Oxybond 109DP Clear A

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)
Issue date: 4/4/2025 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Substance
Trade name : Oxybond 109DP Clear A

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Epoxy resin
Restrictions on use : Product for industrial use only

1.4. Supplier's details

ResinLab, LLC
N109 W13300 Ellsworth Drive
Germantown, WI 53022 - United States
T:1-877-259-1669

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1.5. Emergency phone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
Skin sensitization, Category 1	H317	May cause an allergic skin reaction.

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :

Signal word (GHS US) : Warning
Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
Precautionary statements (GHS US) : P261 - Avoid breathing dust, fume, gas, mist, vapors, spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.
P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.
P337+P313 - If eye irritation persists: Get medical advice or attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Name : Epoxy Resin
CAS-No. : 25068-38-6

Name	Product identifier	%
Epoxy Resin	CAS-No.: 25068-38-6	≥ 90

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : No effects known.
Symptoms/effects after skin contact : Tingling/irritation of the skin.
Symptoms/effects after eye contact : Irritation of the eye tissue.
Symptoms/effects after ingestion : No effects known.
Chronic symptoms : Skin rash/inflammation. Runny nose.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Dry chemical. Water fog. Water spray. Foam. Dry powder.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : Not easily combustible. Heating increases the fire hazard. Reactions involving a fire hazard: see "Reactivity Hazard".

Explosion hazard : No direct explosion hazard. Reactions with explosion hazards: see "Reactivity Hazard".

Hazardous decomposition products in case of fire : Toxic fumes may be released. Carbon oxides (CO, CO2).

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Complete protective clothing. Prevent fire-fighting water from entering environment.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

Environmental precautions : Avoid release to the environment. Prevent soil and water pollution. Prevent spreading in sewers.

6.2. Methods and materials for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Take up liquid spill into absorbent material. Clean contaminated surfaces with an excess of water. This material and its container must be disposed of in a safe way, and as per local legislation.

Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid contact with skin and eyes. Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Provide local exhaust or general room ventilation. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures	:	Always wash hands after handling the product. Wash contaminated clothing before reuse. Wear personal protective equipment. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product.
Additional hazards when processed	:	Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures	:	Keep in a cool, well-ventilated place away from heat.
Storage conditions	:	Store in a well-ventilated place. Keep cool.
Storage area	:	Store in a well-ventilated place. Protect from heat and direct sunlight.
Packaging materials	:	Store always product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls	:	Use only with adequate ventilation. Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.
Environmental exposure controls	:	Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:
Wear recommended personal protective equipment.

Hand protection:
Wear protective gloves

Eye protection:
Safety glasses with side shields

Skin and body protection:
Wear protective clothing

Respiratory protection:
In case of inadequate ventilation, wear respiratory protection.

Personal protective equipment symbol(s):

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	:	Liquid
Color	:	Clear
Odor	:	Mild epoxy odor
Odor threshold	:	No data available
pH	:	No data available
Melting point	:	-16 °C (EU Method A.1: Melting/freezing point)
Freezing point	:	No data available

Boiling point	:	No data available
Flash point	:	252 °C
Flammability (solid, gas)	:	Not applicable.
Vapor pressure	:	< 0.000000001 hPa (25 °C, EU Method A.4: Vapour Pressure)
Relative vapor density at 20°C	:	No data available
Relative density	:	1.16 (25 °C, ASTM D4052: Density, Relative Density, and API Gravity of Liquids by Digital Density Meter)
Density	:	1.16 g/cm³
Molecular mass	:	< 700 g/mol
Solubility	:	Soluble in aromatic hydrocarbons. insoluble in water. Soluble in acetone. Water: 3 mg/l (20 °C, EU Method A.6: Water solubility)
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Auto-ignition temperature	:	> 300 °C
Decomposition temperature	:	320 °C (EU Method A.2: Boiling point)
Viscosity	:	No data available
Explosion limits	:	No data available
Explosive properties	:	Not explosive.
Particle characteristics	:	Particle size : Not applicable (liquid)

9.2. Data relevant with regard to physical hazard classes (supplemental)

VOC content	:	0 %
Other properties	:	Slightly volatile.

