

Safety Data Sheet according to Regulation (EC) No 1907/2006

Page 1 of 20

LOCTITE EA 9464 B

SDS No. : 653664 V001.0 Revision: 14.01.2019 printing date: 15.07.2019 Replaces version from: -

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1. Product identifier** LOCTITE EA 9464 B
- **1.2. Relevant identified uses of the substance or mixture and uses advised against** Intended use: Epoxy adhesive
- **1.3. Details of the supplier of the safety data sheet** Henkel Ltd

Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):	
Skin corrosion	Category 1B
H314 Causes severe skin burns and eye damage.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Toxic to reproduction	Category 2
H361 Suspected of damaging fertility or the unborn child.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Butadiene-acrylonitrile

	formaldehyde, polymeric reaction products with 4- tertbutylphenol, mphenylenebis(methylamine) and trimethylhexane- 1,6-diamine
	Bis(aminopropyl)piperazine Isophorone diamine 2-Piperazin-1-ylethylamine
	m-Phenylenebis(methylamine)
Signal word:	Danger
Hazard statement:	H314 Causes severe skin burns and eye damage.H317 May cause an allergic skin reaction.H361 Suspected of damaging fertility or the unborn child.
Precautionary statement: Prevention	P280 Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary statement: Response	 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
2.3. Other hazards None if used properly. Not fulfilling Persistent, Bioaccumu	lative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Butadiene-acrylonitrile 68683-29-4		20- 40 %	Skin Irrit. 2 H315 Skin Sens. 1 H317
formaldehyde, polymeric reaction products with 4- tertbutylphenol, mphenylenebis(methylamine) and trimethylhexane- 1,6-diamine		5- < 10 %	Skin Corr. 1B H314 Eye Dam. 1 H318 Skin Sens. 1A H317 Aquatic Chronic 3 H412
Benzyl alcohol 100-51-6	202-859-9 01-2119492630-38	5- < 10 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Inhalation H332 Eye Irrit. 2 H319
Bis(aminopropyl)piperazine 7209-38-3	230-589-1 01-2120747740-54	5- < 10 %	Acute Tox. 4 H302 Skin Corr. 1B H314 Skin Sens. 1 H317 Aquatic Chronic 3 H412
Isophorone diamine 2855-13-2	220-666-8 01-2119514687-32	1- < 5 %	Acute Tox. 4 H302 Acute Tox. 4 H312 Skin Corr. 1B H314 Skin Sens. 1A H317 Aquatic Chronic 3 H412
2-Piperazin-1-ylethylamine 140-31-8	205-411-0 01-2119471486-30	1- < 5 %	Acute Tox. 3; Dermal H311 Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Aquatic Chronic 3 H412 Skin Sens. 1 H317 Repr. 2 H361
m-Phenylenebis(methylamine) 1477-55-0	216-032-5 01-2119480150-50	1-< 3 %	Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Skin Sens. 1; Dermal H317 Acute Tox. 4; Inhalation H332 Aquatic Chronic 3 H412 Eye Dam. 1 H318

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed SKIN: Rash, Urticaria.

Causes burns.

4.3. Indication of any immediate medical attention and special treatment needed See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media Suitable extinguishing media: Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear protective equipment. Wear self-contained breathing apparatus.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes. Wear protective equipment. Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal. Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

7.1. Precautions for safe handling

Avoid skin and eye contact. Use only in well-ventilated areas. Gloves and safety glasses should be worn See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container. Protect against contamination. Store in a cool, well-ventilated place. Refer to Technical Data Sheet

