

SAFETY DATA SHEET CILBOND 65W

1. Identification	
Product identifier	
Product name	CILBOND 65W
Recommended use of the chemical and restrictions on use	
Application	Adhesive.
Uses advised against	No specific uses advised against are identified.
Details of the supplier of the safety data sheet	
Supplier	Kömmerling UK Ltd 217 Walton Summit Road Bamber Bridge Preston, Lancashire PR5 8AQ United Kingdom +44 (0)1772 322888 +44 (0)1772 315853 sds@cilbond.com
Emergency telephone numb	ber
Emergency telephone	+44(0)7778 029192
2. Hazard(s) identification	
Classification of the substance or mixture	
Physical hazards	Not Classified
Health hazards	Acute Tox. 4 - H302 STOT SE 1 - H370
Environmental hazards	Not Classified
Human health	May irritate eyes and skin. Prolonged skin contact may cause redness and irritation.
Environmental	The product is not expected to be hazardous to the environment.
Physicochemical	Not considered to be a significant hazard due to the small quantities used. When handled correctly, undamaged units represent no danger.
Label elements	
Pictogram	
Signal word	Danger

Hazard statements

H302 Harmful if swallowed. H370 Causes damage to organs .

Precautionary statements	 P260 Do not breathe vapor/spray. P264 Wash contaminated skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P301+P310 If swallowed: Immediately call a poison center/doctor. P308+P311 If exposed or concerned: Call a poison center or doctor. P321 Specific treatment (see medical advice on this label).
Contains	P330 Rinse mouth. P405 Store locked up. P501 Dispose of contents/container in accordance with national regulations. methanol

3. Composition/information on ingredients

Mixtures

methanol	5-10%
CAS number: 67-56-1	
Classification	
Flam. Liq. 2 - H225	
Acute Tox. 3 - H301	
Acute Tox. 3 - H311	
Acute Tox. 3 - H331	
STOT SE 1 - H370	

