

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Issue date: 04/10/2020 Revision date: 03/28/2023 Supersedes: 04/10/2020 Version: 2.0

SECTION 1: Identification

Identification

Product form Mixture Trade name Oxybond 105 B

Recommended use and restrictions on use

: Epoxy hardener Recommended use

Restrictions on use : Product for industrial use only

1.3. **Supplier**

ResinLab, LLC

N109 W13300 Ellsworth Drive

Germantown, WI 53022 - United States

T:1-877-259-1669

Oxybond™ is a trademark of Henkel and its affiliates in the US and elsewhere, and used under license.

Product manufactured under license from Henkel.

Emergency telephone number

: CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International) **Emergency number**

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 1C H314 Causes severe skin burns and eye damage Skin sensitization, Category 1 H317 May cause an allergic skin reaction

Full text of H statements: see section 16

GHS Label elements, including precautionary statements 2.2.

GHS US labeling

Hazard pictograms (GHS US)





Signal word (GHS US) Danger

Hazard statements (GHS US) H314 - Causes severe skin burns and eye damage

H317 - May cause an allergic skin reaction

P260 - Do not breathe dust/fume/gas/mist/vapors/spray. Precautionary statements (GHS US) P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P272 - Contaminated work clothing must not be allowed out of the workplace. P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.

P302+P352 - If on skin: Wash with plenty of water.

P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin

with water/shower.

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. P310 - Immediately call a poison center or doctor.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P363 - Wash contaminated clothing before reuse.

P405 - Store locked up.

P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance

with local, regional, national and/or international regulation.

Other hazards which do not result in classification

No additional information available

03/28/2023 EN (English US) Page 1

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Unknown acute toxicity (GHS US) 2.4.

Not applicable

SECTION 3: Composition/Information on ingredients

Substances

Not applicable

3.2. **Mixtures**

Name	Product identifier	%
Mercaptan terminated polymer	(CAS-No.) 72244-98-5	75 – 90
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2	5 – 10
Bis[(dimethylamino)methyl]phenol	(CAS-No.) 71074-89-0	1 – 5

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

Description of first aid measures

First-aid measures general

: Call a physician immediately.

: Remove person to fresh air and keep comfortable for breathing. First-aid measures after inhalation

First-aid measures after skin contact Rinse immediately with plenty of water for 15 minutes. Remove/Take off immediately all

contaminated clothing. Call a physician immediately.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately. Never give anything by

mouth to an unconscious person.

Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion

Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

Suitable (and unsuitable) extinguishing media

: Water spray. Dry powder. Foam. Carbon dioxide. Suitable extinguishing media

Unsuitable extinguishing media : Do not use water jet to extinguish.

Specific hazards arising from the chemical

Hazardous decomposition products in case of

: Toxic fumes may be released, Carbon oxides (CO, CO2), Nitrogen oxides, Sulfur oxides (SOx), Gaseous ammonia, Nitric acid, Nitrogen oxide can react with water to form corrosive nitric

acid.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting

: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures 6.1.

6.1.1. For non-emergency personnel

Emergency procedures

Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment

: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. **Environmental precautions**

Avoid release to the environment.

03/28/2023 EN (English US) 2/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the

workplace. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray. Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands

after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Mercaptan terminated polymer (72244-98-5)

Not applicable

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

Not applicable

Bis[(dimethylamino)methyl]phenol (71074-89-0)

Not applicable

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the

workplace.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):







SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

03/28/2023 EN (English US) 3/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Color : Clear to light yellow

Odor : Sulfurous

Odor threshold: No data availablepH: No data availableMelting point: Not applicableFreezing point: No data available

Boiling point : $> 149 \, ^{\circ}\text{C}$ Flash point : $> 139 \, ^{\circ}\text{C}$

Relative evaporation rate (butyl acetate=1) : No data available Flammability : Not applicable. Vapor pressure : No data available Relative vapor density at 20°C : No data available Relative density : No data available

Density : 1.02 g/m³

: No data available Solubility Partition coefficient n-octanol/water (Log Pow) : No data available Auto-ignition temperature : No data available : No data available Decomposition temperature Viscosity, dynamic : No data available **Explosion limits** : No data available Explosive properties No data available Oxidizing properties : No data available VOC content No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Organic acid. Mineral acids. Sodium hypochlorite. May slowly corrode copper, aluminum, zinc, and galvanized surfaces. Peroxides. Oxidizing agent.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
LD50 oral rat	2169 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral, 14 day(s))
ATE US (oral)	2169 mg/kg body weight

Skin corrosion/irritation : Causes severe skin burns.