7.3. Specific end use(s) Epoxy adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		2	Time Weighted Average (TWA):		IR_OEL
2,2',2''-Nitrilotriethanol 102-71-6 [TRIETHANOLAMINE]		5	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental		Value				Remarks
	Compartment	period	mg/l	ppm	mg/kg	others	
Benzyl alcohol	Soil		mg/i	ppm	0,456	others	
100-51-6					mg/kg		
Benzyl alcohol 100-51-6	sewage		39 mg/l				
100-51-0	treatment plant (STP)						
Benzyl alcohol	sediment				5,27 mg/kg		
100-51-6	(freshwater)						
Benzyl alcohol 100-51-6	sediment (marine water)				0,527 mg/kg		
Benzyl alcohol	aqua (marine		0,1 mg/l		ing ng		
100-51-6	water)						
Benzyl alcohol 100-51-6	aqua (intermittent		2,3 mg/l				
100-51-0	releases)						
Benzyl alcohol	aqua		1 mg/l				
100-51-6 Benzyl alcohol	(freshwater) Air		-				
100-51-6	Alf						
Benzyl alcohol	Predator						
100-51-6			0.06 /1				
3-Aminomethyl-3,5,5- trimethylcyclohexylamine	aqua (freshwater)		0,06 mg/l				
2855-13-2							
3-Aminomethyl-3,5,5-	aqua (marine		0,006 mg/l				
trimethylcyclohexylamine 2855-13-2	water)						
3-Aminomethyl-3,5,5-	aqua		0,23 mg/l				
trimethylcyclohexylamine	(intermittent						
2855-13-2 3-Aminomethyl-3,5,5-	releases) sediment				5,784		
trimethylcyclohexylamine	(freshwater)				5,784 mg/kg		
2855-13-2	``´´						
3-Aminomethyl-3,5,5- trimethylcyclohexylamine	sediment (marine water)				0,578		
2855-13-2	(marme water)				mg/kg		
3-Aminomethyl-3,5,5-	Soil				1,121		
trimethylcyclohexylamine 2855-13-2					mg/kg		
3-Aminomethyl-3,5,5-	sewage		3,18 mg/l				
trimethylcyclohexylamine	treatment plant		- , - 8				
2855-13-2 2-Piperazin-1-ylethylamine	(STP)		0.058 ma/1				
140-31-8	aqua (freshwater)		0,058 mg/l				
2-Piperazin-1-ylethylamine	aqua (marine		0,0058				
140-31-8	water)		mg/l		015 /		
2-Piperazin-1-ylethylamine 140-31-8	sediment (freshwater)				215 mg/kg		
2-Piperazin-1-ylethylamine	sediment				21,5 mg/kg		
140-31-8	(marine water)			-			
2-Piperazin-1-ylethylamine 140-31-8	Soil				42,9 mg/kg		
2-Piperazin-1-ylethylamine	sewage		250 mg/l				
140-31-8	treatment plant		-				
2-Piperazin-1-ylethylamine	(STP) aqua		0,58 mg/l				
140-31-8	(intermittent		0,50 mg/1				
	releases)						
m-Phenylenebis(methylamine) 1477-55-0	aqua (freshwater)		0,094 mg/l				
m-Phenylenebis(methylamine)	aqua (marine		0,0094				
1477-55-0	water)		mg/l				
m-Phenylenebis(methylamine)	aqua (intermittent		0,152 mg/l				
1477-55-0	(intermittent releases)						
m-Phenylenebis(methylamine)	sewage		10 mg/l	1		1	
1477-55-0	treatment plant		-				
m-Phenylenebis(methylamine)	(STP) sediment				0,43 mg/kg		
1477-55-0	(freshwater)				0, - 5 mg/kg		
	(1	1	