ethanol

CAS number: 64-17-5

Classification

Flam. Liq. 2 - H225 Eye Irrit. 2A - H319

1-ethoxypropan-2-ol

CAS number: 1569-02-4

Classification

Flam. Liq. 3 - H226 STOT SE 3 - H336

phosphoric acid ... %, orthophosphoric acid ... %

CAS number: 7664-38-2

Classification

Skin Corr. 1B - H314 Eye Dam. 1 - H318

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

<1%

1-5%

1-5%

General information	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air at once. For breathing difficulties, oxygen may be necessary. If breathing stops, provide artificial respiration. If in doubt, get medical attention promptly.
Ingestion	Remove affected person from source of contamination. Do not induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth thoroughly with water. Move affected person to fresh air at once. Get medical attention immediately.
Skin Contact	Remove affected person from source of contamination. Rinse immediately with plenty of water. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Remove affected person from source of contamination. Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.
Most important symptoms and	l effects, both acute and delayed
General information	Treat symptomatically.
Inhalation	No specific symptoms known.
Ingestion	No specific symptoms known.
Skin contact	Prolonged contact may cause redness, irritation and dry skin.
Eye contact	May cause temporary eye irritation.
Indication of immediate medic	al attention and special treatment needed
Notes for the doctor	Treat symptomatically.
5.Fire-fighting measures	
Extinguishing media	
Suitable extinguishing media	The product is not flammable.
Unsuitable extinguishing media	Use fire-extinguishing media suitable for the surrounding fire.
Special hazards arising from t	he substance or mixture
Specific hazards	Containers can burst violently or explode when heated, due to excessive pressure build-up.
Hazardous combustion products	None known.
Advice for firefighters	
Protective actions during firefighting	Move containers from fire area if it can be done without risk. Containers close to fire should be removed or cooled with water. Control run-off water by containing and keeping it out of sewers and watercourses.
Special protective equipment for firefighters	Use protective equipment appropriate for surrounding materials.
6. Accidental release measure	95
Personal precautions, protecti	ve equipment and emergency procedures
Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions	The product components are not classified as environmentally hazardous. The product is not expected to be hazardous to the environment. However, large or frequent spills may have hazardous effects on the environment. To prevent release, place container with damaged side up. Contain spillage with sand, earth or other suitable non-combustible material.
Methods and material for con	tainment and cleaning up
Methods for cleaning up	Contain spillage with sand, earth or other suitable non-combustible material. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labeled with correct contents and hazard symbol. Residues and empty containers should be taken care of as hazardous waste according to local and national provisions.
Reference to other sections	For waste disposal, see Section 13.
7. Handling and storage	
Precautions for safe handling	
Usage precautions	Avoid spilling. Avoid release to the environment. Avoid contact with skin and eyes.
Advice on general occupational hygiene	No specific hygiene procedures recommended but good personal hygiene practices should always be observed when working with chemical products.
Conditions for safe storage, including any incompatibilities	
Storage precautions	Store in tightly-closed, original container in a dry, cool and well-ventilated place. Stir Thoroughly before and during use. Refer to SDS.
Storage class	Unspecified storage.
Specific end uses(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.2.
8. Exposure Controls/persona	al protection
Control parameters	
Occupational exposure limits	
methanol	
Long-term exposure limit (8-hour TWA): ACGIH 200 ppm 262 mg/m³ Short-term exposure limit (15-minute): ACGIH 250 ppm 328 mg/m³ Sk	
Long-term exposure limit (8-hour TWA): OSHA 200 ppm 260 mg/m³	
ethanol	
Long-term exposure limit (8-hour TWA): OSHA 1000 ppm 1900 mg/m³ Short-term exposure limit (15-minute): ACGIH 1000 ppm 1880 mg/m³ A3	
phosphoric acid %, orthophosphoric acid %	
Long-term exposure limit (8-hour TWA): OSHA 1 mg/m ³ Long-term exposure limit (8-hour TWA): ACGIH 1 mg/m ³ Short-term exposure limit (15-minute): ACGIH 3 mg/m ³	
ACGIH = American Conference of Governmental Industrial Hygienists. OSHA = Occupational Safety and Health Administration. Sk = Danger of cutaneous absorption. A3 = Confirmed Animal Carcinogen with Unknown Relevance to Humans.	

methanol (CAS: 67-56-1)

Immediate danger to life 6000 ppm and health

ethanol (CAS: 64-17-5)

Immediate danger to life 3300 ppm and health

phosphoric acid ... %, orthophosphoric acid ... % (CAS: 7664-38-2)

Immediate danger to life 1000 mg/m³ and health

Exposure controls

Protective equipment





Appropriate engineering controls	As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.
Personal protection	Provide eyewash station and safety shower.
Eye/face protection	Tight-fitting safety glasses.
Hand protection	Wear protective gloves made of the following material: Rubber (natural, latex). Neoprene. Polyvinyl chloride (PVC).
Other skin and body protection	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
Hygiene measures	Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes wet or contaminated. Do not eat, drink or smoke when using this product.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn. Wear a respirator fitted with the following cartridge: Combination filter, type A2/P2.
Environmental exposure controls	Keep container tightly sealed when not in use. Store in a demarcated bunded area to prevent release to drains and/or watercourses.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Emulsion.
Color	Milky.
Odor	Slight pungent.
Melting point	-10°C
Initial boiling point and range	>78°C @ 760 mm Hg
Vapour pressure	<25 mm Hg @ 25°C
Vapour density	(Air=1) <1
Relative density	0.95-1.05 @ 25°C

