

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
 Trade name : Armstrong A-706

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Adhesives, binding agents  
 Recommended use : One part heat cure epoxy  
 Restrictions on use : Product for industrial use only

#### 1.3. Supplier

**ResinLab, LLC**  
 N109 W13300 Ellsworth Drive  
 Germantown, WI 53022 - United States  
 T:1-877-259-1669

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#### 1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Warning

Hazard statements (GHS US) :

H315 - Causes skin irritation  
 H317 - May cause an allergic skin reaction  
 H319 - Causes serious eye irritation

Precautionary statements (GHS US) :

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
 P264 - Wash hands, forearms and face thoroughly after handling.  
 P272 - Contaminated work clothing must not be allowed out of the workplace.  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P302+P352 - If on skin: Wash with plenty of water.  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
 P337+P313 - If eye irritation persists: Get medical advice/attention.  
 P362+P364 - Take off contaminated clothing and wash it before reuse.  
 P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

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### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%
Epoxy Resin	(CAS-No.) 25068-38-6	30 – 50
Aluminum	(CAS-No.) 7429-90-5	30 – 50
Bisphenol A, epichlorohydrin, dimer fatty acids polymer	(CAS-No.) 67989-52-0	1 – 5

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. Wash contaminated clothing before reuse. Thoroughly clean shoes before reuse. If skin irritation occurs: Get medical advice/attention.
- First-aid measures after eye contact : Immediately rinse with plenty of water (for at least 15 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Rinse mouth out with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical advice/attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Eye irritation.

#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Sand. Dry chemical. Carbon dioxide.
- Unsuitable extinguishing media : Water.

#### 5.2. Specific hazards arising from the chemical

- Fire hazard : If cured material is sanded and generates metal fines in a fire situation use Class D extinguisher.
- Reactivity in case of fire : Aluminum reacts exothermically with water, acids and alkalis to produce hydrogen. Under fire conditions closed containers may rupture or explode.
- Hazardous decomposition products in case of fire : Toxic fumes may be released, Carbon oxides (CO, CO<sub>2</sub>), Phenolic compounds

#### 5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area.

##### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

- For containment : Collect spillage.
- Methods for cleaning up : Take up liquid spill into absorbent material.

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Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Additional hazards when processed : Do not breathe dust created by sanding, grinding or machining.  
Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Wear personal protective equipment.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Bisphenol A, epichlorohydrin, dimer fatty acids polymer (67989-52-0)		
Not applicable		
Epoxy Resin (25068-38-6)		
Not applicable		
Aluminum (7429-90-5)		
ACGIH	Local name	Aluminum metal and insoluble compounds
ACGIH	ACGIH OEL TWA	1 mg/m <sup>3</sup> (Respirable fraction)
ACGIH	Remark (ACGIH)	TLV® Basis: Pneumoconiosis; LRT irr; neurotoxicity. Notations: A4 (Not classifiable as a Human Carcinogen)
ACGIH	Regulatory reference	ACGIH 2022
OSHA	OSHA PEL (TWA) [1]	15 mg/m <sup>3</sup> (Total dust) 5 mg/m <sup>3</sup> (Respirable fraction)
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Eye protection:

Safety glasses with side shields

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

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Color	: dark gray
Odor	: mild
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 93.33 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: 1.54 g/cm <sup>3</sup>
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
VOC content	No data available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

Contact with acids, alkalis, or water may release hydrogen gas.

### 10.4. Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. To avoid thermal decomposition, do not overheat. Do not allow contact with water.

### 10.5. Incompatible materials

Oxidizing agent. Strong acids. Strong bases. Amines. Nitrates. Water. Caustics.

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Epoxy Resin (25068-38-6)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
Aluminum (7429-90-5)	
LD50 oral rat	> 15900 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)

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<b>Aluminum (7429-90-5)</b>	
LC50 Inhalation - Rat	> 0.888 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

<b>Epoxy Resin (25068-38-6)</b>	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified

<b>Aluminum (7429-90-5)</b>	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.05 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
NOAEL (subchronic, oral, animal/male, 90 days)	1034 mg/kg body weight Animal: dog, Animal sex: male, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)
NOAEL (subchronic, oral, animal/female, 90 days)	1087 mg/kg body weight Animal: dog, Animal sex: female, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)

Aspiration hazard	: Not classified
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
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<b>Epoxy Resin (25068-38-6)</b>	
LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)
EC50 - Crustacea [1]	≈ 2 mg/l Test organisms (species): Daphnia magna
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

### 12.2. Persistence and degradability

<b>Epoxy Resin (25068-38-6)</b>	
Persistence and degradability	Not readily biodegradable in water.

<b>Aluminum (7429-90-5)</b>	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

### 12.3. Bioaccumulative potential

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Epoxy Resin (25068-38-6)	
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
Aluminum (7429-90-5)	
Bioaccumulative potential	No bioaccumulation data available.

### 12.4. Mobility in soil

Epoxy Resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Ecology - soil	No (test)data on mobility of the substance available.
Aluminum (7429-90-5)	
Ecology - soil	Adsorbs into the soil.

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Not regulated

### Transportation of Dangerous Goods

Not applicable

### Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin), 9, III, MARINE POLLUTANT

UN-No. (IMDG) : 3082  
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L

### Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin), 9, III

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.

Class (IATA) : 9 - Miscellaneous Dangerous Substances and Articles

Packing group (IATA) : III - Minor Danger

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Aluminum	CAS-No. 7429-90-5	30 – 50%
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### Bisphenol A, epichlorohydrin, dimer fatty acids polymer (67989-52-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag

XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).

### Epoxy Resin (25068-38-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag

XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).

### Aluminum (7429-90-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Subject to reporting requirements of United States SARA Section 313

## 15.2. International regulations

### CANADA

#### Bisphenol A, epichlorohydrin, dimer fatty acids polymer (67989-52-0)

Listed on the Canadian DSL (Domestic Substances List)

#### Epoxy Resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

#### Aluminum (7429-90-5)

Listed on the Canadian DSL (Domestic Substances List)


### EU-Regulations

Contains no REACH candidate substance

### National regulations

No additional information available

## 15.3. US State regulations

 **WARNING:** This product can expose you to Epichlorohydrin, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Component	State or local regulations
Aluminum(7429-90-5)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

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Revision date : 11/04/2022

Full text of H-phrases:

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H401	Toxic to aquatic life

SDS US - ResinLab

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*