m-Phenylenebis(methylamine) 1477-55-0	sediment (marine water)		0,043 mg/kg	
m-Phenylenebis(methylamine) 1477-55-0	Soil		0,045 mg/kg	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Benzyl alcohol	General	oral	Acute/short term		20 mg/kg	
100-51-6	population		exposure - systemic effects		20	
Benzyl alcohol	General	oral	Long term		4 mg/kg	
100-51-6	population		exposure - systemic effects			
Benzyl alcohol	Workers	inhalation	Acute/short term		110 mg/m3	
100-51-6	WOIKEIS	minaration	exposure -		110 mg/m3	
Benzyl alcohol	Workers	inhalation	systemic effects Long term		22 mg/m3	
100-51-6	WOIKEIS	mnaration	exposure - systemic effects		22 mg/m3	
Benzyl alcohol	General	inhalation	Acute/short term		27 mg/m3	
100-51-6	population	minatation	exposure - systemic effects		27 mg/m5	
Benzyl alcohol	General	inhalation	Long term		5,4 mg/m3	
100-51-6	population	minution	exposure - systemic effects		5,1 115	
Benzyl alcohol	Workers	dermal	Acute/short term		40 mg/kg	
100-51-6	WORKERS	dermai	exposure - systemic effects		40 mg/kg	
Benzyl alcohol	Workers	dermal	Long term		8 mg/kg	
100-51-6			exposure - systemic effects		*	
Benzyl alcohol	General	dermal	Acute/short term		20 mg/kg	
100-51-6	population		exposure - systemic effects			
Benzyl alcohol	General	dermal	Long term	1	4 mg/kg	
100-51-6	population		exposure - systemic effects		6 6	
3-Aminomethyl-3,5,5-	Workers	inhalation	Long term		0,073 mg/m3	
trimethylcyclohexylamine 2855-13-2			exposure - local effects		.,	
3-Aminomethyl-3,5,5-	Workers	inhalation	Acute/short term		0,073 mg/m3	
trimethylcyclohexylamine 2855-13-2			exposure - local effects		*,**********	
3-Aminomethyl-3,5,5-	General	oral	Long term		0,526 mg/kg	
trimethylcyclohexylamine 2855-13-2	population		exposure - systemic effects		*,*=*88	
2-Piperazin-1-ylethylamine	Workers	dermal	Acute/short term		20 mg/kg	
140-31-8			exposure - systemic effects			
2-Piperazin-1-ylethylamine	Workers	Inhalation	Acute/short term		10,6 mg/m3	
140-31-8			exposure - systemic effects			
2-Piperazin-1-ylethylamine	Workers	dermal	Acute/short term		0,04 mg/cm2	
140-31-8			exposure - local effects		*,* * ***8	
2-Piperazin-1-ylethylamine	Workers	dermal	Long term		3,3 mg/kg	
140-31-8			exposure - systemic effects			
2-Piperazin-1-ylethylamine	Workers	Inhalation	Long term		10,6 mg/m3	
140-31-8			exposure - systemic effects			
2-Piperazin-1-ylethylamine 140-31-8	Workers	dermal	Long term exposure - local		0,006 mg/cm2	
-			effects			
2-Piperazin-1-ylethylamine	General	dermal	Acute/short term	İ	10 mg/kg	
140-31-8	population		exposure - systemic effects			
2-Piperazin-1-ylethylamine	General	Inhalation	Acute/short term		5,3 mg/m3	
140-31-8	population		exposure - systemic effects			
2-Piperazin-1-ylethylamine	General	oral	Acute/short term		1,5 mg/kg	
140-31-8	population		exposure - systemic effects			
2-Piperazin-1-ylethylamine	General	oral	Acute/short term		0,02 mg/cm2	
140-31-8	population		exposure - local effects			
2-Piperazin-1-ylethylamine	General	dermal	Long term		1,7 mg/kg	
140-31-8	population		exposure -			

			systemic effects		
2-Piperazin-1-ylethylamine 140-31-8	General population	Inhalation	Long term exposure - systemic effects	0,9 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	General population	oral	Long term exposure - systemic effects	0,3 mg/kg	
2-Piperazin-1-ylethylamine 140-31-8	General population	dermal	Long term exposure - local effects	0,003 mg/cm2	
m-Phenylenebis(methylamine) 1477-55-0	Workers	dermal	Long term exposure - systemic effects	0,33 mg/kg	
m-Phenylenebis(methylamine) 1477-55-0	Workers	inhalation	Long term exposure - systemic effects	1,2 mg/m3	
m-Phenylenebis(methylamine) 1477-55-0	Workers	inhalation	Long term exposure - local effects	0,2 mg/m3	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): nitrile rubber (NBR; ≥ 0.4 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): nitrile rubber (NBR; ≥ 0.4 mm thickness)

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection: Wear suitable protective clothing. Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid
	liquid
	black
Odor	typical
Odour threshold	No data available / Not applicable

II	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 150 °C (> 302 °F)
Flash point	> 80 °C (> 176 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density	1,36 g/cm3
0	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Keep away from strong oxidizing agents, strong Lewis or mineral acids.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use. Avoid contact with water. Avoid contact with acids and oxidizing agents.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

Page 12 of 20

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Butadiene-acrylonitrile 68683-29-4	LD50	> 15.380 mg/kg	rat	
Benzyl alcohol 100-51-6	LD50	1.620 mg/kg	rat	not specified
Bis(aminopropyl)piperazi ne 7209-38-3	LD50	1.980 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Isophorone diamine 2855-13-2	LD50	1.030 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
m- Phenylenebis(methylamin e) 1477-55-0	LD50	980 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Butadiene-acrylonitrile	LD50	> 3.000 mg/kg	rabbit	
68683-29-4				
Isophorone diamine	Acute	2.000 mg/kg		Expert judgement
2855-13-2	toxicity			
	estimate			
	(ATE)			
2-Piperazin-1-	LD50	866 mg/kg	rabbit	Draize Test
ylethylamine				
140-31-8				
m-	LD50	> 3.100 mg/kg	rat	not specified
Phenylenebis(methylamin				-
e)				
1477-55-0				

