

SECTION 1: Identification**1.1. Identification**

Product form : Mixture
Product name : EP1325LV Black

1.2. Recommended use and restrictions on use

Recommended use : One part heat cure epoxy
Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
N109 W13300 Ellsworth Drive
Germantown, WI 53022 - United States
T 1-877-259-1669
msds@resinlab.com - www.resinlab.com

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P391 - Collect spillage.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Epoxy Resin	(CAS-No.) 25068-38-6	50 – 75
Talc	(CAS-No.) 14807-96-6	10 – 30
Diglycidyl ether of neopentyl glycol	(CAS-No.) 17557-23-2	5 – 10
carbon black	(CAS-No.) 1333-86-4	0.1 – 0.5

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

- Hazardous decomposition products in case of fire : Toxic fumes may be released

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- For containment : Collect spillage.
- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Contains a component(s) that is encapsulated within the product and not expected to be released during normal processing conditions or a foreseeable emergency. Do not breathe dust created by sanding, grinding or machining.
- Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Diglycidyl ether of neopentyl glycol (17557-23-2)		
Not applicable		
Epoxy Resin (25068-38-6)		
Not applicable		
Talc (14807-96-6)		
ACGIH	Local name	Talc
ACGIH	ACGIH OEL TWA	2 mg/m ³ (Respirable fraction. The value is for particulate matter containing no asbestos and < 1% crystalline silica) 0.1 fibers/cm ³ (Respirable fibers: length > 5 µm; aspect ratio ≥ 3:1, as determined by the membrane filter method at 400-450X magnification (4-mm objective), using phase-contrast illumination)
ACGIH	ACGIH OEL TWA	0.1 fibers/cm ³ (Containing asbestos fibers. F - Respirable fibers)
ACGIH	Remark (ACGIH)	Containing no asbestos fibers = TLV® Basis: Pulm fibrosis; pulm func. Notations: A4 Containing asbestos fibers = TLV® Basis: Pneumoconiosis; lung cancer; mesothelioma. Notations: A1 (Confirmed Human Carcinogen)
ACGIH	Regulatory reference	ACGIH 2023
OSHA	OSHA PEL TWA	2 mg/m ³
OSHA	OSHA PEL TWA	20 mppcf
OSHA	Remark (OSHA)	Table Z-3. CAS No. source: eCFR Table Z-1.
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-3 Mineral Dusts
NIOSH	NIOSH REL (TWA)	2 mg/m ³
carbon black (1333-86-4)		
ACGIH	Local name	Carbon black
ACGIH	ACGIH OEL TWA	3 mg/m ³ (Inhalable fraction)
ACGIH	Remark (ACGIH)	TLV® Basis: Bronchitis. Notations: A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)
ACGIH	Regulatory reference	ACGIH 2023
OSHA	OSHA PEL TWA	3.5 mg/m ³
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

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8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Black
Odor	: characteristic
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: > 200 °C
Flash point	: > 93 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: 1.28 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
VOC content	No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

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10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Bases (Alkalis). Amines. Mercaptans. Oxidizing agent.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Nitrogen oxides. Phenolic compounds.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Diglycidyl ether of neopentyl glycol (17557-23-2)	
LD50 oral rat	4500 mg/kg (Rat, Literature study, Oral)
LD50 dermal rat	> 2100 mg/kg body weight (Rat, Literature study, Dermal)
ATE US (oral)	4500 mg/kg body weight

Epoxy Resin (25068-38-6)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))

Talc (14807-96-6)	
LD50 oral rat	> 5000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Male, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	> 2.1 mg/l (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, (maximum achievable concentration), Inhalation (aerosol), 15 day(s))

carbon black (1333-86-4)	
LD50 oral rat	> 10000 mg/kg (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 28 day(s))
LD50 dermal rabbit	> 8000 mg/kg Source: ECHA

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Contains a component(s) that is encapsulated within the product and not expected to be released during normal processing conditions or a foreseeable emergency.

Epoxy Resin (25068-38-6)	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)

Talc (14807-96-6)	
IARC group	3 - Not classifiable, 2B - Possibly carcinogenic to humans

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carbon black (1333-86-4)	
IARC group	2B - Possibly carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified

Talc (14807-96-6)	
NOAEL (oral, rat, 90 days)	100 mg/kg body weight Animal: rat, Guideline: OECD Guideline 452 (Chronic Toxicity Studies)

carbon black (1333-86-4)	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.0071 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
NOAEL (oral, rat, 90 days)	> 1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
NOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.0011 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
Aspiration hazard	: Not classified
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Ecology - water	: Toxic to aquatic life with long lasting effects.

