

SECTION 1: Identification

1.1. Identification

Trade name : Armstrong A-12TB

1.2. Recommended use and restrictions on use

Recommended use : Epoxy hardener
 Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
 N109 W13300 Ellsworth Drive
 Germantown, WI 53022 - United States
 T:1-877-259-1669

Armstrong™ is a trademark of Henkel and its affiliates in the US and elsewhere, and used under license.
 Product manufactured under license from Henkel.

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 1	H318	Causes serious eye damage.
Skin sensitisation, Category 1	H317	May cause an allergic skin reaction.

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) :
 H315 - Causes skin irritation.
 H317 - May cause an allergic skin reaction.
 H318 - Causes serious eye damage.

Precautionary statements (GHS US) :
 P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
 P264 - Wash hands, forearms and face thoroughly after handling.
 P272 - Contaminated work clothing must not be allowed out of the workplace.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P302+P352 - If on skin: Wash with plenty of water.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 - Immediately call a poison center or doctor.
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
 P362+P364 - Take off contaminated clothing and wash it before reuse.
 P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Name	Product identifier	%	GHS US classification
Polyamide Resin	(CAS-No.) 68410-23-1	50 – 75	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317
aluminum oxide	(CAS-No.) 1344-28-1	30 – 50	Not classified
Triethylenetetramine	(CAS-No.) 112-24-3	1 – 5	Acute Tox. 3 (Dermal), H311 Skin Corr. 1B, H314 Skin Sens. 1, H317
Titanium dioxide	(CAS-No.) 13463-67-7	1 – 5	Not classified
carbon black	(CAS-No.) 1333-86-4	< 0.1	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. Wash clothing before reuse. Thoroughly clean shoes before reuse. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Immediately rinse with plenty of water (for at least 15 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
- First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Serious damage to eyes.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

No additional information available

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Avoid contact with skin and eyes. Wear personal protective equipment. Use only with adequate ventilation.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Polyamide Resin (68410-23-1)

Not applicable

Triethylenetetramine (112-24-3)

Not applicable

Titanium dioxide (13463-67-7)

ACGIH	Local name	Titanium dioxide
ACGIH	ACGIH TWA (mg/m ³)	10 mg/m ³
ACGIH	Remark (ACGIH)	TLV® Basis: LRT irr. Notations: A4 (Not classifiable as a Human Carcinogen)
ACGIH	Regulatory reference	ACGIH 2019
OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

carbon black (1333-86-4)

ACGIH	Local name	Carbon black
ACGIH	ACGIH TWA (mg/m ³)	3 mg/m ³ (Inhalable fraction)
ACGIH	Remark (ACGIH)	TLV® Basis: Bronchitis. Notations: A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)
ACGIH	Regulatory reference	ACGIH 2019
OSHA	OSHA PEL (TWA) (mg/m ³)	3.5 mg/m ³
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

aluminum oxide (1344-28-1)

ACGIH	ACGIH TWA (mg/m ³)	1 mg/m ³ (Respirable fraction)
OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (Total dust) 5 mg/m ³ (Respirable fraction)
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station, curing ovens must be ventilated to prevent emissions in the workplace.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

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Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Light grey
Odour	: Ammonia-like
Odour threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 260 °C
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.31 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
VOC content	No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Oxidizing agent. Strong acids. Water.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Nitrogen oxides. Toxic fumes may be released. irritating vapours. Hydrocarbons.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Triethylenetetramine (112-24-3)	
LD50 oral rat	2500 mg/kg (Rat, Literature, Oral)
LD50 dermal rabbit	805 mg/kg (Rabbit, Literature, Dermal)
ATE US (oral)	2500 mg/kg bodyweight
ATE US (dermal)	805 mg/kg bodyweight

Titanium dioxide (13463-67-7)	
LD50 oral rat	> 5000 mg/kg bodyweight (OECD 425: Acute Oral Toxicity: Up-and-Down Procedure, Rat, Female, Experimental value, Oral, 14 day(s))
LC50 inhalation rat (mg/l)	> 6.82 mg/l (Other, 4 h, Rat, Male, Experimental value, Inhalation (dust), 14 day(s))

carbon black (1333-86-4)	
LD50 oral rat	> 10000 mg/kg (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 28 day(s))
LC50 inhalation rat (mg/l)	> 4.6 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Experimental value, Inhalation (dust))

aluminum oxide (1344-28-1)	
LD50 oral rat	> 15900 mg/kg bodyweight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral)
LC50 inhalation rat (mg/l)	7.6 mg/l air (Equivalent or similar to OECD 403, 1 h, Rat, Male, Experimental value, Inhalation (aerosol))

