

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : EP1215 Black B

1.2. Recommended use and restrictions on use

Recommended use : Epoxy hardener
Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
N109 W13300 Ellsworth Drive
Germantown, WI 53022 - United States
T 1-877-259-1669
msds@resinlab.com - www.resinlab.com

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Skin sensitization, Category 1	H317	May cause an allergic skin reaction

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) :
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage

Precautionary statements (GHS US) :
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a poison center or doctor.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

EP1215 Black B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

3.2. Mixtures

Name	Product identifier	%
Polyamide Resin	(CAS-No.) 68410-23-1	75 – 90
Hydrogenated Terphenyl	(CAS-No.) 61788-32-7	5 – 10
triethylenetetramine	(CAS-No.) 112-24-3	1 – 5

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
- First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Serious damage to eyes.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Specific hazards arising from the chemical

- Hazardous decomposition products in case of fire : Toxic fumes may be released

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- For containment : Collect spillage.
- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

EP1215 Black B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Polyamide Resin (68410-23-1)		
Not applicable		
Hydrogenated Terphenyl (61788-32-7)		
ACGIH	Local name	Hydrogenated terphenyls (nonirradiated)
ACGIH	ACGIH OEL TWA [ppm]	0.5 ppm
ACGIH	Remark (ACGIH)	TLV® Basis: Liver dam
ACGIH	Regulatory reference	ACGIH 2022
triethylenetetramine (112-24-3)		
AIHA	WEEL TWA [ppm]	1 ppm Absorbed via skin

8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Color : Amber
- Odor : Amine-like

EP1215 Black B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 170 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: 0.97 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
VOC content	No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Extremely high or low temperatures. Direct sunlight. Avoid ignition sources. No smoking.

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Heating this substance above 300 deg. F in the presence of air may cause slow oxidative decomposition. above 500 deg. F polymerization may occur.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Polyamide Resin (68410-23-1)

LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Guideline: EU Method B.1 tris (Acute Oral Toxicity - Acute Toxic Class Method)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))

Hydrogenated Terphenyl (61788-32-7)

LD50 oral rat	> 10000 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 15 day(s))
LD50 dermal rabbit	> 2000 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Experimental value, Dermal, 14 day(s))

EP1215 Black B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Hydrogenated Terphenyl (61788-32-7)	
LC50 Inhalation - Rat	> 4.7 mg/l (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

triethylenetetramine (112-24-3)	
LD50 oral rat	1716 mg/kg body weight (BASF test, Rat, Experimental value, Oral)
LD50 dermal rabbit	1465 mg/kg body weight (BASF test, Rabbit, Experimental value, Dermal)
ATE US (oral)	1716 mg/kg body weight
ATE US (dermal)	1465 mg/kg body weight

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified

Polyamide Resin (68410-23-1)	
NOAEL (oral,rat,90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Hydrogenated Terphenyl (61788-32-7)	
LOAEL (oral,rat,90 days)	120 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: EPA OPPTS 870.8700 (Subchronic Oral Toxicity Test)
NOAEL (dermal,rat/rabbit,90 days)	2000 mg/kg body weight Animal: rabbit

Aspiration hazard	: Not classified
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
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Polyamide Resin (68410-23-1)	
LC50 - Fish [1]	7.07 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 - Crustacea [1]	5.18 mg/l Test organisms (species): Daphnia magna

Hydrogenated Terphenyl (61788-32-7)	
LC50 - Fish [1]	3.1 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oryzias latipes, Semi-static system, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	> 1.34 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
ErC50 algae	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value)

triethylenetetramine (112-24-3)	
LC50 - Fish [1]	495 mg/l (96 h, Pimephales promelas, Fresh water, Literature study)
EC50 - Crustacea [1]	31.1 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Literature study)

12.2. Persistence and degradability

Hydrogenated Terphenyl (61788-32-7)	
Persistence and degradability	Not readily biodegradable in the soil. Not readily biodegradable in water.

triethylenetetramine (112-24-3)	
Persistence and degradability	Not readily biodegradable in water.

EP1215 Black B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

12.3. Bioaccumulative potential

Hydrogenated Terphenyl (61788-32-7)	
BCF - Fish [1]	770 – 5200 (42 day(s), Lepomis macrochirus, Flow-through system, Fresh water, Experimental value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	> 6.5 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	High potential for bioaccumulation (BCF > 5000).
triethylenetetramine (112-24-3)	
Partition coefficient n-octanol/water (Log Pow)	-2.65 (Estimated value, KOWWIN)
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Hydrogenated Terphenyl (61788-32-7)	
Surface tension	Data waiving
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	5.5 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)
Ecology - soil	Adsorbs into the soil.
triethylenetetramine (112-24-3)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.885 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyamide Resin ; Hydrogenated Terphenyl), 9, III

UN-No. (IMDG) : 3082
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Polyamide Resin ; Hydrogenated Terphenyl

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L

Marine pollutant : Yes



EP1215 Black B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Air transport

Transport document description (IATA)	: UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Polyamide Resin ; Hydrogenated Terphenyl), 9, III
UN-No. (IATA)	: 3082
Proper Shipping Name (IATA)	: Environmentally hazardous substance, liquid, n.o.s. Polyamide Resin ; Hydrogenated Terphenyl
Class (IATA)	: 9 - Miscellaneous Dangerous Substances and Articles
Packing group (IATA)	: III - Low danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Polyamide Resin (68410-23-1)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
Hydrogenated Terphenyl (61788-32-7)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
triethylenetetramine (112-24-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

15.2. International regulations

CANADA

Polyamide Resin (68410-23-1)	
Listed on the Canadian DSL (Domestic Substances List)	
Hydrogenated Terphenyl (61788-32-7)	
Listed on the Canadian DSL (Domestic Substances List)	
triethylenetetramine (112-24-3)	
Listed on the Canadian DSL (Domestic Substances List)	

EU-Regulations

Contains the following REACH ingredient(s): Terphenyl, hydrogenated (EC 262-967-7, CAS 61788-32-7)

Hydrogenated Terphenyl (61788-32-7)	
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)	
triethylenetetramine (112-24-3)	
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)	

National regulations

Polyamide Resin (68410-23-1)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active	
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)	
Listed on KECL/KECI (Korean Existing Chemicals Inventory)	
Listed on NZIoC (New Zealand Inventory of Chemicals)	
Listed on INSQ (Mexican National Inventory of Chemical Substances)	
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)	
Hydrogenated Terphenyl (61788-32-7)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active	
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)	
Listed on KECL/KECI (Korean Existing Chemicals Inventory)	
Listed on NZIoC (New Zealand Inventory of Chemicals)	
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)	

EP1215 Black B

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

triethylenetetramine (112-24-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Hydrogenated Terphenyl(61788-32-7)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
triethylenetetramine(112-24-3)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 06/02/2023

Full text of H-phrases:

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.