

### SECTION 1: Identification

#### 1.1. Identification

Product name : EP1115 Clear B

#### 1.2. Recommended use and restrictions on use

Recommended use : Epoxy hardener  
 Restrictions on use : Product for industrial use only

#### 1.3. Supplier

ResinLab, LLC  
 N109 W13300 Ellsworth Drive  
 Germantown, WI 53022 - United States  
 T 1-877-259-1669  
[msds@resinlab.com](mailto:msds@resinlab.com) - [www.resinlab.com](http://www.resinlab.com)

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Skin sensitization, Category 1	H317	May cause an allergic skin reaction

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) :  
 H315 - Causes skin irritation  
 H317 - May cause an allergic skin reaction  
 H318 - Causes serious eye damage

Precautionary statements (GHS US) :  
 P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
 P264 - Wash hands, forearms and face thoroughly after handling.  
 P272 - Contaminated work clothing must not be allowed out of the workplace.  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P302+P352 - If on skin: Wash with plenty of water.  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P310 - Immediately call a poison center or doctor.  
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
 P362+P364 - Take off contaminated clothing and wash it before reuse.  
 P391 - Collect spillage.  
 P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

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### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Mercaptan terminated polymer	(CAS-No.) 72244-98-5	30 – 50	Skin Sens. 1B, H317
Polyamide resin	(CAS-No.) 68082-29-1	30 – 50	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
1,3-Bis[3-(dimethylamino)propyl]urea	(CAS-No.) 52338-87-1	1 – 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319
Triethylenetetramine	(CAS-No.) 112-24-3	1 – 5	Acute Tox. 3 (Dermal), H311 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Acute 3, H402 Aquatic Chronic 3, H412

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

- First-aid measures general : IF exposed or concerned: Get medical advice/attention.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin irritation occurs: Get medical advice/attention.
- First-aid measures after eye contact : Immediately rinse with plenty of water (for at least 15 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
- First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Get medical advice/attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Serious damage to eyes.
- Symptoms/effects after ingestion : Burns.

#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

#### 5.2. Specific hazards arising from the chemical

#### 5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray.

##### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

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### 6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray. Wear personal protective equipment.  
Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Mercaptan terminated polymer (72244-98-5)

Not applicable

#### 1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)

Not applicable

#### Polyamide resin (68082-29-1)

Not applicable

#### Triethylenetetramine (112-24-3)

Not applicable

### 8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Hand protection:

Protective gloves

#### Eye protection:

Safety glasses with side shields

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### Personal protective equipment symbol(s):



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### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: amber
Odor	: mild
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 170 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.05 g/cm <sup>3</sup>
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
VOC content	No data available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

Acids. Amines. Oxidizing agent.

#### 10.6. Hazardous decomposition products

Carbon oxides (CO, CO<sub>2</sub>). Sulphur oxides. Hydrogen sulfide.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

#### Polyamide resin (68082-29-1)

LD50 oral rat	> 2000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral)
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Polyamide resin (68082-29-1)	
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal)

Triethylenetetramine (112-24-3)	
LD50 oral rat	2500 mg/kg (Rat, Literature, Oral)
LD50 dermal rabbit	805 mg/kg (Rabbit, Literature, Dermal)
ATE US (oral)	2500 mg/kg body weight
ATE US (dermal)	805 mg/kg body weight

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified

Polyamide resin (68082-29-1)	
NOAEL (oral,rat,90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard	: Not classified
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: Before neutralisation, the product may represent a danger to aquatic organisms.
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Polyamide resin (68082-29-1)	
LC50 - Fish [1]	7.07 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Semi-static system, Fresh water, Experimental value, GLP)
EC50 - Crustacea [1]	7.07 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
ErC50 algae	4.34 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Experimental value, GLP)

Triethylenetetramine (112-24-3)	
LC50 - Fish [1]	495 mg/l (96 h, Pimephales promelas, Fresh water, Literature study)
EC50 - Crustacea [1]	31.1 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Literature study)
ErC50 algae	≥ 100 mg/l (DIN 38412-9, 72 h, Scenedesmus subspicatus, Literature study, Growth)

### 12.2. Persistence and degradability

Polyamide resin (68082-29-1)	
Persistence and degradability	Not readily biodegradable in water.

Triethylenetetramine (112-24-3)	
Persistence and degradability	Not readily biodegradable in water.

### 12.3. Bioaccumulative potential

Polyamide resin (68082-29-1)	
Partition coefficient n-octanol/water (Log Pow)	10.34 (Calculated)
Bioaccumulative potential	High potential for bioaccumulation (Log Kow > 5).

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Triethylenetetramine (112-24-3)	
BCF - Other aquatic organisms [1]	3.162 (BCFBAF v3.01, Calculated value)
Partition coefficient n-octanol/water (Log Pow)	-2.65 (Estimated value, KOWWIN)
Bioaccumulative potential	Not bioaccumulative.

### 12.4. Mobility in soil

Polyamide resin (68082-29-1)	
Surface tension	0.064 N/m (0.15 g/l, EU Method A.5: Surface tension)
Ecology - soil	No (test)data on mobility of the substance available.

Triethylenetetramine (112-24-3)	
Partition coefficient n-octanol/water (Log Koc)	1.885 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Not regulated

### Transportation of Dangerous Goods

Not applicable

### Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyamide resin), 9, III  
UN-No. (IMDG) : 3082  
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
Polyamide resin  
Class (IMDG) : 9 - Miscellaneous dangerous substances and articles  
Packing group (IMDG) : III - substances presenting low danger  
Limited quantities (IMDG) : 5 L  
Marine pollutant : Yes



### Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Polyamide resin), 9, III  
UN-No. (IATA) : 3082  
Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.  
Polyamide resin  
Class (IATA) : 9 - Miscellaneous Dangerous Substances and Articles  
Packing group (IATA) : III - Minor Danger

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### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

##### **Mercaptan terminated polymer (72244-98-5)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
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##### **1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

##### **Polyamide resin (68082-29-1)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
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##### **Triethylenetetramine (112-24-3)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 15.2. International regulations

##### CANADA

##### **Mercaptan terminated polymer (72244-98-5)**

Listed on the Canadian DSL (Domestic Substances List)

##### **1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)**

Listed on the Canadian DSL (Domestic Substances List)

##### **Polyamide resin (68082-29-1)**

Listed on the Canadian DSL (Domestic Substances List)

##### **Triethylenetetramine (112-24-3)**

Listed on the Canadian DSL (Domestic Substances List)

##### EU-Regulations

Contains no REACH candidate substance

##### National regulations

No additional information available

#### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Triethylenetetramine(112-24-3)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

### SECTION 16: Other information

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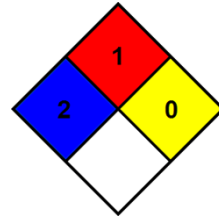
### Full text of H-phrases:

H311	Toxic in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H401	Toxic to aquatic life
H402	Harmful to aquatic life
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

NFPA health hazard : 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard : 1 - Materials that must be preheated before ignition can occur.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



### Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

SDS US - ResinLab

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*