



TECHNICAL DATA SHEET

HOT MELT ADHESIVE

EXPERIMENTAL PRODUCT

Physical properties are tentative pending production history.

DESCRIPTION

This product is a permanent grade PSA designed for labeling applications.

FDA STATUS: A letter is available upon request.

TYPICAL PHYSICAL PROPERTIES and GENERAL INFORMATION

180 DEGREE PEEL (60 SEC/75F, 1 MIL)	5.5 LBS/INCH
POLYKEN TACK	1,000 GRAMS
LOOP TACK	80 OUNCES
VISCOSITY @ 250F	16,000 cP (mPa.s)
VISCOSITY @ 275F	8,000 cP (mPa.s)
VISCOSITY @ 300F	3,600 cP (mPa.s)
VISCOSITY @ 325F	2,000 cP (mPa.s)
VISCOSITY @ 350F	1,000 cP (mPa.s)
SAFT (500 GMS/IN2 LOAD)	132 DEGREES F.
SHELF LIFE	ONE YEAR
FORM & PACKAGING	DRUM
RECOMMENDED APPLICATION TEMPERATURE	300 F

APPLICATION AND CLEANUP

An inert gas blanket is recommended while the adhesive is molten to ensure the best retention of physical properties. Consult the equipment manufacturer for cleanup procedures, or flush the unit with mineral oil at 250F. Flush the applicator thoroughly with hot melt to purge the system.

SAFETY

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.



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CONDITIONAL ACCEPTANCE -- Fuller's acceptance of Purchaser's order for this product is expressly conditional on Purchaser's assent to terms and conditions set forth herein.

ADEQUATE TESTS: The information contained in this bulletin we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be made in your laboratory or plant to determine if this product meets all of your requirements.