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Resinl AN ELLSWORTH ADHESIVES COMPANY 🙆

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Version: 1.1

SECTION 1: Identification	
1.1. Identification	
Product form	: Mixture
Product name	: UR3010 Clear B
I.2. Recommended use and rest	trictions on use
Recommended use	: Isocyanates
Restrictions on use	: Product for industrial use only
1.3. Supplier	·
ResinLab, LLC N109 W13300 Ellsworth Drive Germantown, WI 53022 - United States T 1-877-259-1669 msds@resinlab.com - www.resinlab.com	
1.4. Emergency telephone numb	ber de la constant de
Emergency number	: CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)
SECTION 2: Hazard(c) identifi	cation
SECTION 2: Hazard(s) identified 2.1. Classification of the substar	
GHS US classification	
Acute toxicity (inhalation:dust,mist) Cat Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Cate Respiratory sensitization, Category 1 Skin sensitization, Category 1 Specific target organ toxicity – Single e Respiratory tract irritation	H315 Causes skin irritation egory 2 H319 Causes serious eye irritation H334 May cause allergy or asthma symptoms or breathing difficulties if inhale H317 May cause an allergic skin reaction
Specific target organ toxicity (repeated Full text of H statements : see section 16	
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<u> </u>	9	<i>,</i> , ,		
		P333+P313 - If skin irritation or rash occu P337+P313 - If eye irritation persists: Ge P342+P311 - If experiencing respiratory s P362+P364 - Take off contaminated cloth P391 - Collect spillage. P403+P233 - Store in a well-ventilated pl P405 - Store locked up. P501 - Dispose of contents/container to h with local, regional, national and/or intern	t medical advice/attention. symptoms: Call a poison center or docto ning and wash it before reuse. ace. Keep container tightly closed. nazardous or special waste collection poi	
.3. C	Other hazards which do not resu	ult in classification		
Other haz classificat	zards which do not result in tion	: Possible sensitizer, reacts with cor	nmon materials such as water and alcoh	ols releasing CO2.
.4. U	Jnknown acute toxicity (GHS US	S)		
lot applica	able			
ECTIO	N 3: Composition/Informa	ation on ingredients		
	Substances			
lot applica	able			
	/ixtures			
Name			Product identifier	%
Diundecy	/I phthalate (DUP)		(CAS-No.) 3648-20-2	30 – 50
4,4'-diiso	cyanatodiphenylmethane		(CAS-No.) 101-68-8	30 – 50
Ethoxylat	ted propoxylated glycerol-MDI copolym	ner	(CAS-No.) 59675-67-1	10 – 30
4,4'-Meth	ylenediphenyl diisocyanate, oligomers	;	(CAS-No.) 25686-28-6	5 – 10
			·	
ull text of	hazard classes and H-statements	s : see section 16		
	hazard classes and H-statements N 4: First-aid measures	: see section 16		

4.1. Description of first aid measures	
First-aid measures general	: Get medical advice/attention if you feel unwell. If breathing is difficult, trained personnel should give oxygen.
First-aid measures after inhalation	: If inhaled: Remove person to fresh air and keep comfortable for breathing. Asthmatic sensitization can occur from a single large inhalation exposure or from repeated lower inhalation exposures. Observe OELs. Symptoms may be delayed. The affected person must rest and be kept under medical observation 48 Hours. If experiencing respiratory symptoms, call a doctor.
First-aid measures after skin contact	Polyglycol based skin cleansers such as Tam D or PEG 400 or corn oil may be more effective than using soap and water. If no corn oil or polyglycol-based skin cleanser available, Rinse immediately with plenty of water for 15 minutes. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Immediately rinse with plenty of water (for at least 15 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth out with water. Do not induce vomiting. Get medical advice/attention.
4.2. Most important symptoms and effe	ects (acute and delayed)
Symptoms/effects after inhalation	: May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.
Most Important Symptoms/Effects	: Contains diisocyanate. Skin contact may aggravate existing condition, inhalation of aerosol or vapor above or at OEL may aggravate existing respiratory condition.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures		
5.1. Suitable (and unsuitable) extinguishin	ng media	
Suitable extinguishing media	: Dry powder. Foam. Carbon dioxide.	
Unsuitable extinguishing media	: Water may be used if no other available and then in copious quantities. Reaction between water and hot isocyanate may be vigorous.	

