Safety Data Sheet



Revision Number: 002.0

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1. PRODUCT AND COMPANY IDENTIFICATION

 Product name:
 LOCTITE AA 3410 PART A

 Product type/use:
 Adhesive

 Restriction of Use:
 None identified

 Company address:
 Henkel Corporation

 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: 2608287 Item number: 2603982_2593628 Region: United States Contact information: Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: w ww.henkelna.com

2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW	
DANGER:	HIGHLY FLAMMABLE LIQUID AND VAPOR.	
	CAUSES SKIN IRRITATION.	
	MAY CAUSE AN ALLERGIC SKIN REACTION.	
	CAUSES SERIOUS EYE DAMAGE.	
	MAY CAUSE RESPIRATORY IRRITATION.	
	MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR	
	REPEATED EXPOSURE.	

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2



Precautionary Statements

Prevention:Keep aw ay from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly
closed. No release into w ater. Use explosion-proof equipment. Use non-sparking tools. Take
action to prevent static discharges. Do not breathe vapors, mist, or spray. Wash affected area
thoroughly after handling. Use only outdoors or in a w ell-ventilated area. Contaminated w ork
clothing should not be allow ed out of the w orkplace. Wear protective gloves, eye protection,
and face protection.Response:If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim
to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or
physician if you feel unw ell. IF IN EYES: Rinse cautiously with waterfor several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if
you feel unw ell. If skin irritation or rash occurs: Get medical attention. Take off contaminated
clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage:	Store in a w ell-ventilated place. Keep container tightly closed. Store in a w ell-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CASNumber	Percentage*	
Methyl methacrylate	80-62-6	30 - 60	
1,3-Butadiene, homopolymer, carboxy- terminated, ester with glycidyl methacrylate	68649-04-7	5 - 10	
Methacrylate ester	52628-03-2	1 - 5	
methacrylic acid	79-41-4	1 - 5	
N,N-Dimethyl-p-toluidine	99-97-8	1 - 5	
Silica, amorphous, fumed, crystal-free	112945-52-5	1-5	
Triphenylphosphine	603-35-0	0.1 - 1	

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

	4. FIRST AID MEASURES
Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footw ear. Immediately flush skin w ith plenty of w ater (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.
	5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special fire fighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products:

Oxides of carbon. Oxides of nitrogen. Acids. Alcohols. Aldehydes. Hydrogen chloride. Hydrogen cyanide. Toxic fumes. Irritating vapors. Formaldehyde. Styrene. Butadiene. Hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, is olate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sew er or waterways.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material. Keep container closed.
Storage:	For safe storage, store between 2 °C (35.6 °F) and 8 °C (46.4 °F) Keep container tightly closed and in a cool, w ell-ventilated place aw ay from incompatible materials. Keep aw ay fromheat, spark and flame. Protect from direct sunlight. Maintain head space in storage containers to support oxygen requirements of the inhibitor(s).

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methyl methacrylate	50 ppm TWA 100 ppm STEL (Dermal sensitization)	100 ppm (410 mg/m3) PEL	None	50 ppm
1,3-Butadiene, homopolymer, carboxy-				
terminated, ester w ith glycidyl methacrylate	None	None	None	None
Methacrylate ester	None	None	None	None
methacrylic acid	20 ppm TWA	None	None	None
N,N-Dimethyl-p-toluidine	None	None	0.5 ppm TWA	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Triphenylphosphine	None	None	None	None

Engineering controls:Use local ventilation if general ventilation is insufficient to maintain vapor
concentration below established exposure limits.Respiratory protection:Use NIOSH approved respirator if there is potential to exceed exposure
limit(s).Eye/face protection:Safety goggles or safety glasses with side shields. Full face protection should
be used if the potential for splashing or spraying of product exists. Safety
show ers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Amber
Odor:	Acrylic
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Meltingpoint/range:	Not available.
Specific gravity:	0.9653
Vapor density:	Not available.
Each point:	14 °C (57.2 °F) ASTM D3278
Flash point: Flam mable/Explosive limits - low er: Flam mable/Explosive limits - upper: Autoignition temperature:	Not available. Not available.
Flam mability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0.97 % Method 40 CFR Part 63 Appendix A to Subpart PPPP
Viscosity:	Not available.
De composition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Polymerization may occur at elevated temperatures or upon depletion of inhibitor.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Acids. Alcohols. Aldehydes. Hydrogen chloride. Hydrogen cyanide. Toxic fumes. Irritating vapors. Formaldehyde. Styrene. Butadiene. Hydrocarbons.
Incompatible materials:	Bases. Acids. Reducing agents. Oxidizing agents. Peroxides. Amines. Halogens. Azo- compounds.
Reactivity:	Not available.
Conditions to avoid:	Keep aw ay fromheat, ignition sources and incompatible materials. Protect from direct sunlight. Loss of polymerization inhibitor. Loss of dissolved air. Do not mix in batches greater than 100 grams (0.22 pounds) unless you plan to use immediately.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhal

Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. Drowsiness. Dizziness.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye damage.
Ingestion:	May cause gastrointestinal tract irritation if sw allowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Methyl methacrylate	Oral LD50 (Rat) = 7,800 mg/kg Oral LD50 (Rabbit) = 6,000 mg/kg Oral LD50 (Rat) = 9,400 mg/kg	Allergen, Irritant, Kidney, Liver, Mutagen, Nervous System, Respiratory
1,3-Butadiene, homopolymer, carboxy- terminated, ester w ith glycidyl methacrylate	None	Irritant, Allergen
Methacrylate ester	None	Irritant, Allergen
methacrylic acid	Oral LD50 (Mouse) = 1,332 mg/kg Oral LD50 (Mouse) = 1,600 mg/kg Oral LD50 (Mouse) = 1,250 mg/kg Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Rat) = 1,060 mg/kg Oral LD50 (Rat) = 2,224 mg/kg Dermal LD50 (Rabbit) = 500 mg/kg	Corrosive, Irritant, Allergen
N,N-Dimethyl-p-toluidine	None	Mutagen, Allergen
Silica, amorphous, fumed, crystal-free	None	Nuisance dust
Triphenylphosphine	None	Irritant, Nervous System, Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methyl methacrylate	No	No	No
1,3-Butadiene, homopolymer, carboxy- terminated, ester with glycidyl methacrylate	No	No	No
Methacrylate ester	No	No	No
methacrylic acid	No	No	No
N,N-Dimethyl-p-toluidine	No	Group 2B	No
Silica, amorphous, fumed, crystal-free	No	No	No
Triphenylphosphine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:

If discarded, this product is considered a RCRA ignitable waste, D001.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)		
Proper shipping name:	Adhesives	
Hazard class or division:	3	
Identification number:	UN 1133	
Packing group:	II	
DOT Hazardous Substance(s):	Methyl methacrylate	
International Air Transportation (ICAO/IATA) Proper shipping name: Hazard class or division: Identification number: Packing group:	Adhesives 3 UN 1133 II	
Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group:	ADHESIVES 3 UN 1133 II	

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Fire, Immediate Health, Delayed Health This product contains the follow ing toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl methacrylate (CAS# 80-62-6).
CERCLA Reportable quantity:	Methyl methacrylate (CAS# 80-62-6) 1,000 lbs. (454 kg)
California Proposition 65:	This product contains a chemical know n in the State of California to cause cancer. This product contains a chemical know n to the State of California to cause birth defects or other reproductive harm.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 9

Prepared by: Product Safety and Regulatory Affairs

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