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## SAFETY DATA SHEET

**EMERGENCY PHONE: 1-800-424-9300**

### 1) PRODUCT IDENTIFICATION

**Product:** ME8456 **Product Type:** Epoxy Paste Adhesive  
**Product Description:** Silver loaded single component epoxy adhesive paste  
**Recommendation On Use:** Use with electrical components and assemblies **General Use:** Component and substrate attach **Restriction On Use:** N/A

### 2) HAZARD IDENTIFICATION

**WHMIS Classification:** D2B Toxic material causing other effects. Slight skin irritant.

**GHS Classification:** Skin irritation (Category 2)

**Signal Word:** Danger



**GHS Label elements:** H315 Skin irritation. H360 May damage fertility or the unborn child.

**Precautionary Statement:**

For industrial use only

**Physical Appearance:**

Silver Paste

**Immediate Concerns:**

This product may cause a rash on the skin.

**Primary Route Entry:**

Skin

**Medical Conditions Aggravated:**

Skin contact may aggravate an existing dermatitis (skin condition).

**Potential Health Effects:**

**Eyes:**

Can cause eye burns and damage

**Skin:**

Adverse symptoms may include irritation, burns and redness

**Ingestion:**

Based on product testing, this product is considered to have a low order of acute oral toxicity

**Inhalation:**

Can cause irritation in throat and lungs

**Signs and Symptoms of Overexposure:**

**Eyes:**

Irritation, watering and redness can result in burns which can lead to blindness

**Skin:**

Skin sensitization may be evidenced by rashes, especially hives

**Ingestion:**

Causes burning of mouth, throat and stomach with abdominal and chest pain, nausea, vomiting

**Inhalation:**

May cause breathing to become difficult

**Acute Toxicity:**

Can cause vomiting and irritation of the throat and stomach

**Chronic Exposure:**

Repeated skin contact may cause a persistent irritation or dermatitis. Repeated inhalation may cause lung damage

**Carcinogenicity:**

Not classifiable as a carcinogen

**Mutagenicity:**

Not considered to be mutagenic

**Reproductive Effects:**

May damage fertility or the unborn child.

**Teratogenic Effects:**

Not Determined.

**Target Organ Statement:**

Not Determined

**Sensitization:**

May cause sensitization

### 3) COMPOSITION / INFORMATION ON INGREDIENTS

**MATERIAL:**

	CAS NO	%
Silver	7440-22-4	65-85
Epoxy Admixture	25068-38-6	30-13
Solvent	872-50-4	05-02

NOTE: \* For powders only; in adhesive product, powders are bound in adhesive and values are not applicable.

### 4) FIRST AID MEASURES

**First Aid Eye:**

Immediately flush eyes with eyewash solution or clean water holding the eyelids apart for 15 minutes. If symptoms develop, seek medical attention.

**First Aid Skin:**

Flush skin with water followed by washing with soap and water. If irritation occurs, get medical attention.

**First Aid Inhale:**

Move victim to fresh air and provide oxygen if breathing is difficult. Seek medical attention.

**First Aid Ingest:**

If swallowed, do not induce vomiting. Keep person resting and seek medical attention.

**Physician Note:**

No specific treatment. Treat symptomatically.

**Acute Symptoms:**

Seek medical treatment

**Delayed Symptoms:** Seek medical treatment

### 5) FIRE FIGHTING MEASURES

**Flammable Class:** 2 **Flame Propagation or Burning Rate of Solids:** Not Determined.

**General Hazard:** Toxic fumes may be evolved when this material is involved in a fire.

**Extinguish Media:** Sodium Bicarbonate and water

**Hazardous Combustion Products:** Carbon monoxide, oxides of nitrogen, formaldehyde, cyanide

**Fire Fighting Procedures:**

Use self-contained breathing apparatus; decomposition and combustion products may be toxic. In case of fire, hazardous bromine fumes may be

**Unsuitable Firefighting Equipment:**

Not determined

evolved.

**Suitable Firefighting Equipment:** Self-contained breathing apparatus should be available for fire fighters.

**Sensitive to Static Discharge** No

**Sensitive to Impact:** No

## 6) ACCIDENTAL RELEASE MEASURES

**Small Spill:** Cover with sand and place in waste containers for disposal

**Large Spill:** Contain spill and place in waste containers for proper disposal

**Water Spill:** Contain spill and use correct equipment to remove from water

**Land Spill:** Contain spill and place in waste containers for proper disposal

### General Procedures:

Use the necessary tools and protective equipment

### Release Notes:

Not Determined

## 7) HANDLING AND STORAGE

### Handling:

Minimum feasible handling temperatures should be maintained. Eye wash and safety shower should be available nearby when this product is handled or used.

