



## TECHNICAL DATA SHEET

### 7100 Permanent Adhesive

TYPE:	Permanent pressure sensitive
SUGGESTED USE:	Paper, plastic, wood, metal, etc. Use on objects where a permanent bond is required.
CHARACTERISTICS:	Clear in color Permanent Strong peel strength Strong shear strength Suitable for long term vertical hold (varies by substrate)
PROPERTIES:	180° Peel <sup>1</sup> : TBD Overlap Shear <sup>2</sup> : TBD
HANDLING:	Ready for use as supplied. Keep away from dust and oil and avoid extended exposure to light sources.
SHELF LIFE:	For proper storage, Glue Dots Products should be stored in a clean and dry environment in the original packaging without extended exposure to extreme temperatures, high humidity, sunlight or other UV sources. As a best practice, we suggest that Glue Dots products be used within 18 months of the date of manufacture.

1 – Tested at 12"/min., 30 minute dwell on stainless steel, average force measured in lbs, based upon ASTM D3330.

2 – Tested at 72°F, 0.5"/min. on stainless steel, peak force to separate measured in lbs., based upon ASTM D1002.

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