



Revision Number: 005.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE ABLESTIK 64C PTA **IDH number:** 1189660  
**Product type/use:** Epoxy resin **Region:** United States  
**Restriction of Use:** None identified **Contact information:**  
**Company address:** Henkel Corporation Telephone: +1 (860) 571-5100  
 One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center  
 Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.  
 SUSPECTED OF CAUSING CANCER.  
 CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	2
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust or fumes. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Nickel	7440-02-0	60 - 80
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	10 - 30
Furfuryl alcohol	98-00-0	1 - 5
Bisphenol-F Epichlorohydrin resin	9003-36-5	1 - 5
1,4-Bis(2,3-epoxypropoxy)butane	2425-79-8	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Thoroughly clean shoes before reuse. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Halogenated compounds. Hydrocarbons.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Scrape up as much material as possible. Store in a partly filled, closed container until disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Keep container closed.
<b>Storage:</b>	For safe storage, store at or below 25 °C (77°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Nickel	1.5 mg/m <sup>3</sup> TWA Inhalable fraction.	1 mg/m <sup>3</sup> PEL (as Ni)	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Furfuryl alcohol	(SKIN) 0.2 ppm TWA	50 ppm (200 mg/m <sup>3</sup> ) PEL	None	None
Bisphenol-F Epichlorohydrin resin	None	None	None	None
1,4-Bis(2,3-epoxypropoxy)butane	None	None	None	None

<b>Engineering controls:</b>	Use local exhaust ventilation if the potential for airborne exposure exists.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Cover as much of the exposed skin area as possible with appropriate clothing.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Paste
<b>Color:</b>	Silver
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	Not available.
<b>Melting point/range:</b>	Not available.
<b>Specific gravity:</b>	3
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 100 °C (> 212°F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Insoluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 3 %
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Halogenated compounds. Hydrocarbons.
<b>Incompatible materials:</b>	Strong acids and strong bases. Strong oxidizing agents. Amines.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Elevated temperatures. Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	May cause respiratory tract irritation. May cause central nervous system effects with nausea, dizziness and headache.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction. May be harmful if absorbed through skin.
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Nickel	None	No Data
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
Furfuryl alcohol	Oral LD50 (Rat) = 275 mg/kg Oral LD50 (Mouse) = 160 mg/kg Dermal LD50 (Rabbit) = 400 mg/kg	Irritant, Central nervous system
Bisphenol-F Epichlorhydrin resin	None	Allergen, Irritant
1,4-Bis(2,3-epoxypropoxy)butane	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Nickel	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Furfuryl alcohol	No	Group 2B	No
Bisphenol-F Epichlorhydrin resin	No	No	No
1,4-Bis(2,3-epoxypropoxy)butane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.  
**Hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** RQ, Environmentally hazardous substance, liquid, n.o.s.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**DOT Hazardous Substance(s):** Nickel

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** RQ, Environmentally hazardous substance, liquid, n.o.s.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Nickel (CAS# 7440-02-0).  
**CERCLA Reportable quantity:** Nickel (CAS# 7440-02-0) 100 lbs. (45.4 kg)  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: none

**Prepared by:** Product Safety and Regulatory Affairs

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