



Advantra® PHC9254

Type of Adhesive

Hot Melt Adhesive

Product Benefits

This product is an advanced case & carton hot melt adhesive based on patented HB Fuller technology. It provides a unique combination of benefits, including a clear, consistent color, odor and smoke-free environment, unequaled thermal stability, high hot tack, increased mileage, clean machining and a very wide service temperature range.

Typical Applications

Hot Fill to Blast Freezer. Cases, Cartons, Trays, Bliss Box
Hot and cold environments. High springback containers.

Suitable Substrates

Uncoated to moderately coated Corrugated, Clay Coated, SBS, SUS and similar materials

Typical Properties

Property	Value
APPLICATION TEMPERATURE	350 deg. F
COLOR GARDNER INDEX	1
SHELF LIFE	365 day
SOFTENING POINT	210 deg. F
SPEED OF SET, RELATIVE	MEDIUM
VISCOSITY (@ 250F)	7,390 cP
VISCOSITY (@ 275F)	4,200 cP
VISCOSITY (@ 300F)	2,560 cP
VISCOSITY (@ 325F)	1,655 cP
VISCOSITY (@ 350F)	1,150 cP
VISCOSITY (@ 375F)	785 cP
VISCOSITY (@ 400F)	575 cP

Application Instructions

Application temp: See table above.

Suggested application methods include roll coating and extrusion..



Cleaning Instructions

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

Clean and dry conditions above 20°F and below 120°F.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

Our Focus is Clear. Perfecting Adhesives.

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