

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : EP1290 Clear B

1.2. Recommended use and restrictions on use

Recommended use : Epoxy hardener
Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
N109 W13300 Ellsworth Drive
Germantown, WI 53022 - United States
T 1-877-259-1669
msds@resinlab.com - www.resinlab.com

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2A	H319	Causes serious eye irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P391 - Collect spillage.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Fatty acids, c18-unsat., dimers, polymers with 3,3'-(oxybis(2,1-ethanedioxy))bis(1-propanamine)	(CAS-No.) 68541-13-9	50 – 75	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317
Polyamide Resin	(CAS-No.) 68410-23-1	10 – 30	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411
Diethylene glycol Bis(3-aminopropyl) Ether	(CAS-No.) 4246-51-9	5 – 10	Skin Corr. 1, H314 Skin Sens. 1, H317
triethylenetetramine	(CAS-No.) 112-24-3	1 – 5	Acute Tox. 3 (Dermal), H311 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Acute 3, H402 Aquatic Chronic 3, H412

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Immediately rinse with plenty of water (for at least 15 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
- First-aid measures after ingestion : Do not induce vomiting. Rinse mouth out with water. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- For containment : Collect spillage.

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- Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Polyamide Resin (68410-23-1)

Not applicable

Fatty acids, c18-unsat., dimers, polymers with 3,3'-(oxybis(2,1-ethanedioxy))bis(1-propanamine) (68541-13-9)

Not applicable

Diethylene glycol Bis(3-aminopropyl) Ether (4246-51-9)

Not applicable

triethylenetetramine (112-24-3)

Not applicable

8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: amber
Odor	: characteristic
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: > 221 °C
Flash point	: > 93 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Specific gravity / density	: 1.35 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
VOC content	: No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Mineral acids. Oxidizing agent. Peroxides. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces. Sodium hypochlorite.

10.6. Hazardous decomposition products

ammonia. Nitrogen oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Diethylene glycol Bis(3-aminopropyl) Ether (4246-51-9)

LD50 oral rat	3160 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral)
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Diethylene glycol Bis(3-aminopropyl) Ether (4246-51-9)	
LD50 dermal rat	> 2150 mg/kg (Equivalent or similar to OECD 402, 24 h, Rat, Male / female, Experimental value, Dermal)
LD50 dermal rabbit	2500 mg/kg
ATE US (oral)	3160 mg/kg body weight
ATE US (dermal)	2500 mg/kg body weight

triethylenetetramine (112-24-3)	
LD50 oral rat	2500 mg/kg (Rat, Literature, Oral)
LD50 dermal rabbit	805 mg/kg (Rabbit, Literature, Dermal)
ATE US (oral)	2500 mg/kg body weight
ATE US (dermal)	805 mg/kg body weight

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment. Harmful to aquatic life. Toxic to aquatic life with long lasting effects.
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Diethylene glycol Bis(3-aminopropyl) Ether (4246-51-9)	
LC50 fish 1	215 – 464 mg/l (DIN 38412-15, 96 h, Leuciscus idus, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 Daphnia 1	218.16 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)

triethylenetetramine (112-24-3)	
LC50 fish 1	495 mg/l (96 h, Pimephales promelas, Fresh water, Literature study)
EC50 Daphnia 1	31.1 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Literature study)
ErC50 (algae)	≥ 100 mg/l (DIN 38412-9, 72 h, Scenedesmus subspicatus, Literature study, Growth)

12.2. Persistence and degradability

Diethylene glycol Bis(3-aminopropyl) Ether (4246-51-9)	
Persistence and degradability	Not readily biodegradable in water.

triethylenetetramine (112-24-3)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Diethylene glycol Bis(3-aminopropyl) Ether (4246-51-9)	
BCF other aquatic organisms 1	0.07 (Calculated value)
Partition coefficient n-octanol/water (Log Pow)	-1.25 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Not bioaccumulative.

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triethylenetetramine (112-24-3)	
BCF other aquatic organisms 1	3.162 (BCFBAF v3.01, Calculated value)
Partition coefficient n-octanol/water (Log Pow)	-2.65 (Estimated value, KOWWIN)
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Diethylene glycol Bis(3-aminopropyl) Ether (4246-51-9)	
Partition coefficient n-octanol/water (Log Koc)	1.2 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

triethylenetetramine (112-24-3)	
Partition coefficient n-octanol/water (Log Koc)	1.885 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyethylenepolyamines), 9, III

UN-No. (IMDG) : 3082
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Polyethylenepolyamines

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L

Marine pollutant : Yes



Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Polyethylenepolyamines), 9, III

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.
Polyethylenepolyamines

Class (IATA) : 9 - Miscellaneous Dangerous Goods

Packing group (IATA) : III - Minor Danger

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SECTION 15: Regulatory information

15.1. US Federal regulations

Polyamide Resin (68410-23-1)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
Fatty acids, c18-unsat., dimers, polymers with 3,3'-(oxybis(2,1-ethanediyl oxy))bis(1-propanamine) (68541-13-9)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
Diethylene glycol Bis(3-aminopropyl) Ether (4246-51-9)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
triethylenetetramine (112-24-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

15.2. International regulations

CANADA

Polyamide Resin (68410-23-1)	
Listed on the Canadian DSL (Domestic Substances List)	
Fatty acids, c18-unsat., dimers, polymers with 3,3'-(oxybis(2,1-ethanediyl oxy))bis(1-propanamine) (68541-13-9)	
Listed on the Canadian DSL (Domestic Substances List)	
Diethylene glycol Bis(3-aminopropyl) Ether (4246-51-9)	
Listed on the Canadian DSL (Domestic Substances List)	
triethylenetetramine (112-24-3)	
Listed on the Canadian DSL (Domestic Substances List)	

EU-Regulations

Contains the following REACH ingredient(s): Terphenyl hydrogenated (EC 262-967-7, CAS 61788-32-7)

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
triethylenetetramine(112-24-3)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Full text of H-phrases:

H311	Toxic in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H402	Harmful to aquatic life
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

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SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.