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Benzyl alcohol 100-51-6	Acute toxicity estimate (ATE)	4,17 mg/l	dust/mist			Expert judgement
Benzyl alcohol 100-51-6	LC50	> 4,178 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Isophorone diamine 2855-13-2	LC50	> 5,01 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
m- Phenylenebis(methylamin e) 1477-55-0	LC50	1,16 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Benzyl alcohol 100-51-6	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Bis(aminopropyl)piperazi ne 7209-38-3	Category 1B (corrosive)		rabbit	BASF Test
2-Piperazin-1- ylethylamine 140-31-8	corrosive	20 min	rabbit	not specified

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Benzyl alcohol 100-51-6	Category II	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Isophorone diamine 2855-13-2	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Benzyl alcohol 100-51-6	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Bis(aminopropyl)piperazi ne 7209-38-3	sensitising	Skin sensitisation		QSAR (Quantitative Structure Activity Relationship)
Isophorone diamine 2855-13-2	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2-Piperazin-1- ylethylamine 140-31-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
m- Phenylenebis(methylamin e) 1477-55-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Benzyl alcohol 100-51-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Bis(aminopropyl)piperazi ne 7209-38-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		JAPAN: Guidelines for Screening Mutagenicity Testing Of Chemicals
Isophorone diamine 2855-13-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
2-Piperazin-1- ylethylamine 140-31-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-Piperazin-1- ylethylamine 140-31-8	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	with and without		not specified
2-Piperazin-1- ylethylamine 140-31-8	negative	mammalian cell gene mutation assay	with and without		not specified
m- Phenylenebis(methylamin e) 1477-55-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
m- Phenylenebis(methylamin e) 1477-55-0	negative	in vitro mammalian chromosome aberration test	with and without		not specified
Benzyl alcohol 100-51-6	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Benzyl alcohol 100-51-6	negative			Drosophila melanogaster	OECD Guideline 477 (Genetic Toxicology: Sex-linked Recessive Lethal Test in Drosophila melanogaster)
2-Piperazin-1- ylethylamine 140-31-8	negative	intraperitoneal		mouse	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Benzyl alcohol 100-51-6	not carcinogenic	oral: gavage	103 weeks once daily, 5 days/week	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Test type	Route of	Species	Method
CAS-No.			application		
2-Piperazin-1-	NOAEL P 8000 ppm	screening	oral:	rat	OECD Guideline 422
ylethylamine			drinking		(Combined Repeated Dose
140-31-8	NOAEL F1 8000 ppm		water		Toxicity Study with the
					Reproduction /
					Developmental Toxicity
					Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Benzyl alcohol 100-51-6	NOAEL 400 mg/kg	oral: gavage	103 weeks once daily, 5 days/week	rat	other guideline:
Isophorone diamine 2855-13-2	NOAEL < 60 mg/kg	oral: drinking water	13 weeks	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
2-Piperazin-1- ylethylamine 140-31-8	NOAEL 2000 ppm	oral: drinking water	>= 28 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
m- Phenylenebis(methylamin e) 1477-55-0	LOAEL >= 600 mg/kg	oral: gavage	28 days daily	rat	Guidelines for 28-Day Repeat Dose Toxicity Test (Japan)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Benzyl alcohol	LC50	460 mg/l	96 h	Pimephales promelas	EPA OPP 72-1 (Fish Acute
100-51-6					Toxicity Test)
Isophorone diamine	LC50	110 mg/l	96 h	Leuciscus idus	EU Method C.1 (Acute
2855-13-2					Toxicity for Fish)
2-Piperazin-1-ylethylamine	LC50	> 100 mg/l	96 h	Salmo gairdneri (new name:	OECD Guideline 203 (Fish,
140-31-8				Oncorhynchus mykiss)	Acute Toxicity Test)
m-Phenylenebis(methylamine)	LC50	> 100 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
1477-55-0					Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Butadiene-acrylonitrile 68683-29-4	EC50	> 1.000 mg/l	48 h	not specified	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Benzyl alcohol 100-51-6	EC50	230 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bis(aminopropyl)piperazine 7209-38-3	EC50	47,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Isophorone diamine 2855-13-2	EC50	42 mg/l	24 h	Daphnia magna	not specified
2-Piperazin-1-ylethylamine 140-31-8	EC50	32 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
m-Phenylenebis(methylamine) 1477-55-0	EC 50	16 mg/l	48 h	Water flea (Daphnia magna)	
m-Phenylenebis(methylamine) 1477-55-0	EC50	16 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