Diglycidyl ether of neopentyl glycol (17557-23-2)	
LC50 - Fish [1]	> 100 mg/l (96 h, Pisces, QSAR)
EC50 - Crustacea [1]	39 – 57 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value)

Epoxy Resin (25068-38-6)	
LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)
EC50 - Crustacea [1]	≈ 2 mg/l Test organisms (species): Daphnia magna
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Talc (14807-96-6)	
LC50 - Fish [1]	89581 mg/l (ECOSAR v1.00, 96 h, Pisces, Fresh water, QSAR)
LC50 - Fish [2]	110000 mg/l Test organisms (species): other:
NOEC (chronic)	1459798 mg/l Test organisms (species): other: Duration: '30 d'

carbon black (1333-86-4)	
LC50 - Fish [1]	> 1000 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Static system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	> 5600 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 24 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
ErC50 algae	> 10000 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Nominal concentration)

12.2. Persistence and degradability

Diglycidyl ether of neopentyl glycol (17557-23-2)	
Persistence and degradability	Readily biodegradable in water.

Epoxy Resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.

Talc (14807-96-6)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

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Talc (14807-96-6)	
BOD (% of ThOD)	Not applicable
carbon black (1333-86-4)	
Persistence and degradability	Biodegradability in soil: not applicable. Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

12.3. Bioaccumulative potential

Diglycidyl ether of neopentyl glycol (17557-23-2)	
Partition coefficient n-octanol/water (Log Pow)	0.47 (QSAR, KOWWIN, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
Epoxy Resin (25068-38-6)	
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
Talc (14807-96-6)	
BCF - Other aquatic organisms [1]	3.162 l/kg (BCFBAF v3.01, Fresh water, QSAR)
Partition coefficient n-octanol/water (Log Pow)	-9.4 (QSAR, KOWWIN, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
carbon black (1333-86-4)	
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Diglycidyl ether of neopentyl glycol (17557-23-2)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.22 (log Koc, QSAR)
Ecology - soil	Highly mobile in soil.
Epoxy Resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Ecology - soil	No (test)data on mobility of the substance available.
Talc (14807-96-6)	
Surface tension	Not applicable (water solubility < 1 mg/l)
Ecology - soil	Adsorbs into the soil.
carbon black (1333-86-4)	
Surface tension	Not applicable (solid)
Ecology - soil	No (test)data on mobility of the substance available. Not toxic to plants. Not toxic to animals.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

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Transport by sea

Transport document description (IMDG)	: UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin), 9, III, MARINE POLLUTANT
UN-No. (IMDG)	: 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. Epoxy Resin
Class (IMDG)	: 9 - Miscellaneous dangerous substances and articles
Packing group (IMDG)	: III - substances presenting low danger
Limited quantities (IMDG)	: 5 L

Air transport

Transport document description (IATA)	: UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin), 9, III
UN-No. (IATA)	: 3082
Proper Shipping Name (IATA)	: Environmentally hazardous substance, liquid, n.o.s. Epoxy Resin
Class (IATA)	: 9 - Miscellaneous Dangerous Substances and Articles
Packing group (IATA)	: III - Low danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Diglycidyl ether of neopentyl glycol (17557-23-2)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a final TSCA section 4 test rule.
Epoxy Resin (25068-38-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
Talc (14807-96-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

15.2. International regulations

CANADA

Diglycidyl ether of neopentyl glycol (17557-23-2)	
Listed on the Canadian DSL (Domestic Substances List)	
Epoxy Resin (25068-38-6)	
Listed on the Canadian DSL (Domestic Substances List)	
Talc (14807-96-6)	
Listed on the Canadian DSL (Domestic Substances List)	
carbon black (1333-86-4)	
Listed on the Canadian DSL (Domestic Substances List)	

EU-Regulations

Contains no REACH candidate substance

Diglycidyl ether of neopentyl glycol (17557-23-2)	
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)	
Epoxy Resin (25068-38-6)	
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)	
Talc (14807-96-6)	
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)	
carbon black (1333-86-4)	
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)	

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National regulations

Diglycidyl ether of neopentyl glycol (17557-23-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Epoxy Resin (25068-38-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)


Talc (14807-96-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

carbon black (1333-86-4)

Listed on IARC (International Agency for Research on Cancer)
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

15.3. US State regulations

 **WARNING:** This product can expose you to Carbon black (airborne, unbound particles of respirable size), which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
Talc(14807-96-6)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
carbon black(1333-86-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Revision date : 01/02/2024

Full text of H-phrases:

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H401	Toxic to aquatic life

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.