

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Issue date: 02/14/2020 Revision date: 01/24/2022 Supersedes: 11/24/2020

Version: 1.2

SECTION 1: Identification

1.1. Identification

Product form : Mixture

Trade name : Armstrong A-12 A

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Adhesives, binding agents

Recommended use : Epoxy resin

Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC

N109 W13300 Ellsworth Drive

Germantown, WI 53022 - United States

T:1-877-259-1669

Armstrong™ is a trademark of Henkel and its affiliates in the US and elsewhere, and used under license.

Product manufactured under license from Henkel.

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2 Skin sensitization, Category 1

Full text of H statements: see section 16

H315 Causes skin irritation

H319 Causes serious eye irritation

H317 May cause an allergic skin reaction

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation

H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse.

P391 - Collect spillage.

P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance

with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

01/25/2022 EN (English US) Page 1

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy Resin	(CAS-No.) 25068-38-6	50 – 75	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Quartz	(CAS-No.) 14808-60-7	5 – 10	Not classified
aluminum oxide	(CAS-No.) 1344-28-1	5 – 10	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs:

Get medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Rinse mouth out with water. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of : Toxic fumes may be released

fire

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing

dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information

refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

01/25/2022 EN (English US) 2/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed

: Contains a component(s) that is encapsulated within the product and not expected to be released during normal processing conditions or a foreseeable emergency. Do not breathe dust created by sanding, grinding or machining.

Precautions for safe handling

: Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures

: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Epoxy Resin (25068-38-6)		
Not applicable		
Quartz (14808-60-7)		
ACGIH	Local name	Silica crystaline - quartz
ACGIH	ACGIH OEL TWA	0.025 mg/m³ (Respirable fraction)
ACGIH	Remark (ACGIH)	TLV® Basis: Pulm fibrosis; lung cancer. Notations: A2 (Suspected Human Carcinogen)
ACGIH	Regulatory reference	ACGIH 2020
OSHA	Remark (OSHA)	Table Z-3. For OSHA PEL (TWA): Use formulas: (250 / (%SiO2+5)) for mppcf and (10 mg/m3 / (%SiO2+2)) for mg/m3. CAS No. source: eCFR Table Z-1.
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-3 Mineral Dusts
aluminum oxide (1344-28-1)		
ACGIH	ACGIH OEL TWA	1 mg/m³ (Respirable fraction)
OSHA	OSHA PEL (TWA) [1]	15 mg/m³ (Total dust) 5 mg/m³ (Respirable fraction)
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

Appropriate engineering controls : Use only with adequate ventilation. Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

01/25/2022 EN (English US) 3/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Personal protective equipment symbol(s):







SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid Color : Brown

Odor : Mild epoxy odor Faint Odor threshold : No data available рΗ : No data available Melting point : Not applicable Freezing point No data available : No data available Boiling point : > 93.33 °C Flash point : No data available Relative evaporation rate (butyl acetate=1)

Flammability (solid, gas) : Not applicable. Vapor pressure No data available Relative vapor density at 20 °C : No data available Relative density : No data available Density : 1.45 g/cm3 Solubility : No data available Partition coefficient n-octanol/water (Log Pow) : No data available : No data available Auto-ignition temperature Decomposition temperature : No data available Viscosity, dynamic No data available **Explosion limits** : No data available : No data available Explosive properties : No data available Oxidizing properties VOC content No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Oxidizing agent. Strong acids. Strong bases. Mercaptans. Amines. ammonium salts. Fluorine. Mercury.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO2). Phenolic compounds. Toxic fumes may be released. irritating vapors. calcium oxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified Acute toxicity (dermal) : Not classified

01/25/2022 EN (English US) 4/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Acute toxicity (inhalation) : Not c	classified
-------------------------------------	------------

