

Revision Number: 004.1

1. IDENTIFICATION

Product name:

Product type/

Recommended use:

Restriction of Use:

Company address:

Henkel Corporation

Rocky Hill, Connecticut 06067

One Henkel Way

LOCTITE STYCAST 2760 BK PTA known as STYCAST 2760 PTA BLK 8LB GA Encapsulant

None identified

IDH number:

1188095

Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW		
WARNING:	H315 - CAUSES SKIN IRRITATION.	
	H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.	
	H319 - CAUSES SERIOUS EYE IRRITATION.	

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)	

Precautionary Statements

Prevention:	P261 - Avoid breathing mist/vapours.
	P264 - Wash affected area thoroughly after handling.
	P272 - Contaminated work clothing should not be allowed out of the workplace.
	P280 - Wear protective gloves, eye protection, and face protection.
Response:	P302+P352 - IF ON SKIN: Wash with plenty of water.
	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove
	contact lenses, if present and easy to do. Continue rinsing.
	P333+P313 - If skin irritation or rash occurs: Get medical attention.
	P337+P313 - If eye irritation persists: Get medical attention.
	P362+P364 - Take off contaminated clothing and wash it before reuse.
Storage:	Not prescribed
Disposal:	P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Limestone	1317-65-3	30 - 60
Bisphenol A - Epichlorohydrin Polymer	25085-99-8	30 - 60
1,2,3-Propanetriyl ester of 12- (oxiranylmethoxy)-	74398-71-3	5 - 10
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	68609-97-2	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

Non hazardous components

Actual concentration or concentration range is withheld as a trade secret

4.	FIRST	AID	MEASURES
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First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.	
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.	
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.	
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.	
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.	
Indication of any immediate medical attention / special treatment needed:	Not available.	
5. FIRE FIGHTING MEASURES		

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Keep unnecessary personnel away.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray. Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products:

Oxides of carbon. Phenolics. Toxic fumes. Irritating organic vapours. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.	
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Wear appropriate personal protective equipment. Scrape up spilled material and place in a closed container for disposal.	
7. HANDLING AND STORAGE		

Use only with adequate ventilation. Remove all sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wear suitable protective clothing, safety glasses and gloves. See Section 8 of the SDS for Personal Protective Equipment. When using do not eat, drink or smoke. Keep container closed.

Storage:

Handling:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store in a dry place. Avoid moisture. Keep away from heat, spark and flame. Store in original container until ready to use. Store away from incompatible materials identified in section 10.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Limestone	10 mg/m3 TWA Inhalable particles. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Total dust.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Quartz (SiO2) respirable particulates (RCS) >=10%	0.025 mg/m3 TWA Respirable fraction.	0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust. 2.4 MPPCF TWA Respirable 0.1 mg/m3 TWA Respirable	None	None

Engineering controls:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits. Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits. Provide adequate local exhaust ventilation to maintain worker exposure below exposure below exposure limits.

Respiratory protection:

Eye/face protection:

Skin protection:

Use NIOSH approved respirator if there is potential to exceed exposure $\ensuremath{\mathsf{limit}}(s).$

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Density/Relative density: Relative vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability Evaporation rate: Solubility: Partition coefficient n-octanol/water (logarithmic value): VOC content: Dynamic viscosity: Kinematic viscosity: Particle characteristics: Decomposition temperature:

Liquid Black Slight Not available. Not applicable, Product is non-soluble (in water). Negligible vapor pressure at ambient temperatures. > 260 °C (> 500°F) Not determined 1.6 > 1.0 > 93 °C (> 199.4 °F) Not available. Not available. Not available. Not applicable Not determined Insoluble Water Not determined < 0.1 g/l Not available. Not available. Not available. Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors. Oxides of nitrogen.
Incompatible materials:	Oxidizing agents. Acids. Bases. Amines.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight. High temperatures.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release. Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed. Not expected under normal conditions of
-	USE.

Hazardous Component(s)	LD50s and LC50s
Limestone	None
Bisphenol A - Epichlorohydrin Polymer	None
1,2,3-Propanetriyl ester of 12-(oxiranylmethoxy)-	None
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Limestone	Nuisance dust		
Bisphenol A - Epichlorohydrin Polymer	Irritant	Allergen	
1,2,3-Propanetriyl ester of 12- (oxiranylmethoxy)-	Irritant	Allergen	
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	Irritant	Allergen	Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Limestone	No	No	No
Bisphenol A - Epichlorohydrin Polymer	No	No	No
1,2,3-Propanetriyl ester of 12- (oxiranylmethoxy)-	No	No	No
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal. Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Hazard class or division: Identification number: Packing group: Not regulated None None None

International Air Transportation (ICAO/IATA)

Proper shipping name:Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)Hazard class or division:9Identification number:UN 3082Packing group:III

Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group: Marine pollutant:

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin) 9 UN 3082 III Epoxy resin

15. REGULATORY INFORMATION

United States Regulatory Information TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.	
TSCA 12 (b) Export Notification:	None above reporting de minimis	
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	Epichlorohydrin (CAS# 106-89-8). Please refer to the GHS classification in Section 2 None above reporting de minimis.	
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.	
Canada Regulatory Information		
CEPA DSL/NDSL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.	

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: First issue. 3,8,11,13,16

Prepared by: Product Safety and Regulatory Affairs

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