Solubility(ies)	Soluble in water.
Other information	None.
10. Stability and reactivity	
Reactivity	There are no known reactivity hazards associated with this product.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	None known.
Conditions to avoid	Avoid heat. Avoid freezing.
Materials to avoid	Avoid contact with strong oxidizing agents. Avoid contact with strong reducing agents.
Hazardous decomposition products	Heating may cause a fire. Harmful gases or vapors. Carbon monoxide (CO). Carbon dioxide (CO2).
11. Toxicological information	
Information on toxicological eff	fects
Toxicological effects	No information available.
Acute toxicity - oral ATE oral (mg/kg)	1,175.57
Acute toxicity - dermal ATE dermal (mg/kg)	3,875.42
Acute toxicity - inhalation ATE inhalation (vapours mg/l)	38.75
Serious eye damage/irritation Serious eye damage/irritation	Irritation of eyes is assumed.
Respiratory sensitization Respiratory sensitisation	No information available.
Skin sensitization Skin sensitisation	No information available.
Germ cell mutagenicity Genotoxicity - in vitro	No information available.
Genotoxicity - in vivo	No information available.
Carcinogenicity Carcinogenicity	No information available.
Reproductive toxicity Reproductive toxicity - fertility	No information available.
Specific target organ toxicity -	single exposure
Target organs	No specific target organs known.
Specific target organ toxicity -	repeated exposure

Target organs	No specific target organs known.
Aspiration hazard Aspiration hazard	Not anticipated to present an aspiration hazard, based on chemical structure.
General information	The product contains volatile organic compounds (VOCs) which will evaporate easily from all surfaces.
Inhalation	Vapor from this product may be hazardous by inhalation.
Ingestion	Harmful: possible risk of irreversible effects if swallowed.
Skin Contact	Harmful: possible risk of irreversible effects in contact with skin.
Eye contact	May cause eye irritation.
Acute and chronic health hazards	No specific long-term effects known.
Route of entry	Skin absorption Ingestion
Target Organs	No specific target organs known.
Medical Symptoms	No specific symptoms known.
12. Ecological Information	
Ecotoxicity	The product components are not classified as environmentally hazardous. However, large or frequent spills may have hazardous effects on the environment.
Toxicity	
Toxicity	Not known.
Persistence and degradability	
Persistence and degradability	The degradability of the product is not known.
Bioaccumulative potential	
Bio-Accumulative Potential	No data available on bioaccumulation.
Mobility in soil	
Mobility	The product is soluble in water.
Adsorption/desorption coefficient	Not known.
Henry's law constant	Not known.
Surface tension	Not known.
Results of PBT and vPvB assessment	
Results of PBT and vPvB assessment	This product does not contain any substances classified as PBT or vPvB.
Other adverse effects	
Other adverse effects	Not known.
13. Disposal considerations	
Waste treatment methods	

CILBOND 65W

General information	When handling waste, the safety precautions applying to handling of the product should be considered. The generation of waste should be minimized or avoided wherever possible.
Disposal methods	Waste is classified as hazardous waste. Dispose of waste product or used containers in accordance with local regulations
14. Transport information	
General	The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DoT).
Road transport notes	Avoid releasing into the environment.
Sea transport notes	Do not release into the environment.
UN Number	
Not applicable.	
UN proper shipping name	
Not applicable.	
Transport hazard class(es)	
No transport warning sign required.	
Packing group	
Not applicable.	
Environmental hazards	
Environmentally Hazardous Substance No.	
Special precautions for user	
Not applicable.	
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
15. Regulatory information	
16. Other information	
	NOTE: Lines within the margin indicate significant changes from the previous revision. Change of Company Name
16. Other information	
16. Other information Revision comments	Change of Company Name
16. Other information Revision comments Issued by	Change of Company Name HS&E Manager.
16. Other information Revision comments Issued by Revision date	Change of Company Name HS&E Manager. 10/7/2015

SDS status Approved.

 H225 Highly flammable liquid and vapor. H226 Flammable liquid and vapor. H301 Toxic if swallowed. H302 Harmful if swallowed. H311 Toxic in contact with skin. H314 Causes severe skin burns and eye damage. H318 Causes serious eye damage. H319 Causes serious eye irritation. H331 Toxic if inhaled. H336 May cause drowsiness or dizziness. H370 Causes damage to organs .

STIR

STIR BEFORE USE

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.