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.2. Specific hazards arising from the ch	emical
Hazardous decomposition products in case of fire	: Toxic fumes may be released,Carbon oxides (CO, CO2),Nitrogen oxides,Hydrogen cyanide, In the event of extreme heat (>500 degrees C), aniline is suspected of being formed,Hydrocarbons
5.3. Special protective equipment and pr	ecautions for fire-fighters
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
SECTION 6: Accidental release meas	sures
6.1. Personal precautions, protective equ	ipment and emergency procedures
6.1.1. For non-emergency personnel	
Emergency procedures	: Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
6.1.2. For emergency responders	
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
6.2. Environmental precautions	
Avoid release to the environment.	
6.3. Methods and material for containme	nt and cleaning up
Methods for cleaning up	 Take up liquid spill into absorbent material. Ventilate and remove ignition sources. Cover spill area with suitable absorbant material. Shovel into vented container. Repeat if necessary. Decontaminate spill area with a mixture of 90% water and 10% non ionic surfactant such as Tergitol.
Other information	: Dispose of materials or solid residues at an authorized site.
6.4. Reference to other sections	
For further information refer to section 13.	
SECTION 7: Handling and storage	
7.1. Precautions for safe handling Additional hazards when processed	: Do not breathe vapor/aerosol. Do not spray. Do not heat. When using a spray gun or other means to aerosolize the material, respiratory protection is recommended.
Precautions for safe handling	: Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
7.2. Conditions for safe storage, includin	g any incompatibilities
Storage conditions	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
SECTION 8: Exposure controls/perso	onal protection
8.1. Control parameters	

Diundecyl phthalate (DUP) (3648-20-2) Not applicable		
ACGIH	Local name	Methylene bisphenyl isocyanate (MDI)
ACGIH	ACGIH OEL TWA	0.005 ppm
ACGIH	Remark (ACGIH)	TLV® Basis: Resp sens
ACGIH	Regulatory reference	ACGIH 2024
OSHA	OSHA PEL (Ceiling)	0.2 mg/m ³
OSHA	OSHA PEL (Ceiling)	0.02 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

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4	1,4'-Methylenediphenyl diisocyanate, oligomers (25686-28-6)
Ν	Not applicable
E	Ethoxylated propoxylated glycerol-MDI copolymer (59675-67-1)
N	Not applicable

8.2.	Appropriate engineering controls	
Appro	priate engineering controls	: Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.
Enviro	nmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of inadequate ventilation, wear respiratory protection. When using a spray gun or other means to aerosolize the material, respiratory protection is recommended.

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and ch	nemical properties
Physical state	: Liquid
Color	: Amber cloudy
Odor	: characteristic
Odor threshold	: No data available
рН	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 230 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: 1.06 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available

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Explosive properties
Oxidizing properties
VOC content

No data availableNo data available

No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

High temperature. Moisture.

10.5. Incompatible materials

Strong acids. Oxidizing agent. Amines. Acids. Bases (Alkalis). metals. Water.

10.6. Hazardous decomposition products

OFOTION 44. Texted a stant inform

Carbon oxides (CO, CO2). Hydrocarbons. Hydrogen cyanide. Nitrogen oxides. In the event of extreme heat (>500 degrees C), aniline is suspected of being formed.

ECTION 11: Toxicological infor	mation
1.1. Information on toxicological ef	fects
Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Inhalation:dust,mist: Harmful if inhaled.
ATE US (dust, mist)	2.442 mg/l/4h
Diundecyl phthalate (DUP) (3648-20-2	2)
LD50 oral rat	> 15800 mg/kg (Rat, Oral)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LD50 dermal rabbit	> 7900 mg/kg (Rabbit, Dermal)
4,4'-diisocyanatodiphenylmethane (10	01-68-8)
LD50 oral rat	> 2000 mg/kg body weight (Rat, Male / female, Read-across, Oral, 14 day(s))
LD50 dermal rabbit	> 9400 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Read-across, Dermal, 14 day(s))
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h
4,4'-Methylenediphenyl diisocyanate,	oligomers (25686-28-6)
LD50 oral rat	> 5000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
LD50 dermal rabbit	> 9400 mg/kg body weight Animal: rabbit, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 Inhalation - Rat	1.42 mg/l/4h
ATE US (vapors)	1.42 mg/l/4h
ATE US (dust, mist)	1.42 mg/l/4h
Ethoxylated propoxylated glycerol-M	DI copolymer (59675-67-1)
ATE US (dust, mist)	1.5 mg/l/4h
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

