



Revision Number: 003.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE STYCAST 1264 PTB known as STYCAST 1264 PTB 4LB GA
Product type/use: 2-Component epoxy adhesive
Restriction of Use: None identified
Company address: Henkel Corporation, One Henkel Way, Rocky Hill, Connecticut 06067

IDH number: 1187966
Item number: 1187966
Region: United States
Contact information: Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HARMFUL IF SWALLOWED OR IN CONTACT WITH SKIN. CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY DERMAL	4
SKIN CORROSION	1C - Corrosive
SERIOUS EYE DAMAGE	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves, clothing, eye and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Poly(oxy(methyl-1,2-ethanediyl)), .alpha.-(2-aminomethylethyl)-.omega.-(2-aminomethylethoxy)-	9046-10-0	60 - 80
Polypropylene glycol diamine (MW=230)	9046-10-0	10 - 30
Polypropylene glycol	25322-69-4	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

- Handling:** Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Refer to Section 8.
- Storage:** Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Poly(oxy(methyl-1,2-ethanediyl)), .alpha.-(2-aminomethylethyl)-.omega.-(2-aminomethylethoxy)-	None	None	None	None
Polypropylene glycol diamine (MW=230)	None	None	None	None
Polypropylene glycol	None	None	10 mg/m ³ TWA Aerosol.	None

- Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
- Respiratory protection:** Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Light yellow
Odor:	Amine
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	1 mm hg None
Boiling point/range:	500 °F (260°C)no method
Melting point/ range:	Not determined
Specific gravity:	0.97
Vapor density:	Not available.
Flash point:	162.8 °C (325.04 °F) Pensky Martens closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Slightly soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	2 %
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating vapors.
Incompatible materials:	Strong acids.
Reactivity:	Not available.
Conditions to avoid:	High temperatures. Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.
Skin contact:	Corrosive to skin. Causes skin burns. Harmful in contact with skin.
Eye contact:	Causes serious eye damage. Prolonged contact may cause eye burns and corneal injury.
Ingestion:	Harmful if swallowed. Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed. May cause an aspiration hazard if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Poly(oxy(methyl-1,2-ethanediyl)), .alpha.-(2-aminomethylethyl)-.omega.-(2-aminomethylethoxy)-	None	Corrosive, Irritant
Polypropylene glycol diamine (MW=230)	None	Corrosive, Irritant
Polypropylene glycol	None	Allergen, Cardiac, Central nervous system, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Poly(oxy(methyl-1,2-ethanediyl)), .alpha.-(2-aminomethylethyl)-.omega.-(2-aminomethylethoxy)-	No	No	No
Polypropylene glycol diamine (MW=230)	No	No	No
Polypropylene glycol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Polyoxy propylene diamine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Polyoxy propylene diamine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Polyoxy propylene diamine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11,16

Prepared by: Product Safety and Regulatory Affairs
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