### Storage:

-40°C

## 8) EXPOSURE CONTROLS / PERSONAL PROTECTION

**PPE Eye and Face:** Use protective glasses or goggles.

**PPE Skin:** Latex Gloves and Lab Coat.

### Engineering Controls:

**PPE Respiratory:** Not normally required.

**PPE Ventilation:** Use well ventilated hood when heating materials

**PPE Other:** Personal protective equipment should be worn based on the task being performed

### OSHA PEL

0.01 mg/m<sup>3</sup> \*

### ACGIH TLV

0.1 mg/m<sup>3</sup> \*

### EINECS

None Established

None Established

None Established

None Established

**Work Hygienic Practices:** Use well ventilated hood when heating materials

## 9) PHYSICAL AND CHEMICAL PROPERTIES

**Flashpoint and Method:** N/A

**Upper Flammable Limits:** Not Determined

**Autoignition Temperature:** Not Determined

**Color:** Silver

**Vapor Pressure:** Not Applicable

**Vapor Density:** Not Applicable

**Boiling Point:** Not Applicable

**Melting Point:** Not Determined

**Evaporation Rate:** N/A

**Specific Gravity:** 3.5

**Molecular Weight:** Not Determined.

**Appearance:** Silver paste

**Lower Flammable Limits:** Not Determined

**Physical State:** N/A

**Odor:** Slight chemical odor

**Odor Threshold:**

**pH:** Not Determined

**Freezing Point:** N/A

**Solubility in Water:** None

**Density:** 3.5 ± 10% g/cc (cured)

**Viscosity:** 130,000 ± 20% cp

**Coeff. Oil/Water:** Not Determined.

## 10) STABILITY AND REACTIVITY

**Hazardous Polymerization:** May occur

**Chemical Stability:** Stable under normal handling and storage condition

**Polymerization:** May occur

**Conditions to Avoid:** Excessive heat. Do not store near heat or flame

### Hazardous Decomposition Products:

Thermal degradation could produce carbon monoxide, carbon dioxide and unidentified organic compounds.

### Incompatibility Materials:

Acids, metals, oxidizing & combustible materials.

## 11) TOXICOLOGICAL INFORMATION

### Acute:

**Eyes:** Stable

**Dermal LD50:** Not Determined

**Oral LD50:** Not Determined

**Inhalation LC50:** Not Determined

**Eye Effects:** May cause burning and watery eyes

**Skin Effects:** Not Determined

### Carcinogenicity:

**IARC:** No ingredients listed as human carcinogens.

**NTP:** No ingredients listed as human

**OSHA:** Consistent with (29 CFR 1910 . 1200).

carcinogens.

**Sensitization:** May cause sensitization by skin contact

**Reproductive Effects:** Not Determined

**TARGET ORGANS:**

**Eyes:** Not determined   **Skin:** Not determined   **Gastrointestinal:** Not Determined   **Respiratory System:** Not Determined

**Teratogenic Effects:** May cause sensitization by skin contact

**Mutagenicity:**

**12) ECOLOGICAL INFORMATION**

**Ecotoxicity:** Do not discharge into sewer or waterways

**Mobility in Soil:** Unknown

**Persistence and Degradability:** Advoid runoff into storm sewers and ditches that lead to waterways. Water runoff can cause environmental damage.

**Bioaccumulative Potential:** Unknown

**13) DISPOSAL CONSIDERATIONS**

**Disposal Method:** Cure at 150°C and dispose of according to rules and regulations

**For Large Spills:** Contain spill and use proper container and protective equipment to clean up spill

**Product Disposal:** Disposal of this product should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements

**Empty Container:** Disposal of empty container should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements

**14) TRANSPORT INFORMATION**

**Road and Rail (ADR/RID)**

**Transport Information:**

Not Regulated

**Kemler Number:**

Not Regulated

**Hazard Class:**

Not Regulated

**Air (CIAO/IATA)**

**Shipping Name:** Not Regulated

**Technical Name:** Not Regulated

**UN Number:** N/A

**Primary Hazard Class:** N/A

**Packing Group:** N.A.

**Label:** N/A

**Vessel (IMO/IMDG)**

**Shipping Name:** Not Regulated

**Technical Name:** Not Regulated

**UN Shipping Name:** N/A

**Primary Hazard Class:** N/A

**Packing Group:** N.A.

**Label:** N/A.

**15) REGULATORY INFORMATION**

**TCSA:** This product, or its components, are listed on or are exempt from the Toxic Substance Control Act (TSCA) Chemical Substance Inventory.

**Skin:** Not determined

**Gastrointestinal:** Not Determined

**Respiratory System:** Not Determined

**16) OTHER INFORMATION**

**HMIS Health Rating (1-4):** 1

**HMIS Flammability Rating (1-4):** 2

**HMIS Physical Hazard Rating (1-4):** 1

**Long Term Health Effects (Y/N):** N

**Note:** All ingredients in this product are on the Toxic Substances Control Act (TSCA) inventory.

No ingredient in this product is known to be carcinogenic.

Ingredients listed on the New Jersey "RIGHT TO KNOW" Substance list: Silver CAS#7440-22-4 Substance#1669 and 1-Methyl-2-pyrrolidinone CAS# 872-50-4 Substance# 3716

This product is compliant to RoHS & REACH. This product contains 1-Methyl-2-pyrrolidinone CAS# 872-50-4 - a Substance of Very High Concern.

**Section X:** HMIS Rating: Health-2 Flammability-2, Reactivity-,0, Protective Equipment-D

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