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	- -	
4,4'-diisocyanatodiphenylmethane (101-		
IARC group	3 - Not classifiable	
Reproductive toxicity	: Not classified	
STOT-single exposure	: May cause respiratory irritation.	
4,4'-diisocyanatodiphenylmethane (101-	68-8)	
STOT-single exposure	May cause respiratory irritation.	
4,4'-Methylenediphenyl diisocyanate, oli	gomers (25686-28-6)	
STOT-single exposure	May cause respiratory irritation.	
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure.	
Diundecyl phthalate (DUP) (3648-20-2)		
LOAEL (oral,rat,90 days)	500 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents)	
4,4'-diisocyanatodiphenylmethane (101-	68-8)	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.	
4,4'-Methylenediphenyl diisocyanate, oligomers (25686-28-6)		
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure (Inhalation).	
Aspiration hazard	: Not classified	
Symptoms/effects after inhalation	: May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficultie if inhaled.	
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.	
Symptoms/effects after eye contact	: Eye irritation.	
Nost Important Symptoms/Effects	: Contains diisocyanate. Skin contact may aggravate existing condition, inhalation of aerosol of vapor above or at OEL may aggravate existing respiratory condition.	

ECTION 12: Ecological information			
2.1. Toxicity			
Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.		
Diundecyl phthalate (DUP) (3648-20-2)			
EC50 - Crustacea [1]	> 0.02 mg/l Test organisms (species): Daphnia magna		
NOEC (chronic)	0.059 mg/l Test organisms (species): Daphnia magna Duration: '21 d'		
NOEC chronic fish	0.3 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '155 d'		
4,4'-diisocyanatodiphenylmethane (101-68-8)			
NOEC (chronic)	≥ 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'		
4,4'-Methylenediphenyl diisocyanate, oligomers (25686-28-6)			
LC50 - Fish [1]	> 1000 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)		
NOEC (chronic)	≥ 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'		

12.2. Persistence and degradability

Diundecyl phthalate (DUP) (3648-20-2)	
Persistence and degradability	Biodegradability in soil: no data available. Biodegradable in water.
4,4'-diisocyanatodiphenylmethane (101-68-8)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Diundecyl phthalate (DUP) (3648-20-2)	
Partition coefficient n-octanol/water (Log Pow)	4.95 – 12.1
Bioaccumulative potential	Bioaccumable.

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4,4'-diisocyanatodiphenylmethane (101-68-8)	
BCF - Fish [1] 92 – 200 (OECD 305: Bioconcentration: Flow-Through Fish Test, 28 day(s), Cy Flow-through system, Fresh water, Experimental value, GLP)	
Partition coefficient n-octanol/water (Log Pow)	4.5 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 22 $^{\circ}\mathrm{C})$
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

4,4'-diisocyanatodiphenylmethane (101-68-8)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	4.5 – 5.5 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Adsorbs into the soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations		
13.1. Disposal methods		
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.		
SECTION 14: Transport information		
Department of Transportation (DOT) In accordance with DOT		
Transport document description (DOT) UN-No.(DOT)	: NA3082 Other regulated substances, liquid, n.o.s. (4,4'-diisocyanatodiphenylmethane), 9, III : NA3082	
Proper Shipping Name (DOT)	: Other regulated substances, liquid, n.o.s. 4,4'-diisocyanatodiphenylmethane	
Class (DOT)	: 9 - Class 9 - Miscellaneous hazardous material 49 CFR 173.140	
Packing group (DOT)	: III - Minor Danger	
Hazard labels (DOT)	: 9 - Class 9 (Miscellaneous dangerous materials)	
Dangerous for the environment	: Yes	
Marine pollutant	: Yes	
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203	
DOT Packaging Bulk (49 CFR 173.xxx)	: 241	
DOT Symbols	: D - Proper shipping name for domestic use only, or to and from Canada,G - Identifies PSN requiring a technical name	

