



Safety Data Sheet

Copyright,2020, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	34-5035-0	Version Number:	3.07
Issue Date:	07/07/20	Supersedes Date:	06/23/20

SECTION 1: Identification

1.1. Product identifier

3M™ Novec™ 1902 Electronic Grade Coating

Product Identification Numbers

98-0212-4860-8, 98-0212-4861-6, 98-0212-4862-4, 98-0212-4875-6
7100059103, 7100054757

1.2. Recommended use and restrictions on use

Recommended use

Protective Barrier Coating. For Industrial Use Only. Not Intended for Use as a Medical Device or Drug.

Restrictions on use

One or more components in this material are approved for specific commercial use(s) under a U.S. EPA low volume exemption. Approved commercial use: Coating for components in electronic devices.

3M Electronics Markets Materials Division (EMMD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMMD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electronics Materials Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements**Signal word**

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

2.3. Hazards not otherwise classified

In use, may form flammable/explosive vapour-air mixture.

2% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Ethyl nonafluoroisobutyl ether	163702-06-5	60 - 70
Ethyl nonafluorobutyl ether	163702-05-4	25 - 35
METHYL NONAFLUOROBUTYL ETHER	163702-07-6	< 5
METHYL NONAFLUOROISOBUTYL ETHER	163702-08-7	< 5
Fluoroaliphatic polymer	Trade Secret*	1 - 5

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

Skin Contact:

Wash with soap and water. If you feel unwell, get medical attention.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition. Material displays no closed-cup flash point but may form flammable/explosive vapor air mixture.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Fluoride	During Combustion

5.3. Special protective actions for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Keep away from sparks, flames, and extreme heat. Evacuate area. Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Eliminate all potential ignition sources when cleaning up spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Store work clothes separately from other clothing, food and tobacco products. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products. Keep away from sparks, flames, and extreme heat.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
------------	------------	--------	------------	---------------------

Ethyl nonafluorobutyl ether	163702-05-4	Manufacturer determined	TWA(as total isomers):200 ppm(2160 mg/m3)	
Ethyl nonafluoroisobutyl ether	163702-06-5	Manufacturer determined	TWA(as total isomers):200 ppm(2160 mg/m3)	
METHYL NONAFLUOROBUTYL ETHER	163702-07-6	AIHA	TWA:750 ppm	
METHYL NONAFLUOROISOBUTYL ETHER	163702-08-7	AIHA	TWA:750 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilation adequate to maintain vapor concentration below lower explosive concentration.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Colorless

Odor

Faint Odor

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

165 °F

Flash Point

No flash point [*Test Method:Closed Cup*]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

210 g/m3 [*Details:Reference ASTM E681-94*]

Flammable Limits(UEL)

1070 g/m3 [*Details:Reference ASTM E681-94*]

Vapor Pressure

200 mmHg

Vapor Density	No Data Available
Density	1.5 g/ml
Specific Gravity	1.5 [Ref Std: WATER=1]
Solubility In Water	4 ppm
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	Not Applicable
Decomposition temperature	No Data Available
Viscosity	2 centipoise
Percent volatile	98 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	At Elevated Temperatures - at extreme conditions of heat
Carbon dioxide	At Elevated Temperatures - at extreme conditions of heat
Hydrogen Fluoride	At Elevated Temperatures - at extreme conditions of heat
Perfluoroisobutylene (PFIB)	At Elevated Temperatures - at extreme conditions of heat
Toxic Vapor, Gas, Particulate	At Elevated Temperatures - at extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No known health effects.

Skin Contact:

