



Thermogrip® 6239

HOT MELT ADHESIVE

KEY FEATURES

- Bonds to many substrates
- Excellent resistance to plasticizer migration
- Long open time

DESCRIPTION

Thermogrip® 6239 is a long open time polyamide hot melt designed for bonding a wide variety of substrates. This high performance adhesive bonds wood, metal, most plastics, including PVC and exhibits excellent resistance to plasticizer migration. Formula has met General Motors Specification 9985878 for seat bonding. This product may be compositionally compliant to one or more FDA regulations for food packaging. Please contact the Bostik Regulatory Department for up-to-date FDA compliance information.

PACKAGING

For packaging options please call your Bostik sales or technical representative.

SHELF LIFE

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

STORAGE & HANDLING

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

COUNTRY OF MANUFACTURE

United States



AUTOMOTIVE APPLICATIONS

SEAT BONDING

TYPICAL PHYSICAL PROPERTIES

Description	Results
Thermosel Viscosity(Brookfield - ASTM D3236)	6,000 cP @ 375°F 3,900 cP @ 400°F
Open Time	Up to 75 seconds
Temperature Resistance	0°F to 239°F
Density	0.96 g/cc @ 77°F

CLEANUP PROCEDURE

Mineral oil or paraffin wax are recommended for cleanup but should not be used at temperatures that exceed the flash point as stated on the SDS. This procedure should be followed by a thorough purge with the adhesive.

HEALTH & SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

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BOSTIK HOTLINE

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