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Amines. Mercaptans. Oxidizing agents. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	:	Not classified
Acute toxicity (dermal)	:	Not classified
Acute toxicity (inhalation)	:	Not classified

Epoxy Resin (25068-38-6)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))

Skin corrosion/irritation : Causes skin irritation.

Epoxy Resin (25068-38-6)	
pH	No data available in the literature

Serious eye damage/irritation : Causes serious eye irritation.

Epoxy Resin (25068-38-6)	
pH	No data available in the literature

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Epoxy Resin (25068-38-6)	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

Epoxy Resin (25068-38-6)	
Viscosity	No data available in the literature

Symptoms/effects after inhalation : No effects known.

Symptoms/effects after skin contact : Tingling/irritation of the skin.

Symptoms/effects after eye contact : Irritation of the eye tissue.

Symptoms/effects after ingestion : No effects known.

Chronic symptoms : Skin rash/inflammation. Runny nose.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Dangerous for the environment.

Ecology - air : Not included in the list of substances which may contribute to the greenhouse effect (IPCC). Not included in the list of fluorinated greenhouse gases (Regulation (EU) No 517/2014). Not classified as dangerous for the ozone layer (Regulation (EC) No 1005/2009).

Ecology - water : Toxic to crustacea (Daphnia). Toxic to crustacea (Daphnia) with long lasting effects. Toxic to fishes. Toxic to algae.

Hazardous to the aquatic environment, short–term (acute) : Toxic to aquatic life.

Hazardous to the aquatic environment, long–term (chronic) : Not classified.

Epoxy Resin (25068-38-6)	
LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)
EC50 - Crustacea [1]	≈ 2 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

Oxybond 109DP Clear A (25068-38-6)	
Persistence and degradability	Not rapidly degradable

Epoxy Resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Epoxy Resin (25068-38-6)	
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

12.4. Mobility in soil

Epoxy Resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Ecology - soil	No (test)data on mobility of the substance available.

12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector’s sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations.

Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Consult an expert on waste disposal or treatment.

SECTION 14 Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

UN-No. (DOT) : Not regulated
UN-No. (IMDG) : 3082
UN-No. (IATA) : 3082

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT) : Not regulated
Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin)
Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin)

14.3. Transport hazard class(es)

DOT
Transport hazard class(es) (DOT) : Not regulated

IMDG
Transport hazard class(es) (IMDG) : 9
Hazard labels (IMDG) : 9

IATA
Transport hazard class(es) (IATA) : 9
Hazard labels (IATA) : 9

14.4. Packing group

Packing group (DOT) : Not regulated
Packing group (IMDG) : III
Packing group (IATA) : III

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT
Not regulated

IMDG
Transport regulations (IMDG) : Subject to the provisions
Special provision (IMDG) : 274, 335, 969
Limited quantities (IMDG) : 5 L
Excepted quantities (IMDG) : E1

Packing instructions (IMDG)	:	LP01, P001
Packing provisions (IMDG)	:	PP1
IBC packing instructions (IMDG)	:	IBC03
Tank instructions (IMDG)	:	T4
Tank special provisions (IMDG)	:	TP1, TP29
EmS-No. (Fire)	:	F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	:	S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS
Stowage category (IMDG)	:	A

IATA

Special provision (IATA)	:	A97, A158, A197, A215
Transport regulations (IATA)	:	Subject to the provisions
PCA Excepted quantities (IATA)	:	E1
PCA Limited quantities (IATA)	:	Y964
PCA limited quantity max net quantity (IATA)	:	30kgG
PCA packing instructions (IATA)	:	964
PCA max net quantity (IATA)	:	450L
CAO packing instructions (IATA)	:	964
CAO max net quantity (IATA)	:	450L
ERG code (IATA)	:	9L

SECTION 15 Regulatory information

15.1. Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Epoxy Resin	25068-38-6	Present	Active	XU

15.2. International regulations

CANADA

Epoxy Resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Epoxy Resin (25068-38-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Epoxy Resin (25068-38-6)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

15.3. State regulations

WARNING: This product can expose you to chemicals including Epichlorohydrin, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)
Issue date : 4/4/2025

Full text of hazard classes and H-statements	
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H401	Toxic to aquatic life

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.