

Safety Data Sheet

according to HazCom 2012

SDS # : 846-GEL

846-GEL

Issue Date 2020-10-30

Revision Date 2020-10-30

Version 18.01

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**Product identifier****Product Name** 846-GEL**Other means of identification****Product Code** 846-GEL**Synonyms** Not applicable**Recommended use of the chemical and restrictions on use****Identified uses** Adhesives.**Uses advised against** No information available**Details of the supplier of the safety data sheet****Manufacturer Address**Dymax Corporation
318 Industrial Lane
Torrington, CT 06790
Tel: 860-482-1010
Fax: 860-496-0608**Information department:** North American Safety Department @ 1-860-482-1010**Emergency Telephone** North America: Chemtrec @ 1-800-424-9300 (24hrs)**2. HAZARDS IDENTIFICATION****Emergency Overview**

Physical state	liquid (gel)	Color	light yellow
Odor	Characteristic	Appearance	translucent

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Specific target organ toxicity (single exposure)	Category 3

Target Organ Effects

Skin.

GHS Label elements, including precautionary statements

Signal word

Warning

Hazard statements

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H335 - May cause respiratory irritation

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

Wear protective gloves/protective clothing/eye protection/face protection

Avoid breathing dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area

Precautionary Statements - Response

IF ON SKIN: Wash with plenty of soap and water

Take off contaminated clothing and wash before reuse

If skin irritation or rash occurs: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Other Information**Unknown acute toxicity**

1.7675158 % of the mixture consists of ingredient(s) of unknown toxicity.

Testing for acute and chronic aquatic effects determined no environmental classification is required.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret	Classification (Reg. 1272/2008)
Isobornyl Acrylate	5888-33-5	25-39	*	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317) STOT SE 3 (H335) Aquatic Chronic 2 (H411)
2-Hydroxyethyl methacrylate	868-77-9	25-39	*	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317)
tert-Butyl Perbenzoate	614-45-9	1-<3	*	Org. Perox C (H242) Acute Tox. 4 (H332) Skin Irrit. 2 (H315) Skin Sens. 1 (H317) Aquatic Acute 1 (H400) Aquatic Chronic 3 (H412)
Organic Acid	Proprietary	1-<3	*	STOT SE 3 (H335) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319)
Maleic Acid	110-16-7	1-<3	*	Acute Tox. 4 (H302) Skin Irrit. 2 (H315)

				Skin Sens. 1 (H317) Eye Irrit. 2 (H319) STOT SE 3 (H335) Aquatic Acute 3 (402)
Silane Coupling Agent	Proprietary	<1	*	Skin Sens. 1 (H317)
Epoxy Resin	Proprietary	<1	*	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317) Aquatic Chronic 2 (H411) EUH205

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

General advice

IN CASE OF SERIOUS OR PERSISTENT CONDITIONS, CALL A DOCTOR OR EMERGENCY MEDICAL CARE.

Eye contact

Flush eyes with water for at least 15 minutes. Get medical attention if eye irritation develops or persists.

Skin Contact

Wash off immediately with plenty of water, Get medical attention if irritation develops and persists.

Inhalation

Remove to fresh air, If symptoms persist, call a physician.

Ingestion

If swallowed, Rinse mouth, Get medical attention.

Self-protection of the first aider

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

Most important symptoms and effects, both acute and delayed

Main Symptoms

No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use CO₂, dry chemical, or foam.

Unsuitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.

Hazardous combustion products

Hazardous decomposition products due to incomplete combustion.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures****Personal precautions**

Ensure adequate ventilation, Wear protective gloves/clothing and eye/face protection.

Environmental precautions**Environmental precautions**

Do not allow material to contaminate ground water system, Try to prevent the material from entering drains or water courses, See Section 12 for additional Ecological Information, Local authorities should be advised if significant spillages cannot be contained.

Other Information

See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up**Methods for containment**

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

7. HANDLING AND STORAGE**Precautions for safe handling****Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice

Ensure adequate ventilation

Protect from light

Conditions for safe storage, including any incompatibilities**Technical measures and storage conditions**

Keep container tightly closed in a dry and well-ventilated place

Protect from light

Incompatible products

Amines, Strong oxidizing agents, Strong acids, Strong bases, Oxygen scavengers, Thiosulfates.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters****Exposure Guidelines**

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls**Engineering Measures**

Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Safety glasses with side-shields If splashes are likely to occur, wear: Goggles

Hand Protection

Nitrile rubber, (NBR: 6mm), Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Respiratory protection

Ensure adequate ventilation, A NIOSH-approved respirator with a minimum APF of 50, or 1000 if spray applied, in accordance with 29 CFR 1910.134, Do not breathe vapors, mist or gas.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice, When using do not eat, drink or smoke, Wear suitable gloves and eye/face protection, Wash hands before breaks and at the end of workday, Contaminated work clothing should not be allowed out of the workplace, Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid (gel)	Odor	Characteristic
Appearance	translucent	Odor threshold	No information available
Color	light yellow		
<u>Property</u>	<u>Values</u>	<u>Remarks / • Method</u>	
pH		No information available	
Melting point / freezing point		No information available	
Boiling point / boiling range			
Flash point	101 °C / 213 °F		
Evaporation rate		No information available	
Flammability (solid, gas)		No information available	
Flammability Limit in Air			
Upper flammability limit	-		
Lower flammability limit	-		
Vapor pressure		No information available	
Vapor density		No information available	
Specific Gravity		No information available	
Water Solubility	Practically insoluble		
Solubility in other solvents		No information available	
Partition coefficient: n-octanol/water		No information available	
Autoignition temperature		No information available	
Decomposition temperature		No information available	
Dynamic viscosity	30,000 cP		
Kinematic viscosity		No information available	
Explosive properties	No information available		
Oxidizing properties	No information available		

Other Information

Softening point	No information available
Molecular weight	No information available

VOC Content (%)	No information available
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

No information available

Chemical stability

Stable under normal conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Protect from light. Heat, flames and sparks.