Epoxy Resin (25068-38-6)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
aluminum oxide (1344-28-1)	
LD50 oral rat	> 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value Inhalation (aerosol), 14 day(s))
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Contains a component(s) that is encapsulated within the product and not expected to be released during normal processing conditions or a foreseeable emergency.
Epoxy Resin (25068-38-6)	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicit (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicit (migrated information)
Quartz (14808-60-7)	
IARC group	1 - Carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

STOT-repeated exposure : Not classified

aluminum oxide (1344-28-1)	
LOAEC (inhalation,rat,dust/mist/fume,90 days)	0.015 mg/l air Animal: rat, Guideline: OECD Guideline 452 (Chronic Toxicity Studies)
NOAEC (inhalation,rat,dust/mist/fume,90 days)	0.07 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)

Aspiration hazard : Not classified

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

SECTION 12: Ecological information

Toxicity

EC50 - Crustacea [1]

12.1.

Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
Ecology - water	: Toxic to aquatic life with long lasting effects.
Epoxy Resin (25068-38-6)	
EC50 - Crustacea [1]	≈ 2 mg/l Test organisms (species): Daphnia magna
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
aluminum oxide (1344-28-1)	
LC50 - Fish [1]	> 100 mg/l

01/25/2022 EN (English US) 5/8

> 100 mg/l (48 h, Daphnia magna, Literature study)

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

12.2. Persistence and degradability

Epoxy Resin (25068-38-6)		
Persistence and degradability	Not readily biodegradable in water.	
Quartz (14808-60-7)		
Persistence and degradability	Biodegradability: not applicable.	
Chemical oxygen demand (COD)	Not applicable (inorganic)	
ThOD	Not applicable (inorganic)	
aluminum oxide (1344-28-1)		
Persistence and degradability	Biodegradability: not applicable.	
Chemical oxygen demand (COD)	Not applicable (inorganic)	
ThOD	Not applicable (inorganic)	
BOD (% of ThOD)	Not applicable	

12.3. Bioaccumulative potential

Epoxy Resin (25068-38-6)		
BCF - Other aquatic organisms [1]	31 (Estimated value, Fresh weight)	
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)	
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).	
Quartz (14808-60-7)		
Bioaccumulative potential	Bioaccumulation: not applicable.	
aluminum oxide (1344-28-1)		
Bioaccumulative potential	Not bioaccumulative.	

12.4. Mobility in soil

Epoxy Resin (25068-38-6)		
Surface tension	59 mN/m (20 °C, 0.09 g/l)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR)	
Ecology - soil	Low potential for adsorption in soil.	
Quartz (14808-60-7)		
Surface tension	No data available in the literature	
Ecology - soil	No (test)data on mobility of the substance available.	
aluminum oxide (1344-28-1)		
Surface tension	No data available in the literature	
Ecology - soil	No (test)data on mobility of the substance available.	

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

01/25/2022 EN (English US) 6/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin),

9, III, MARINE POLLUTANT

UN-No. (IMDG) : 3082

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Epoxy Resin

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L

Marine pollutant : Yes



Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin), 9, III

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.

Epoxy Resin

Class (IATA) : 9 - Miscellaneous Dangerous Substances and Articles

Packing group (IATA) : III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

aluminum oxide CAS-No. 1344-28-1 5 – 10%

Epoxy Resin (25068-38-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag

XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting

Rule, (40 CFR 711).

aluminum oxide (1344-28-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313

15.2. International regulations

CANADA

Epoxy Resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

Quartz (14808-60-7)

Listed on the Canadian DSL (Domestic Substances List)

aluminum oxide (1344-28-1)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Contains no REACH candidate substance

National regulations

Quartz (14808-60-7)

Listed on IARC (International Agency for Research on Cancer)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

Listed on INSQ (Mexican National Inventory of Chemical Substances)

01/25/2022 EN (English US) 7/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

15.3. US State regulations



This product can expose you to 1-chloro-2,3-epoxypropane, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
Quartz(14808-60-7)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List
aluminum oxide(1344-28-1)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 01/24/2022

Full text of H-phrases:

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

01/25/2022 EN (English US) 8/8