

SECTION 1: Identification

1.1. Identification

Trade name : Armstrong A-661A

1.2. Recommended use and restrictions on use

Recommended use : Epoxy resin
Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
N109 W13300 Ellsworth Drive
Germantown, WI 53022 - United States
T:1-877-259-1669

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1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
Skin sensitisation, Category 1	H317	May cause an allergic skin reaction.

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Name	Product identifier	%	GHS US classification
Aluminum	(CAS-No.) 7429-90-5	10 – 30	Flam. Sol. 1, H228 Water-react. 2, H261
Epoxy Resin	(CAS-No.) 25068-38-6	10 – 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
Tetraglycidyl-4,4'-methylene dianiline	(CAS-No.) 28768-32-3	10 – 30	Skin Sens. 1, H317
2,2-Bis(4-hydroxycyclohexyl)propane, epichlorohydrin polymer	(CAS-No.) 30583-72-3	5 – 10	Skin Sens. 1B, H317

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

No additional information available

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station, curing ovens must be ventilated to prevent emissions in the workplace. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapours/spray.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Epoxy Resin (25068-38-6)		
Not applicable		
2,2-Bis(4-hydroxycyclohexyl)propane, epichlorohydrin polymer (30583-72-3)		
Not applicable		
Aluminum (7429-90-5)		
ACGIH	Local name	Aluminum metal and insoluble compounds
ACGIH	ACGIH TWA (mg/m ³)	1 mg/m ³ (Respirable fraction)
ACGIH	Remark (ACGIH)	TLV® Basis: Pneumoconiosis; LRT irr; neurotoxicity. Notations: A4 (Not classifiable as a Human Carcinogen)
ACGIH	Regulatory reference	ACGIH 2019
OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (Total dust) 5 mg/m ³ (Respirable fraction)
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Tetraglycidyl-4,4'-methylene dianiline (28768-32-3)		
Not applicable		

8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station, curing ovens must be ventilated to prevent emissions in the workplace.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Grey
Odour	: mild
Odour threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 93.3 °C
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.58 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
VOC content	No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Oxidizing agent. Strong acids. Strong bases. Nitrates. Amines. Water.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Carbon oxides (CO, CO₂). Nitrogen oxides. Phenolic compounds. Aldehydes.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Epoxy Resin (25068-38-6)

LD50 oral rat	> 2000 mg/kg (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
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2,2-Bis(4-hydroxycyclohexyl)propane, epichlorohydrin polymer (30583-72-3)

LD50 oral rat	> 2000 mg/kg bodyweight (OECD 425: Acute Oral Toxicity: Up-and-Down Procedure, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg bodyweight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal)

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
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Epoxy Resin (25068-38-6)

LC50 fish 1	2.3 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Semi-static system, Fresh water, Experimental value, Nominal concentration)
EC50 Daphnia 1	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value)

2,2-Bis(4-hydroxycyclohexyl)propane, epichlorohydrin polymer (30583-72-3)

LC50 fish 1	11.5 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Static system, Fresh water, Experimental value, GLP)
EC50 Daphnia 1	18.3 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)

Tetraglycidyl-4,4'-methylene dianiline (28768-32-3)

LC50 fish 1	6 – 8 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Cyprinus carpio, Static system, Fresh water, Read-across)
EC50 Daphnia 1	6.7 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Semi-static system, Fresh water, Experimental value)

12.2. Persistence and degradability

Epoxy Resin (25068-38-6)

Persistence and degradability	Not readily biodegradable in water.
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2,2-Bis(4-hydroxycyclohexyl)propane, epichlorohydrin polymer (30583-72-3)

Persistence and degradability	Not readily biodegradable in water.
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Aluminum (7429-90-5)

Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

Tetraglycidyl-4,4'-methylene dianiline (28768-32-3)

Persistence and degradability	Biodegradability in soil: no data available. Inherently biodegradable.
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12.3. Bioaccumulative potential

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Epoxy Resin (25068-38-6)	
BCF other aquatic organisms 1	31 (Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
2,2-Bis(4-hydroxycyclohexyl)propane, epichlorohydrin polymer (30583-72-3)	
Partition coefficient n-octanol/water (Log Pow)	3.84 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
Aluminum (7429-90-5)	
Bioaccumulative potential	No bioaccumulation data available.
Tetraglycidyl-4,4'-methylene dianiline (28768-32-3)	
Partition coefficient n-octanol/water (Log Pow)	2.12 (Practical experience/observation, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 22 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

12.4. Mobility in soil

Epoxy Resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Partition coefficient n-octanol/water (Log Koc)	2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Low potential for adsorption in soil.
2,2-Bis(4-hydroxycyclohexyl)propane, epichlorohydrin polymer (30583-72-3)	
Partition coefficient n-octanol/water (Log Koc)	2.63 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)
Ecology - soil	Low potential for adsorption in soil.
Aluminum (7429-90-5)	
Ecology - soil	Adsorbs into the soil.
Tetraglycidyl-4,4'-methylene dianiline (28768-32-3)	
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl-4,4'-methylene dianiline ; Epoxy Resin), 9, III

UN-No. (IMDG) : 3082
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Tetraglycidyl-4,4'-methylene dianiline ; Epoxy Resin

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

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Limited quantities (IMDG) : 5 L

Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl-4,4'-methylene dianiline ; Epoxy Resin), 9, III

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.
Tetraglycidyl-4,4'-methylene dianiline ; Epoxy Resin

Class (IATA) : 9 - Miscellaneous Dangerous Goods

Packing group (IATA) : III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Aluminum	CAS-No. 7429-90-5	10 – 30%
Epoxy Resin (25068-38-6)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).	
2,2-Bis(4-hydroxycyclohexyl)propane, epichlorohydrin polymer (30583-72-3)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).	
Aluminum (7429-90-5)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313		
Tetraglycidyl-4,4'-methylene dianiline (28768-32-3)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		

15.2. International regulations

CANADA

Epoxy Resin (25068-38-6)	
Listed on the Canadian DSL (Domestic Substances List)	
2,2-Bis(4-hydroxycyclohexyl)propane, epichlorohydrin polymer (30583-72-3)	
Listed on the Canadian DSL (Domestic Substances List)	
Aluminum (7429-90-5)	
Listed on the Canadian DSL (Domestic Substances List)	
Tetraglycidyl-4,4'-methylene dianiline (28768-32-3)	
Listed on the Canadian DSL (Domestic Substances List)	


EU-Regulations

Contains no substance on the REACH candidate list

National regulations

No additional information available

15.3. US State regulations

 **WARNING:** This product can expose you to 1-chloro-2,3-epoxypropane, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
Aluminum(7429-90-5)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

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SECTION 16: Other information

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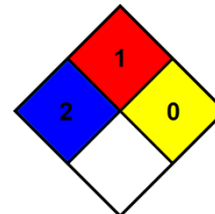
Full text of H-statements:

H228	Flammable solid.
H261	In contact with water releases flammable gases.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.

NFPA health hazard : 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard : 1 - Materials that must be preheated before ignition can occur.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.