Serious eye damage/irritation : Assumed to cause serious eye damage Respiratory or skin sensitization : May cause an allergic skin reaction.

03/28/2023 EN (English US) 4/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Germ cell mutagenicity : Not classified Carcinogenicity : Not classified

Reproductive toxicity : Not classified STOT-single exposure : Not classified

STOT-repeated exposure : Not classified.

2,4,6-tris(dimethylaminomethyl)phenol (90-72	-2)
NOAEL (oral,rat,90 days)	15 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Remarks on results: other:
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Burns.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
LC50 - Fish [1]	175 mg/l (APHA, 96 h, Cyprinus carpio, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
LC50 - Fish [2]	180 – 240 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
ErC50 algae	84 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)

12.2. Persistence and degradability

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Partition coefficient n-octanol/water (Log Pow) -0.66 (Experimental value, EPA OPPTS 830.7550: Partition Coefficient (n-octanol/water), Shake Flask Method, 21.5 °C)	
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.32 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1.	Disposal	l methods
-------	----------	-----------

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

03/28/2023 EN (English US) 5/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description (DOT) : UN2735 Amines, liquid, corrosive, n.o.s. (2,4,6-tris(dimethylaminomethyl)phenol), 8, III

UN-No.(DOT) : UN2735

Proper Shipping Name (DOT) : Amines, liquid, corrosive, n.o.s.

2,4,6-tris(dimethylaminomethyl)phenol

Class (DOT) : 8 - Class 8 - Corrosive material 49 CFR 173.136

Packing group (DOT) : III - Minor Danger Hazard labels (DOT) : 8 - Corrosive



DOT Packaging Non Bulk (49 CFR 173.xxx) : 203 DOT Packaging Bulk (49 CFR 173.xxx) : 241

DOT Symbols : G - Identifies PSN requiring a technical name

DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids

with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table

2 for UN2672). T7 - 4 178.274(d)(2) Normal...... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used

provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the

MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 154

DOT Quantity Limitations Passenger aircraft/rail : 5 L (49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 60 L

CFR 175.75)

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel.

DOT Vessel Stowage Other : 52 - Stow "separated from" acids

Emergency Response Guide (ERG) Number : 153

Other information : No supplementary information available.

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-tris(dimethylaminomethyl)phenol), 8,

Ш

UN-No. (IMDG) : 2735

AMINES, LIQUID, CORROSIVE, N.O.S. 2,4,6-tris(dimethylaminomethyl)phenol

Class (IMDG) : 8 - Corrosive substances

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L

Air transport

Transport document description (IATA) : UN 2735 Amines, liquid, corrosive, n.o.s. (2.4,6-tris(dimethylaminomethyl)phenol), 8, III

03/28/2023 EN (English US) 6/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

UN-No. (IATA) : 2735

Proper Shipping Name (IATA) : Amines, liquid, corrosive, n.o.s.

2,4,6-tris(dimethylaminomethyl)phenol

Class (IATA) : 8 - Corrosives
Packing group (IATA) : III - Low danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Mercaptan terminated polymer (72244-98-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting

Rule, (40 CFR 711).

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Bis[(dimethylamino)methyl]phenol (71074-89-0)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Mercaptan terminated polymer (72244-98-5)

Listed on the Canadian DSL (Domestic Substances List)

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

Listed on the Canadian DSL (Domestic Substances List)

Bis[(dimethylamino)methyl]phenol (71074-89-0)

Not listed on the Canadian DSL (Domestic Substances List)/NDSL (Non-Domestic Substances List)

EU-Regulations

Contains no REACH candidate substance

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Bis[(dimethylamino)methyl]phenol (71074-89-0)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Mercaptan terminated polymer (72244-98-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Bis[(dimethylamino)methyl]phenol (71074-89-0)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on NZIoC (New Zealand Inventory of Chemicals)

15.3. US State regulations



This product can expose you to Nitrilotriacetic acid, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information

03/28/2023 EN (English US) 7/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 03/28/2023

Full text of H-phrases:

H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H412	Harmful to aquatic life with long lasting effects

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

03/28/2023 EN (English US) 8/8