part hereof. Except as expressly authorized, the Company (i) has designated specific medical grade compositions for products used in medical device applications and Company products not so designated are not authorized for use in medical device applications and (ii) strictly prohibits the use of any of its products in medical device applications that are implanted in the body or in contact with bodily fluids or tissues for greater than 30 days. The Company does not design, manufacture and/or directly sell any medical devices. The Company does not co-design, or offer assistance to any purchaser of its products, in their design, manufacture and/or sale of products for medical devices. It is the sole responsibility of the manufacturer of medical devices to determine the suitability of all raw material, products and components, including any medical grade products,

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in order to ensure that the medical device is safe for end-use and complies with all applicable legal and regulatory requirements and to conduct all necessary tests and inspections.

**End of Safety Data Sheet**