	Value type	Value	Exposure time	Species	Method
Benzyl alcohol 100-51-6	NOEC	51 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Isophorone diamine 2855-13-2	NOEC	3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
m-Phenylenebis(methylamine) 1477-55-0	NOEC	4,7 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type		_		
Butadiene-acrylonitrile 68683-29-4	EC50	> 1.000 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
Benzyl alcohol 100-51-6	EC50	770 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Benzyl alcohol 100-51-6	NOEC	310 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bis(aminopropyl)piperazine 7209-38-3	EC50	32,3 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bis(aminopropyl)piperazine 7209-38-3	NOEC	6,97 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Isophorone diamine 2855-13-2	NOEC	1,5 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Isophorone diamine 2855-13-2	EC50	37 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
2-Piperazin-1-ylethylamine 140-31-8	NOEC	31 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Piperazin-1-ylethylamine 140-31-8	EC50	495 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
m-Phenylenebis(methylamine) 1477-55-0	EC50	33,3 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
m-Phenylenebis(methylamine) 1477-55-0	NOEC	22,9 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Benzyl alcohol 100-51-6	EC10	658 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)
Isophorone diamine 2855-13-2	EC10	1.120 mg/l	18 h		not specified
2-Piperazin-1-ylethylamine 140-31-8	EC10	100 mg/1	17 h		not specified

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Benzyl alcohol 100-51-6	readily biodegradable	aerobic	92 - 96 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Bis(aminopropyl)piperazine 7209-38-3	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Isophorone diamine 2855-13-2		aerobic	8 %	28 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
2-Piperazin-1-ylethylamine 140-31-8	under test conditions no biodegradation observed	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

No substance data available.

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Benzyl alcohol 100-51-6	1,05	20 °C	EU Method A.8 (Partition Coefficient)
Bis(aminopropyl)piperazine 7209-38-3	-1,43	25 °C	QSAR (Quantitative Structure Activity Relationship)
2-Piperazin-1-ylethylamine 140-31-8	-1,48		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB	
CAS-No.		
Benzyl alcohol	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very	
100-51-6	Bioaccumulative (vPvB) criteria.	
Bis(aminopropyl)piperazine	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very	
7209-38-3	Bioaccumulative (vPvB) criteria.	
Isophorone diamine	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very	
2855-13-2	Bioaccumulative (vPvB) criteria.	
2-Piperazin-1-ylethylamine	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very	
140-31-8	Bioaccumulative (vPvB) criteria.	
m-Phenylenebis(methylamine)	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very	
1477-55-0	Bioaccumulative (vPvB) criteria.	

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Collection and delivery to recycling enterprise or other registered elimination institution. Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. **UN number** ADR 2735 RID 2735 ADN 2735 IMDG 2735 IATA 2735 14.2. UN proper shipping name ADR AMINES, LIQUID, CORROSIVE, N.O.S. (Bis(aminopropyl)piperazine,Isophoronediamine) RID AMINES, LIQUID, CORROSIVE, N.O.S. (Bis(aminopropyl)piperazine,Isophoronediamine) ADN AMINES, LIQUID, CORROSIVE, N.O.S. (Bis(aminopropyl)piperazine,Isophoronediamine) IMDG AMINES, LIQUID, CORROSIVE, N.O.S. (Bis(aminopropyl)piperazine,Isophoronediamine) IATA Amines, liquid, corrosive, n.o.s. (Bis(aminopropyl)piperazine,Isophoronediamine) 14.3. Transport hazard class(es) ADR 8 8 RID 8 ADN IMDG 8 8 IATA 14.4. Packing group ADR Ш RID Ш ADN III IMDG Ш IATA III 14.5. **Environmental hazards** ADR not applicable not applicable RID ADN not applicable IMDG not applicable not applicable IATA 14.6. Special precautions for user ADR not applicable Tunnelcode: (E) RID not applicable ADN not applicable IMDG not applicable not applicable IATA 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Page 20 of 20

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H361 Suspected of damaging fertility or the unborn child.

H412 Harmful to aquatic life with long lasting effects.

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.