Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product Identifier

Product Name
HM 6239

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use
Hot-melt adhesives.

Uses advised against
No information available

1.3. Details of the supplier of the safety data sheet

Responsible Party
Bostik Inc.
11320 W. Watertown Plank Road
Wauwatosa, Wisconsin 53226 USA
Phone: +1 (800) 843-0844 (Domestic Toll Free)
Phone: +1 (414) 774-2250 (International)
Fax: +1 (414) 774-8075
E-mail msds@bostik-us.com

1.4. Emergency telephone number

Telephone: 1-800-227-0332
(Outside U.S.) 1-703-527-3887

Section 2: HAZARD IDENTIFICATION

2.1. Classification of the substance or mixture

Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

2.2. Label Elements

EMERGENCY OVERVIEW

Contact with solid material may cause irritation
Contact with molten material will cause thermal burns

Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

Appearance
No information available

Physical State
Solid

Odor
No information available

Precautionary Statements - Prevention
Not applicable

Precautionary Statements - Response
Not applicable
Precautionary Statements - Storage
Not applicable

Precautionary Statements - Disposal
Not applicable

Hazards Not Otherwise Classified (HNOC)
Not applicable

2.3. Other Information
No information available.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Not applicable

3.2 Mixtures
Not a dangerous substance or mixture according to OSHA 29 CFR 1910.1200.

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Eye contact
Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin Contact
Wash skin with soap and water. In case of burns, immediately cool affected skin for as long as possible with cold water. Do not remove clothing if adhering to skin. Removal of solidified molten material from skin requires medical assistance. Consult a physician if necessary.

Inhalation
Remove to fresh air.

Ingestion
Seek medical advice immediately. Do not induce vomiting without medical advice.

4.2. Most important symptoms and effects, both acute and delayed
Symptoms
No information available.

4.3. Indication of any immediate medical attention and special treatment needed
Note to physicians
Treat symptomatically.

4.4. Reference to Other Sections
Reference to other sections
Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION
Section 11: TOXICOLOGY INFORMATION

Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media
Suitable Extinguishing Media
In case of fire: Use CO2, dry chemical, or foam to extinguish.
5.2. Special hazards arising from the substance or mixture

Specific Hazards Arising from the Chemical
Avoid dusting when handling and avoid all possible sources of ignition (spark or flame). This material can accumulate static charge by flow or agitation and can be ignited by static discharge.

Explosion Data

<table>
<thead>
<tr>
<th>Sensitivity to Mechanical Impact</th>
<th>None.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sensitivity to Static Discharge</td>
<td>Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.</td>
</tr>
</tbody>
</table>

5.3. Advice for firefighters

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal Precautions
Ensure adequate ventilation, especially in confined areas.

6.2. Environmental precautions

Environmental Precautions
Keep out of drains, sewers, ditches and waterways. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for Containment
Molten: Cover with dry sand/earth.

Methods for cleaning up
Use personal protection equipment. Solid: Take up mechanically, placing in appropriate containers for disposal. Avoid creating dust. Molten: Where possible allow molten material to solidify naturally. Clean contaminated surface thoroughly.

6.4. Reference to other sections

Reference to other sections
Section 7: HANDLING AND STORAGE
Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION
Section 13: DISPOSAL CONSIDERATIONS

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling
Avoid contact with skin, eyes or clothing. After contact with skin, wash immediately with plenty of water and soap. Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapors. This material can accumulate static charge by flow or agitation and can be ignited by static discharge. Avoid dusting when handling and avoid all possible sources of ignition (spark or flame).

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions
Store away from incompatible materials.
Incompatible Materials
Incompatible with oxidizing agents. Strong acids. Strong bases.

7.3. Specific end use(s)

Other Information
Since empty containers retain product residue, follow label warnings even after container is emptied. Keep product and empty container away from heat and sources of ignition.

7.4. References to Other Sections
Reference to other sections
Section 13: DISPOSAL CONSIDERATIONS
Section 10: STABILITY AND REACTIVITY

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters
Exposure Guidelines
This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

8.2. Exposure controls
Engineering Controls
Showers
Eyewash stations
Ventilation systems.

Personal protective equipment [PPE]
Eyewear/Face Protection
Molten. Wear protective eye glasses for protection against liquid splashes.

Skin and Body Protection
Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact. Heat resistant gloves are recommended when handling molten materials.

Respiratory Protection
If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations
Facilities for quickly drenching the body should be provided within the immediate work area for emergency use where there is a possibility of exposure.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties
<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Solid</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Amber</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 204 °C / &gt; 400 °F</td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit:</td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>
Section 10: STABILITY AND REACTIVITY

10.1. Reactivity
None under normal use conditions.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
None under normal processing.

