

H.B. Fuller® HL-6414-X

Version 0.1

Revision Date 05/22/2015

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® HL-6414-X
Product code : 100000002412

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Hot melt adhesive
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

| | |
|------------|-------------|
| Appearance | Solid form |
| Color | Light Amber |
| Odor | Neutral |

GHS Classification

Not a hazardous substance or mixture.

GHS Label element

Not a hazardous substance or mixture.

Potential Health Effects

Inhalation : Vapors/fumes may be irritating at application temperatures.

Skin : Contact with hot product will cause thermal burns.

Aggravated Medical Condition : None known.

Carcinogenicity:

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

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OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

| Chemical Name | CAS-No. | Concentration [%] |
|--------------------------------------|-----------|-------------------|
| Paraffin waxes and Hydrocarbon waxes | 8002-74-2 | 20 - 30 |

SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.
Cool melted product on skin with plenty of water. Do not remove solidified product.
- In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- If swallowed : Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this MSDS.
- Notes to physician : Use mineral oil to soften and loosen product for removal.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Unsuitable extinguishing media : Do NOT use water jet.
- Specific hazards during fire fighting : Burning produces irritant fumes.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

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SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
Methods and materials for containment and cleaning up : Allow to solidify.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Avoid breathing vapors/fumes of heated product. Prevent contact with molten product.
Conditions for safe storage : Keep in a dry, cool place.
Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Ingredients | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|--------------------------------------|-----------|-------------------------------|--|---------|
| Paraffin waxes and Hydrocarbon waxes | 8002-74-2 | TWA | 2 mg/m ³ | ACGIH |
| | | TWA | 2 mg/m ³ | OSHA P0 |

Engineering measures : At the application temperature, use of local exhaust over the premelting reservoir is encouraged.

Personal protective equipment

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.
Filter type : Particulates type
Hand protection
Material : Protective gloves
Remarks : When handling hot material, use heat resistant gloves.
Eye protection : Safety glasses

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Solid form

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| | |
|--|--|
| Color | : Light Amber |
| Odor | : Neutral |
| Odor Threshold | : No data available |
| pH | : Not applicable |
| Boiling point/boiling range | : not determined |
| Flash point | : Not applicable |
| Evaporation rate | : not determined |
| Flammability (solid, gas) | : Not classified as a flammability hazard |
| Upper explosion limit | : upper flammability limit not determined |
| Lower explosion limit | : lower flammability limit not determined |
| Vapor pressure | : not determined |
| Relative vapor density | : not determined |
| Density | : 0.90 g/cm ³ |
| Solubility(ies) | |
| Water solubility | : insoluble |
| Partition coefficient: n-octanol/water | : No data available |
| Autoignition temperature | : not determined |
| Thermal decomposition | : Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). |
| Viscosity | |
| Viscosity, kinematic | : Not applicable |
| Solid Content, % by weight: | : 100 |
| VOC, % by weight | : 0 |

SECTION 10. STABILITY AND REACTIVITY

| | |
|------------------------------------|--|
| Chemical stability | : The product is chemically stable. |
| Possibility of hazardous reactions | : Hazardous polymerization does not occur. |
| Hazardous decomposition products | : Stable under normal conditions. Thermal decomposition can lead to release of irritating gases and vapors. |

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

No data available

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Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous

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Waste Regulations 40 CFR 261. Dispose of in an approved landfill. Consult your state, local or provincial authorities and your local waste vendor for more restrictive requirements. The hazard and precautionary statements displayed on the label also apply to any residues left in the container.

SECTION 14. TRANSPORT INFORMATION

Special precautions for user

Remarks : Not dangerous goods

Domestic regulation

International Regulation

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : No SARA Hazards

SARA 302 : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : SARA 313: This product does not contain any chemical components that exceed the reporting threshold.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

US State Regulations

California Prop 65 This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

TSCA On TSCA Inventory
DSL All components of this product are on the Canadian DSL.
REACH Not in compliance with the inventory

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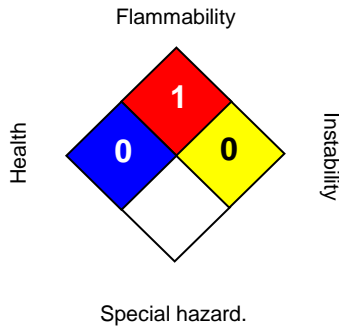
| | |
|---------------------------|--|
| AICS | On the inventory, or in compliance with the inventory |
| NZIoC | Not in compliance with the inventory |
| ENCS | On the inventory, or in compliance with the inventory |
| KECI | On the inventory, or in compliance with the inventory |
| PICCS | On the inventory, or in compliance with the inventory |
| IECSC | On the inventory, or in compliance with the inventory |
| TWINV | Not in compliance with the inventory |
| Inventories Legend | TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan) |

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information

NFPA:



HMIS III:

| | |
|------------------------|----------|
| HEALTH | 0 |
| FLAMMABILITY | 1 |
| PHYSICAL HAZARD | 0 |

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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