



## Advantra® PHC9275

**Type of Adhesive**

Hot Melt Adhesive

**Product Benefits**

This product is an advanced case & carton hot melt adhesive based on patented HB Fuller technology. It provides a unique combination of benefits, including a clear, consistent color, odor and smoke-free environment, unequalled thermal stability, extremely high hot tack, increased mileage, clean machining and the widest service temperature range in the industry.

**Typical Applications**

Hot Fill to Blast Freezer. Cases, Cartons, Trays, Bliss Box

Hot and cold environments. High springback containers.

**Suitable Substrates**

Uncoated to moderately coated Corrugated, Clay Coated, SBS, SUS and similar materials

**Typical Properties**

Property	Value
RECOMMENDED APPLICATION TEMPERATURE	350 deg. F
MOLTEN GARDNER COLOR	1
SHELF LIFE	365 day
SOFTENING POINT	222 deg. F
RATE OF SET	FAST
VISCOSITY @ 375F	660 cP
VISCOSITY @ 250F	15,600 cP
VISCOSITY @ 275F	8,000 cP
VISCOSITY @ 300F	3,275 cP
VISCOSITY @ 325F	1,700 cP
VISCOSITY @ 350F	1,080 cP
VISCOSITY @ 400F	470 cP

**Application Instructions**

Application temp: See table above.

Suggested application methods include roll coating and extrusion.



### Cleaning Instructions

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

### Typical Packaging

Please contact your local Sales Office for available packaging options.

### Storage Conditions

Clean and dry conditions above 20°F and below 120°F.

### Disposal Advice

Please refer to the MSDS for disposal instructions.

### Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

## Our Focus is Clear. Perfecting Adhesives.

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