10.4. Conditions to avoid
Do not add water or other volatile material to molten adhesive. Take precautionary measures against static discharges.

10.5. Incompatible materials
Incompatible with oxidizing agents. Strong acids. Strong bases.

10.6. Hazardous decomposition products
Carbon monoxide. Carbon dioxide (CO2). Hydrocarbons.

Section 11: TOXICOLOGY INFORMATION

11.1. Information on toxicological effects
Product Information No data available
Inhalation Based on available data, the classification criteria are not met.
Eye contact Based on available data, the classification criteria are not met.
Skin Contact Based on available data, the classification criteria are not met.
Ingestion Based on available data, the classification criteria are not met.

### Component Information

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Symptoms</td>
<td>No information available.</td>
</tr>
<tr>
<td>Skin Corrosion/Irritation</td>
<td>No information available.</td>
</tr>
<tr>
<td>Serious Eye Damage/Eye Irritation</td>
<td>No information available.</td>
</tr>
<tr>
<td>Irritation</td>
<td>No information available.</td>
</tr>
<tr>
<td>Corrosivity</td>
<td>No information available.</td>
</tr>
<tr>
<td>Sensitization</td>
<td>No information available.</td>
</tr>
<tr>
<td>Germ Cell Mutagenicity</td>
<td>No information available.</td>
</tr>
<tr>
<td>Reproductive Toxicity</td>
<td>No information available.</td>
</tr>
<tr>
<td>Developmental Toxicity</td>
<td>No information available.</td>
</tr>
<tr>
<td>Teratogenicity</td>
<td>No information available.</td>
</tr>
<tr>
<td>STOT - Single Exposure</td>
<td>No information available.</td>
</tr>
<tr>
<td>STOT - Repeated Exposure</td>
<td>No information available.</td>
</tr>
<tr>
<td>Chronic Toxicity</td>
<td>No information available.</td>
</tr>
<tr>
<td>Target Organ Effects</td>
<td>No information available.</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>No information available.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>This product does not contain any carcinogens or potential carcinogens as listed by ACGIH, OSHA, IARC or NTP at or above 0.1 wt%.</td>
</tr>
</tbody>
</table>

### Section 12: ECOLOGICAL INFORMATION

#### 12.1. Toxicity

No information available.

#### 12.2. Persistence and degradability

No information available.

#### 12.3. Bioaccumulative potential

No information available.

#### 12.4. Mobility in soil

No information available.

#### Other adverse effects

No information available.

### Section 13: DISPOSAL CONSIDERATIONS

#### 13.1. Waste treatment methods

**Disposal of Wastes**

It is the responsibility of the waste generator to determine the toxicity and physical
properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations

Contaminated Packaging
Dispose of in accordance with federal, state and local regulations

Section 14: TRANSPORTATION INFORMATION

DOT Not regulated
IATA Not regulated
IMDG Not regulated

Section 15: REGULATORY INFORMATION

Global Inventories

<table>
<thead>
<tr>
<th>TSCA</th>
<th>Listed</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSL</td>
<td>Not Listed</td>
</tr>
</tbody>
</table>

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL - Canadian Domestic Substances List
Listed - The components of this product are either listed or exempt from listing on inventory.
Not Listed - One or more components of this product are not listed on inventory.

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR

WHMIS Hazard Class
Non-controlled

United States of America

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

<table>
<thead>
<tr>
<th>Acute Health Hazard</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chronic Health Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Fire Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Sudden release of pressure hazard</td>
<td>No</td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
</tr>
</tbody>
</table>

Europe

Restrictions of Use of Hazardous Substances (RoHS) Directive 2011/65/EU
This product does not contain Lead (7439-92-1), Cadmium (7440-43-9), Mercury (7439-97-6), Hexavalent chromium (7440-47-3), Polybrominated biphenyls (PBB), and Polybrominated diphenyl ethers (PBDE) above the regulated limit mentioned in this regulation.
EU-REACH (1907/2006) - Candidate List of Substances of Very High Concern (SVHC) for Authorization in accordance with Article 59
This product does not contain candidate substances of very high concern at a concentration \( \geq 0.1\% \) (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet
No information available

Key Literature References and Sources for Data
No information available

Prepared By: Product Safety & Regulatory Affairs
Revision Date: 24-May-2018
Revision Note: SDS sections updated, 1, 4, 5, 6, 7, 8, 9, 10, 11, 15, 16.
Training Advice: No information available
Further information: No information available

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet