

**SAFETY DATA SHEET****H.B. Fuller® FE-7004-A**

Version 1.2

Revision Date 02/25/2016

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : H.B. Fuller® FE-7004-A  
Product code : 10000002742

**Manufacturer or supplier's details**

Company : H.B. Fuller Company  
Address : 1200 Willow Lake Boulevard  
Vadnais Heights, MN 55110  
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

**Recommended use of the chemical and restrictions on use**

Recommended use : Epoxy resin  
Restrictions on use : For industrial use only.



**SECTION 2. HAZARDS IDENTIFICATION****Emergency Overview**

Appearance	liquid
Color	white
Odor	sweet

**GHS Classification**

Flammable liquids : Category 4  
Skin irritation : Category 2  
Eye irritation : Category 2A  
Skin sensitization : Category 1  
Germ cell mutagenicity : Category 2  
Carcinogenicity : Category 2

**GHS Label element**

Hazard pictograms :  

Signal Word : Warning

**Hazard Statements:**

H227 Combustible liquid H315 Causes skin irritation. H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation. H341 Suspected of causing genetic defects. H351 Suspected of causing cancer.

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**Precautionary Statements:**

**Prevention:** P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking. P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:** P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:** P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.

**Disposal:** P501 Dispose of contents/ container to an approved waste disposal plant.

**Potential Health Effects****Carcinogenicity:****IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**NTP**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Hazardous ingredients**

Chemical Name	CAS-No.	Concentration [%]
Epoxy resin	25068-38-6	70 - 90
butyl 2,3-epoxypropyl ether	2426-08-6	5 - 10
Silica, amorphous fumed	112945-52-5	1 - 5

**SECTION 4. FIRST AID MEASURES**

General advice : Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.  
If symptoms persist, call a physician.

In case of skin contact : Wash off with soap and water.  
Get medical attention immediately if irritation develops and persists.  
Remove contaminated clothing and shoes.

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Wash contaminated clothing before reuse.

- In case of eye contact : Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
- If swallowed : Do NOT induce vomiting.  
If victim is fully conscious, give a cupful of water.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific extinguishing methods :  
Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains.  
Do not flush into surface water or sanitary sewer system.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.  
Shovel into suitable container for disposal.

**SECTION 7. HANDLING AND STORAGE**

- Technical measures : Not applicable
- Advice on safe handling : No special precautions required.
- Conditions for safe storage : Keep in a dry, cool place.
- Materials to avoid : No special restrictions on storage with other products.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

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**Ingredients with workplace control parameters**

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
butyl 2,3-epoxypropyl ether	2426-08-6	TWA	3 ppm	ACGIH
		TWA	50 ppm 270 mg/m <sup>3</sup>	OSHA Z-1
		TWA	25 ppm 135 mg/m <sup>3</sup>	OSHA P0
Silica, amorphous fumed	112945-52-5	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m <sup>3</sup> / %SiO <sub>2</sub>	OSHA Z-3

**Personal protective equipment**

- Respiratory protection : No personal respiratory protective equipment normally required.
- Hand protection  
Material : Nitrile rubber
- Eye protection : Safety glasses
- Skin and body protection : Remove and wash contaminated clothing before re-use.
- Protective measures : Avoid contact with skin.
- Hygiene measures : Avoid contact with skin, eyes and clothing.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

- Appearance : liquid
- Color : white
- Odor : sweet
- Odor Threshold : No data available
- pH : Not applicable
- Melting point/freezing point : not determined
- Boiling point/boiling range : not determined
- Flash point : 173 °F
- Evaporation rate : not determined
- Flammability (solid, gas) : Not classified as a flammability hazard
- Upper explosion limit : upper flammability limit  
not determined

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Lower explosion limit	: lower flammability limit not determined
Vapor pressure	: not determined
Density	: 9.50 - 9.70 lb/gal
Solubility(ies)	
Water solubility	: not determined
Partition coefficient: n- octanol/water	: No data available
Autoignition temperature	: not determined
Viscosity	
Viscosity, dynamic	: not determined
Viscosity, kinematic	: not determined
Solid Content, % by weight:	: 100

**SECTION 10. STABILITY AND REACTIVITY**

Chemical stability	: The product is chemically stable.
Conditions to avoid	: Not applicable
Hazardous decomposition products	: Stable under normal conditions.

**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity****Product:**

Acute oral toxicity	: Acute toxicity estimate : 3,209 mg/kg Method: Calculation method
Acute inhalation toxicity	: Acute toxicity estimate : > 40 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Calculation method

**Ingredients:****butyl 2,3-epoxypropyl ether:**

Acute inhalation toxicity	: LC50 rat: 24 mg/l Exposure time: 4 h
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**Skin corrosion/irritation**

No data available

**Serious eye damage/eye irritation**

No data available

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**Respiratory or skin sensitization**

No data available

**Germ cell mutagenicity**

No data available

**Carcinogenicity**

No data available

**Reproductive toxicity**

No data available

**STOT-single exposure**

No data available

**STOT-repeated exposure**

No data available

**Aspiration toxicity**No data available

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity**

No data available

**Persistence and degradability**

No data available

**Bioaccumulative potential****Mobility in soil**

No data available

**Other adverse effects**No data available

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**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

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**SECTION 14. TRANSPORT INFORMATION****Special precautions for user**

Remarks : Not dangerous goods

**Domestic regulation****International Regulation****Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**SECTION 15. REGULATORY INFORMATION****SARA 311/312 Hazards** : Acute Health Hazard  
Chronic Health Hazard**SARA 302** : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.**SARA 313** : SARA 313: This product does not contain any chemical components that exceed the reporting threshold.**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

**US State Regulations****California Prop 65** WARNING: This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.  
butyl 2,3-epoxypropyl ether 2426-08-6**The ingredients of this product are reported in the following inventories:****TSCA** On TSCA Inventory  
**DSL** All components of this product are on the Canadian DSL.  
**REACH** Not in compliance with the inventory  
**AICS** On the inventory, or in compliance with the inventory  
**NZIoC** Not in compliance with the inventory  
**ENCS** On the inventory, or in compliance with the inventory  
**KECI** On the inventory, or in compliance with the inventory

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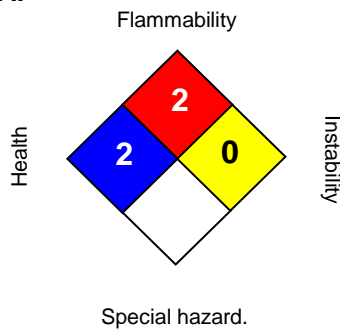
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**PICCS** On the inventory, or in compliance with the inventory  
**IECSC** On the inventory, or in compliance with the inventory  
**TWINV** Not in compliance with the inventory  
**Inventories Legend** TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

**SECTION 16. OTHER INFORMATION**

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

**Further information**
**NFPA:**

**HMIS III:**

<b>HEALTH</b>	<b>2*</b>
<b>FLAMMABILITY</b>	<b>2</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 = Slight,  
 2 = Moderate, 3 = High  
 4 = Extreme, \* = Chronic

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