May be harmful in contact with skin.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE2,000 - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Ethyl nonafluoroisobutyl ether	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Ethyl nonafluoroisobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 989 mg/l
Ethyl nonafluoroisobutyl ether	Ingestion	Rat	LD50 > 2,000 mg/kg
Ethyl nonafluorobutyl ether	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Ethyl nonafluorobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 989 mg/l
Ethyl nonafluorobutyl ether	Ingestion	Rat	LD50 > 2,000 mg/kg
METHYL NONAFLUOROISOBUTYL ETHER	Dermal		LD50 estimated to be > 5,000 mg/kg
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	Rat	LD50 > 5,000 mg/kg
Fluoroaliphatic polymer	Ingestion	Rat	LD50 > 2,000 mg/kg
METHYL NONAFLUOROBUTYL ETHER	Dermal		LD50 estimated to be > 5,000 mg/kg
METHYL NONAFLUOROBUTYL ETHER	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
METHYL NONAFLUOROBUTYL ETHER	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ethyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Ethyl nonafluorobutyl ether	Rabbit	No significant irritation
METHYL NONAFLUOROISOBUTYL ETHER	Rabbit	No significant irritation
Fluoroaliphatic polymer	Rabbit	No significant irritation
METHYL NONAFLUOROBUTYL ETHER	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Ethyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Ethyl nonafluorobutyl ether	Rabbit	No significant irritation
METHYL NONAFLUOROISOBUTYL ETHER	Rabbit	No significant irritation
METHYL NONAFLUROBUTYL ETHER	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Ethyl nonafluoroisobutyl ether	Guinea pig	Not classified
Ethyl nonafluorobutyl ether	Guinea pig	Not classified
METHYL NONAFLUROISOBUTYL ETHER	Guinea pig	Not classified
METHYL NONAFLUROBUTYL ETHER	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Ethyl nonafluoroisobutyl ether	In Vitro	Not mutagenic
Ethyl nonafluoroisobutyl ether	In vivo	Not mutagenic
Ethyl nonafluorobutyl ether	In Vitro	Not mutagenic
Ethyl nonafluorobutyl ether	In vivo	Not mutagenic
METHYL NONAFLUROISOBUTYL ETHER	In Vitro	Not mutagenic
METHYL NONAFLUROISOBUTYL ETHER	In vivo	Not mutagenic
METHYL NONAFLUROBUTYL ETHER	In Vitro	Not mutagenic
METHYL NONAFLUROBUTYL ETHER	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Ethyl nonafluoroisobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 260 mg/l	during gestation
Ethyl nonafluorobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 260 mg/l	during gestation
METHYL NONAFLUROISOBUTYL ETHER	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUROISOBUTYL ETHER	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUROISOBUTYL ETHER	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
METHYL NONAFLUROBUTYL ETHER	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUROBUTYL ETHER	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUROBUTYL ETHER	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure
------	-------	-----------------	-------	---------	-------------	----------

						Duration
Ethyl nonafluoroisobutyl ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 204 mg/l	17 minutes
Ethyl nonafluoroisobutyl ether	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 989 mg/l	4 hours
Ethyl nonafluorobutyl ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 204 mg/l	17 minutes
Ethyl nonafluorobutyl ether	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 989 mg/l	4 hours
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
METHYL NONAFLUOROBUTYL ETHER	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
METHYL NONAFLUOROBUTYL ETHER	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ethyl nonafluoroisobutyl ether	Inhalation	liver kidney and/or bladder respiratory system heart endocrine system gastrointestinal tract bone marrow hematopoietic system immune system nervous system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Ingestion	blood liver kidney and/or bladder heart endocrine system bone marrow hematopoietic system immune system nervous system respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Inhalation	liver kidney and/or bladder respiratory system heart endocrine system gastrointestinal tract bone marrow hematopoietic system immune system nervous system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Ingestion	blood liver kidney and/or bladder heart endocrine system bone marrow hematopoietic system immune system nervous system respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL	Inhalation	liver	Not classified	Rat	NOAEL 155	13 weeks

NONAFLUOROISOBUTYL ETHER					mg/l	
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	heart skin endocrine system gastrointestinal tract hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	endocrine system liver heart hematopoietic system immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	heart skin endocrine system gastrointestinal tract hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Ingestion	endocrine system liver heart hematopoietic system immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material

and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Not applicable

Additional TSCA Information

<u>Components</u>	<u>CAS No</u>	<u>Additional Information</u>
Fluoroaliphatic polymer	Trade Secret	Allowed use(s): Protective coating.

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this product are in compliance with the chemical notification requirements of TSCA. One or more of the components in this material is not listed on the TSCA inventory, but is approved for specific commercial use(s) under a US EPA low volume exemption.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride and Perfluoroisobutylene (PFIB). During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

Document Group:	34-5035-0	Version Number:	3.07
Issue Date:	07/07/20	Supersedes Date:	06/23/20

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com