



Revision Number: 006.0

Issue date: 06/20/2023

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE ABLESTIK 2902-H known as TRA-DUCT 2902-H
Product type/use: Epoxy Hardener
Restriction of Use: None identified
Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 1446210

Region: United States
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

DANGER: HARMFUL IN CONTACT WITH SKIN.
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY DERMAL	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

PICTOGRAM(S)**Precautionary Statements**

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
1,2-Ethanediamine, N1,N2-bis(2-aminoethyl)-, polymer with 2-methyloxirane	26950-63-0	80 - 100

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3,6-diazaoctanethylenediamine	112-24-3	5 - 10
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	1 - 5
Bis[(dimethylamino)methyl]phenol	71074-89-0	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon, oxides of nitrogen, irritating organic vapors. Aldehydes. Ammonia.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Wash spillage site thoroughly with soap and water or detergent solution. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.
Storage:	For safe storage, store at or below 25 °C (77°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Keep container dry.
For information on product shelf life, please review labels on container or check the Technical Data Sheet.	

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
1,2-Ethanediamine, N1,N2-bis(2-aminoethyl)-, polymer with 2-methyloxirane	None	None	None	None
3,6-diazaoctanethylenediamine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
2,4,6-tris(dimethylaminomethyl)phenol	None	None	None	None
Bis[(dimethylamino)methyl]phenol	None	None	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Light yellow
Odor:	Ammonia
Odor threshold:	Not available.
pH:	9 - 11
Vapor pressure:	< 1.00 mm hg
Boiling point/range:	Not applicable, Decomposes before boiling point is reached
Melting point/ range:	Not applicable, Product is a liquid
Specific gravity:	1
Vapor density:	> 1.0 20 °C
Flash point:	> 135 °C (> 275°F) Closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not determined
Flammability:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Slightly soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 0.01 %
Viscosity:	Not available.
Decomposition temperature:	> 100 °C

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Aldehydes. Ammonia. Nitric acid.
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases. This product slowly corrodes copper, aluminum, zinc and galvanized surfaces.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.
Skin contact: Causes skin burns. May cause allergic skin reaction. Harmful in contact with skin.
Eye contact: Causes serious eye damage. May cause eye burns.
Ingestion: May cause burns to the mouth, throat, and stomach.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
1,2-Ethanediamine, N1,N2-bis(2-aminoethyl)-, polymer with 2-methyloxirane	None	No Data
3,6-diazaoctanethylenediamine	None	Allergen, Corrosive, Developmental, Irritant, Mutagen
2,4,6-tris(dimethylaminomethyl)phenol	None	Irritant, Allergen
Bis[(dimethylamino)methyl]phenol	None	No Records

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
1,2-Ethanediamine, N1,N2-bis(2-aminoethyl)-, polymer with 2-methyloxirane	No	No	No
3,6-diazaoctanethylenediamine	No	No	No
2,4,6-tris(dimethylaminomethyl)phenol	No	No	No
Bis[(dimethylamino)methyl]phenol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Corrosive liquids, n.o.s. (Triethylenetetramine, 2,4,6-Tris(dimethyl amino methyl) phenole)
Hazard class or division: 8
Identification number: UN 1760
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Corrosive liquid, n.o.s. (Triethylenetetramine, 2,4,6-Tris(dimethyl amino methyl) phenole)
Hazard class or division: 8
Identification number: UN 1760
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: CORROSIVE LIQUID, N.O.S. (Triethylenetetramine, 2,4,6-Tris(dimethyl amino methyl) phenole, Triethylenetetramine, PO~)
Hazard class or division: 8
Identification number: UN 1760
Packing group: II
Marine pollutant: Triethylenetetramine, PO~

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,9,11,13,14,16

Prepared by: Product Safety and Regulatory Affairs

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