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

Titanium dioxide (13463-67-7)	
IARC group	2B - Possibly carcinogenic to humans

carbon black (1333-86-4)	
IARC group	2B - Possibly carcinogenic to humans

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

STOT-repeated exposure	: Not classified
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Aspiration hazard	: Not classified
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
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Triethylenetetramine (112-24-3)	
LC50 fish 1	495 mg/l (96 h, Pimephales promelas, Fresh water, Literature study)
EC50 Daphnia 1	31.1 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Literature study)
ErC50 (algae)	≥ 100 mg/l (DIN 38412-9, 72 h, Scenedesmus subspicatus, Literature study, Growth)

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Titanium dioxide (13463-67-7)	
LC50 fish 1	> 100 mg/l (Equivalent or similar to OECD 203, 96 h, Oncorhynchus mykiss, Static system, Fresh water, Experimental value, Nominal concentration)
ErC50 (algae)	61 mg/l (EPA 600/9-78-018, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)
carbon black (1333-86-4)	
LC50 fish 1	> 1000 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Semi-static system, Fresh water, Experimental value, Lethal)
EC50 Daphnia 1	> 5600 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 24 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
ErC50 (algae)	> 10000 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Nominal concentration)

12.2. Persistence and degradability

Triethylenetetramine (112-24-3)	
Persistence and degradability	Not readily biodegradable in water.
Titanium dioxide (13463-67-7)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)
carbon black (1333-86-4)	
Persistence and degradability	Biodegradability in soil: not applicable. Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)
aluminum oxide (1344-28-1)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

12.3. Bioaccumulative potential

Triethylenetetramine (112-24-3)	
BCF other aquatic organisms 1	3.162 (BCFBAF v3.01, Calculated value)
Partition coefficient n-octanol/water (Log Pow)	-2.65 (Estimated value, KOWWIN)
Bioaccumulative potential	Not bioaccumulative.
Titanium dioxide (13463-67-7)	
Bioaccumulative potential	Not bioaccumulative.
carbon black (1333-86-4)	
Bioaccumulative potential	Not bioaccumulative.
aluminum oxide (1344-28-1)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

Triethylenetetramine (112-24-3)	
Partition coefficient n-octanol/water (Log Koc)	1.885 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.
Titanium dioxide (13463-67-7)	
Ecology - soil	Low potential for mobility in soil.
carbon black (1333-86-4)	
Surface tension	Not applicable (solid)
Ecology - soil	No (test)data on mobility of the substance available. Not toxic to plants. Not toxic to animals.
aluminum oxide (1344-28-1)	
Ecology - soil	No (test)data on mobility of the substance available.

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12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyamide Resin), 9, III
UN-No. (IMDG) : 3082
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Polyamide Resin
Class (IMDG) : 9 - Miscellaneous dangerous substances and articles
Packing group (IMDG) : III - substances presenting low danger
Limited quantities (IMDG) : 5 L
Marine pollutant : Yes (IMDG only)



Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Polyamide Resin), 9, III
UN-No. (IATA) : 3082
Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.
Polyamide Resin
Class (IATA) : 9 - Miscellaneous Dangerous Goods
Packing group (IATA) : III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

aluminum oxide	CAS-No. 1344-28-1	30 – 50%
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Polyamide Resin (68410-23-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).
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Triethylenetetramine (112-24-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

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Titanium dioxide (13463-67-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

carbon black (1333-86-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

aluminum oxide (1344-28-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

15.2. International regulations

CANADA

Polyamide Resin (68410-23-1)

Listed on the Canadian DSL (Domestic Substances List)

Triethylenetetramine (112-24-3)

Listed on the Canadian DSL (Domestic Substances List)

Titanium dioxide (13463-67-7)

Listed on the Canadian DSL (Domestic Substances List)

carbon black (1333-86-4)

Listed on the Canadian DSL (Domestic Substances List)

aluminum oxide (1344-28-1)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Contains no substance on the REACH candidate list

National regulations


Titanium dioxide (13463-67-7)

Listed on IARC (International Agency for Research on Cancer)

carbon black (1333-86-4)

Listed on IARC (International Agency for Research on Cancer)

15.3. US State regulations

 **WARNING:** This product can expose you to carbon black, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
Triethylenetetramine(112-24-3)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Titanium dioxide(13463-67-7)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
carbon black(1333-86-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
aluminum oxide(1344-28-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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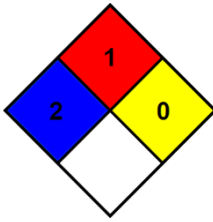
Full text of H-statements:

H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.

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NFPA health hazard	: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.	
NFPA fire hazard	: 1 - Materials that must be preheated before ignition can occur.	
NFPA reactivity	: 0 - Material that in themselves are normally stable, even under fire conditions.	
Hazard Rating		
Health	: 2 Moderate Hazard - Temporary or minor injury may occur	
Flammability	: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)	
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.	

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.