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DOT Special Provisions (49 CFR 172.102)	 A189 - Except where the defining criteria of another class or division are met, concentrations of formaldehyde solution: a. With less than 25 percent but not less than 10 percent formaldehyde, must be described as UN3334, Aviation regulated liquid, n.o.s; and b. With less than 10 percent formaldehyde, are not subject to this subchapter. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T2 - 1.5 178.274(d)(2) Normal
DOT Packaging Exceptions (49 CFR 173.xxx)	: 155
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: No limit
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: No limit
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Other information	: No supplementary information available.
Transportation of Dangerous Goods	
Not applicable	
Transport by sea	
Not regulated	
Air transport	
Not regulated	
SECTION 15: Regulatory information	
15.1. US Federal regulations	
Chemical(s) subject to the reporting requiremen 1986 and 40 CFR Part 372.	ts of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of
4,4'-diisocyanatodiphenylmethane	CAS-No. 101-68-8 30 – 50%
Diundecyl phthalate (DUP) (3648-20-2)	
Listed on the United States TSCA (Toxic Substa	Inces Control Act) inventory

Listed on the United States TSCA (Toxic Substances Control Act) inventory			
4,4'-diisocyanatodiphenylmethane (101-68-8)			
Subject to reporting requirements of United States SARA Section 313 Listed on EPA Hazardous Air Pollutant (HAPS)			
CERCLA RQ	CERCLA RQ 5000 lb		
4,4'-Methylenediphenyl diisocyanate, oligomers (25686-28-6)			
Listed on the United States TSCA (Toxic Substances Control Act) inventory			
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).		
Ethoxylated propoxylated glycerol-MDI copolymer (59675-67-1)			
Listed on the United States TSCA (Toxic Substances Control Act) inventory			
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).		

15.2. International regulations

CANADA

Diundecyl phthalate (DUP) (3648-20-2)	
Listed on the Canadian DSL (Domestic Substances List)	
4,4'-diisocyanatodiphenylmethane (101-68-8)	
Listed on the Canadian DSL (Domestic Substances List)	

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4,4'-Methylenediphenyl diisocyanate, oligomers (25686-28-6)		
Listed on the Canadian DSL (Domestic Substances List)		
Ethoxylated propoxylated glycerol-MDI copolymer (59675-67-1)		
Listed on the Canadian DSL (Domestic Substances List)		
EU-Regulations		
Contains no REACH candidate substance		
Diundecyl phthalate (DUP) (3648-20-2)		
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)		
4,4'-diisocyanatodiphenylmethane (101-68-8)		
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)		
4,4'-Methylenediphenyl diisocyanate, oligomers (25686-28-6)		
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)		
National regulations		
Diundecyl phthalate (DUP) (3648-20-2)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active		
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)		
Listed on KECL/KECI (Korean Existing Chemicals Inventory)		
Listed on NZIoC (New Zealand Inventory of Chemicals) Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)		
4,4'-diisocyanatodiphenylmethane (101-68-8) Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active		
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)		
Listed on KECL/KECI (Korean Existing Chemicals Inventory)		
Listed on NZIoC (New Zealand Inventory of Chemicals)		
Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)		
4,4'-Methylenediphenyl diisocyanate, oligomers (25686-28-6)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)		
Listed on KECL/KECI (Korean Existing Chemicals Inventory)		
Listed on NZIoC (New Zealand Inventory of Chemicals)		
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)		
Ethoxylated propoxylated glycerol-MDI copolymer (59675-67-1)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active		
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on KECL/KECI (Korean Existing Chemicals Inventory)		
Listed on NZIOC (New Zealand Inventory of Chemicals)		
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)		
15.3. US State regulations		

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

С	Component	State or local regulations
4	,4'-diisocyanatodiphenylmethane(101-68-8)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Full text of H-phrases:

H315	Causes skin irritation	
H317	May cause an allergic skin reaction	
H319	Causes serious eye irritation	
H332	Harmful if inhaled	
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
H335	May cause respiratory irritation	
H373	May cause damage to organs through prolonged or repeated exposure	
H400	Very toxic to aquatic life	
H410	Very toxic to aquatic life with long lasting effects	

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.