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HL2053

Type of Adhesive	Hot Melt Pressure Sensitive Adhesive- Permanent
Product Benefits	Excellent adhesion to corrugate, Aggressive tack and peel, Good specific adhesion to low energy surfaces
Typical Applications	Corrugate labeling, Laser print labels, Film and paper labeling
Suitable Substrates	Corrugated, Most paper label stock, High density polyethylene, Low density polyethylene, Polypropylene

Typical Properties

Property	Value
APPLICATION TEMPERATURE	325 deg. F
COLOR GARDNER INDEX	7
PEEL	6.5 lb-mass/in
SHELF LIFE	365 day
SOFTENING POINT	192 deg. F
STATIC ADHESION FAILURE TEST TEMPERATURE	152 deg. F
TACK, LOOP	100 Ounce
TACK, POLYKEN	1,500 g
VISCOSITY (@ 300F)	10,500 cP
VISCOSITY (@ 325F)	6,600 cP
VISCOSITY (@ 350F)	4,600 cP

Application Instructions	Application temp: See table above.
Cleaning Instructions	Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.
Typical Packaging	Please contact your local Sales Office for available packaging options.



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Storage Conditions

Clean and dry conditions above 20°F and below 120°F.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

Our Focus is Clear. Perfecting Adhesives.

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