



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ One-Part Epoxy Adhesive 6102 Black

#### Product Identification Numbers

ID Number	UPC	ID Number	UPC
XA-0068-1284-7		XA-0068-1285-4	
XA-0068-4348-7		XA-0068-4618-3	
XA-0068-4661-3		XA-0068-4662-1	

7012490335, 7012490326, 7100270955, 7100270956, 7100270822

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	3M Singapore Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Acute Toxicity (oral): Category 4.  
Serious Eye Damage/Irritation: Category 2A.  
Skin Sensitizer: Category 1A.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

### Pictograms



### Hazard Statements

Harmful if swallowed.  
Causes serious eye irritation.  
May cause an allergic skin reaction.

### Precautionary Statements

#### Prevention:

Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves and eye/face protection.  
Do not eat, drink or smoke when using this product.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.  
IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.  
Rinse mouth.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

15% of the mixture consists of ingredients of unknown acute oral toxicity.  
45% of the mixture consists of ingredients of unknown acute dermal toxicity.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Epoxy Resin I	25068-38-6	25 - 40 Trade Secret *
Trimethylolpropane tris(3-mercaptopropionate)	33007-83-9	20 - 30 Trade Secret *
Fillers	Trade Secret*	10 - 28 Trade Secret *
Polybutadiene	9003-17-2	5 - 15 Trade Secret *
Epoxy Resin II	36484-54-5	1 - 10 Trade Secret *
Modified Aliphatic Polyamine	Trade Secret*	1 - 10 Trade Secret *
Modified Silica	Trade Secret*	<= 7 Trade Secret *
3-(Trimethoxysilyl)propyl Glycidyl Ether	2530-83-8	< 5 Trade Secret *
TRIMETHYLOLPROPANE DI(3-MPA)	None	1 - 5 Trade Secret *
Carbon Black	1333-86-4	< 1 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade

secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Hydrogen Chloride

#### Condition

During Combustion  
During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store away from acids. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Modified Silica	Trade Secret	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Safety Glasses with side shields
- Indirect Vented Goggles

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance****Physical state**

Liquid

**Color**

Black

**Specific Physical Form:**

Paste

**Odor**

Epoxy

**Odor threshold***No Data Available***pH***Not Applicable***Melting point***No Data Available***Boiling Point***Not Applicable***Flash Point**> 250 °C [*Test Method:*Closed Cup]**Evaporation rate***Not Applicable***Flammability (solid, gas)**

Not Applicable

**Flammable Limits(LEL)***Not Applicable***Flammable Limits(UEL)***Not Applicable***Vapor Pressure***No Data Available***Vapor Density***Not Applicable***Density**

1.25 - 1.31 g/ml

**Specific Gravity**1.25 - 1.31 [*Ref Std:*WATER=1]**Solubility in Water**

Nil

**Solubility- non-water***No Data Available***Partition coefficient: n-octanol/ water***No Data Available***Autoignition temperature***No Data Available***Decomposition temperature***No Data Available***Viscosity**

Approximately 80,000 centipoise

**Molecular weight***Not Applicable***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

**10.5. Incompatible materials**

Strong acids  
Strong oxidizing agents

**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

**Ingestion:**

Harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Carcinogenicity:**

<u>Ingredient</u>	<u>CAS No.</u>	<u>Class Description</u>	<u>Regulation</u>
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
Epoxy Resin I	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin I	Ingestion	Rat	LD50 > 1,000 mg/kg
Trimethylolpropane tris(3-mercaptopropionate)	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 3.363 mg/l
Trimethylolpropane tris(3-mercaptopropionate)	Ingestion	similar compounds	LD50 >300, <2000 mg/kg
Fillers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.07 mg/l
Fillers	Dermal	similar compounds	LD50 > 5,000 mg/kg
Fillers	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Epoxy Resin II	Ingestion	Rat	LD50 > 2,000 mg/kg
Epoxy Resin II	Dermal	similar health hazards	LD50 estimated to be 2,000 - 5,000 mg/kg
Polybutadiene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polybutadiene	Ingestion		LD50 estimated to be > 5,000 mg/kg
Modified Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Modified Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Modified Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
3-(Trimethoxysilyl)propyl Glycidyl Ether	Dermal	Rabbit	LD50 4,000 mg/kg
3-(Trimethoxysilyl)propyl Glycidyl Ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
3-(Trimethoxysilyl)propyl Glycidyl Ether	Ingestion	Rat	LD50 7,010 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Epoxy Resin I	Rabbit	Mild irritant
Trimethylolpropane tris(3-mercaptopropionate)	similar compounds	No significant irritation
Fillers	Rabbit	No significant irritation
Epoxy Resin II	In vitro data	No significant irritation
Polybutadiene	Not available	No significant irritation
Modified Silica	Rabbit	No significant irritation
3-(Trimethoxysilyl)propyl Glycidyl Ether	Rabbit	Mild irritant
Carbon Black	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Epoxy Resin I	Rabbit	Moderate irritant
Trimethylolpropane tris(3-mercaptopropionate)	similar compounds	No significant irritation
Fillers	Rabbit	No significant irritation
Epoxy Resin II	In vitro data	No significant irritation
Modified Silica	Rabbit	No significant irritation
3-(Trimethoxysilyl)propyl Glycidyl Ether	Rabbit	Corrosive
Carbon Black	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
Epoxy Resin I	Human and animal	Sensitizing
Trimethylolpropane tris(3-mercaptopropionate)	similar compounds	Sensitizing
Epoxy Resin II	Mouse	Sensitizing
Modified Silica	Human and animal	Not classified
3-(Trimethoxysilyl)propyl Glycidyl Ether	Guinea pig	Not classified

**Respiratory Sensitization**

Name	Species	Value
Epoxy Resin I	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Epoxy Resin I	In vivo	Not mutagenic
Epoxy Resin I	In Vitro	Some positive data exist, but the data are not sufficient for classification
Trimethylolpropane tris(3-mercaptopropionate)	In Vitro	Not mutagenic
Epoxy Resin II	In Vitro	Some positive data exist, but the data are not sufficient for classification
Modified Silica	In Vitro	Not mutagenic
3-(Trimethoxysilyl)propyl Glycidyl Ether	In vivo	Not mutagenic
3-(Trimethoxysilyl)propyl Glycidyl Ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Epoxy Resin I	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Modified Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
3-(Trimethoxysilyl)propyl Glycidyl Ether	Dermal	Mouse	Not carcinogenic
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic

**Reproductive Toxicity**



**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Epoxy Resin I	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin I	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin I	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin I	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Modified Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Modified Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Modified Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
3-(Trimethoxysilyl)propyl Glycidyl Ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl)propyl Glycidyl Ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl)propyl Glycidyl Ether	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin I	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin I	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin I	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Fillers	Inhalation	pneumoconiosis	Not classified	similar compounds	NOAEL not available	occupational exposure
Modified Silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
3-(Trimethoxysilyl)propyl Glycidyl Ether	Ingestion	heart   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Acute toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA. All required

components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

#### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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