Incompatible materials

Amines, Strong oxidizing agents, Strong acids, Strong bases, Oxygen scavengers.

Hazardous Decomposition Products

No decomposition if stored and applied as directed.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute toxicity

Information on likely routes of exposure

Inhalation	There is no data for this product
Eye contact	There is no data for this product
Skin Contact	There is no data for this product
Ingestion	There is no data for this product
Symptoms	No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Irritating to skin.
Serious eye damage/eye irritation	Irritating to eyes.
Sensitization	May cause sensitization of susceptible persons.
Mutagenic effects	No information available.
Reproductive toxicity	No information available.
Carcinogenicity	Contains no ingredients above reportable quantities listed as a carcinogen

Other Information

Developmental Toxicity	No information available.
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STOT - single exposure	
Target Organ Effects	Skin.
Aspiration hazard	No information available.
Other adverse effects	No information available.
Chronic toxicity	Repeated contact may cause allergic reactions in very susceptible persons Avoid repeated exposure

Numerical measures of toxicity - Product Information

1.7675158 % of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	7204 mg/kg
ATEmix (dermal)	7821 mg/kg
ATEmix (inhalation-dust/mist)	53.5 mg/l
ATEmix (inhalation-vapor)	392.6 mg/l

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Isobornyl Acrylate	= 4890 mg/kg (Rat)	-	-
2-Hydroxyethyl methacrylate	= 5050 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
tert-Butyl Perbenzoate	= 4838 mg/kg (Rat)	= 3,817 mg/kg (Rabbit)	-
Organic Acid	= 2969 mg/kg (Rat)	-	-
Maleic Acid	= 708 mg/kg (Rat)	= 1560 mg/kg (Rabbit)	> 720 mg/m ³ (Rat) 1 h
Silane Coupling Agent	> 5000 mg/kg (Rat)	-	-
Epoxy Resin	= 11400 mg/kg (Rat)	-	-

12. ECOLOGICAL INFORMATION**Ecotoxicity**

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Acute aquatic toxicity**Product Information**

Testing for acute and chronic aquatic effects determined no environmental classification is required.

Component Information

Chemical Name	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates	Toxicity to algae
Isobornyl Acrylate	LC50 = 1.8 mg/L 96 h (Danio rerio)	EC 50 = 1.1 mg/L 48 h (Daphnia magna)	ErC 50 = 2.7 mg/L 96 h (Pseudokirchneriella subcapitata)
2-Hydroxyethyl methacrylate	LC50 = 227 mg/L 96 h (Pimephales promelas)	EC50 > 380 mg/l 48 h (Daphnia magna)	-
tert-Butyl Perbenzoate	LC50 1.6 mg/l 96 h (Brachydanio rerio)	EC50 11 mg/L 48 h (Daphnia magna)	EC50 1.3 mg/l 72 h (Pseudokirchneriella subcapitata)
Organic Acid	LC50 190 mg/L 24 h (Salmo gairdneri)	EC 480 mg/L 48 h (Daphnia magna)	EC50 47 mg/L 72 h (Desmodesmus subspicatus)
Maleic Acid	LC50= 5 mg/L 96 h (Pimephales promelas)	EC50 250-400 48 h (Daphnia magna)	-
Silane Coupling Agent	LC50 > 1024,00 mg/l 96 h (Brachydanio rerio)	EC50 > 876,00 mg/l 48 h (Daphnia magna)	EC50 > 536,00 mg/l 72 h (Scenedesmus subspicatus)
Epoxy Resin	-	EC50 = 1.4 mg/L 48 h (Daphnia magna)	-

Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical Name	log Pow
Isobornyl Acrylate	4.52
2-Hydroxyethyl methacrylate	0.47
tert-Butyl Perbenzoate	3
Organic Acid	-0.4
Maleic Acid	0.32
Epoxy Resin	2.821

Mobility in soil

No product level data available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste Disposal Methods

Dispose of waste in compliance with local and national regulations.

Contaminated packaging

Dispose of in accordance with local regulations.

14. TRANSPORT INFORMATION

DOT Not regulated

ICAO/IATA Not regulated

IMDG/IMO Not regulated

UN/ID no Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
AICS	Not listed
DSL/NDSL	Not listed
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Simplified Notification
KECI	Complies
NZIoC	Not listed
PICCS	Not listed
TCSI	Not listed

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

AICS - Australian Inventory of Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances
 NZIoC - New Zealand Inventory of Chemicals
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 TCSI - Taiwan Chemical Substance Inventory

US Federal Regulations

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):. This material, as supplied, contains one or more substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or as extremely hazardous substances under the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Maleic Acid	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
tert-Butyl Perbenzoate 1-<3	X	X	X
Maleic Acid 1-<3	X	X	X
tert-Butyl hydroperoxide <0.1	X	X	X

California Proposition 65

This product does not contain any Proposition 65 chemicals

Additional information

None

16. OTHER INFORMATION

Prepared By
Revision Date

EHS Department
2020-10-30

Revision Note

No information available

Disclaimer

This information is furnished without warranty, express or implied. This information is believed to be accurate to the best knowledge of Dymax Corporation and its subsidiaries and affiliates (DYMAX). The information in this SDS relates only to the specific material designated herein. DYMAX assumes no legal responsibility for use of or reliance upon the information in this SDS.

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