Technical datasheet

Poly-Flush

Stereolithography (SLA) 3D Printing Cleaning Solvent

Poly-Flush is a formulated solvent used to clean uncured resin from stereolithography (SLA) 3D printed parts, delivering both rapid cleaning and minimal impact on part mechanical properties versus alternate cleaning solvents. It can also be used to flush a broad variety of uncured polymers, uncured urethane, and uncured acrylic materials.

CLEANING APPLICATIONS

- General stereolithography (3D printing) parts cleaning
- General industrial flushing solvent

ADVANTAGES:

- Rapidly cleans SLA printed parts of uncured resin
- Minimal impact on part mechanical stability vs. alternative solvents
- High loading capacity and recyclability allows for reuse and reduced cost of ownership
- High flash point
- Versatile cleaner works on several types of polymers

SPECIFICATIONS:

Specific gravity:	0.95
Boiling point:	> 370°F (>187°C)
Flash point:	192°F (89°C)

MATERIALS REMOVED:

- Uncured stereolithography resins
- Uncured polymers, urethane, and acrylic materials

PRODUCT USAGE GUIDELINES (SEE SDS FOR EH&S INFORMATION):

1. Submerge SLA printed parts in Poly-Flush at room temperature.

2. Heating to 130°-150°F (54°-65°C) can be used in some applications for faster results.

MATERIAL COMPATIBILITY:

Recommended materials including:

- All metals
- Teflon[™]
- Polyethylene & polypropylene

Avoid materials including:

- Viton®
- PVC
- Neoprene

The Electronics business of Merck KGaA, Darmstadt, Germany operates as EMD Electronics in the U.S. and Canada.

www.emdgroup.com

Products are warranted to meet the specifications set forth on their label/packaging and/or certificate of analysis at the time of shipment or for the expressly stated duration. WE MAKE NO REPRESENTATION OR WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE REGARDING OUR PRODUCTS OR ANY INFORMATION PROVIDED IN CONNECTION THEREWITH. Customer is responsible for and must independently determine suitability of our products for its intended use and processes, including the non-infringement of any third parties' intellectual property rights. We shall not in any event be liable for incidental, consequential, indirect, exemplary or special damages of any kind resulting from any use or failure of the products: All sales are subject to our complete Terms and Conditions of Sale. Prices are subject to change without notice. We reserve the right to discontinue products without prior notice.

In the U.S., the EMD Electronics business operates through EMD Performance Materials Corp., Intermolecular, Inc., Ormet Circuits, Inc. and Versum Materials US, LLC.

The information on our trademarks is available in the Trademarks section on www.emdgroup.com. Detailed information on our trademarks are also available via publicly accessible resources. All other trademarks are the property of their respective owners.

© 2021 Merck KGaA, Darmstadt, Germany and/or its affiliates. EMD Electronics and the vibrant M are trademarks of Merck KGaA, Darmstadt, Germany or its affiliates.



The Electronics business of Merck KGaA, Darmstadt, Germany operates as EMD Electronics in the U.S. and Canada.