

TECHNICAL DATA SHEET**HOT MELT ADHESIVE****DESCRIPTION**

This product is a light colored, heat stable hot melt adhesive designed for applications requiring a fast speed of set.

FDA STATUS: A letter is available upon request.

TYPICAL PHYSICAL PROPERTIES and GENERAL INFORMATION

Property	Value
APPLICATION TEMPERATURE	350 deg. F
COLOR GARDNER INDEX	4
SHELF LIFE	365 day
SOFTENING POINT	231 deg. F
SPEED OF SET, RELATIVE	FAST
STATIC ADHESION FAILURE TEST TEMPERATURE (100 GRAM OVEN PEEL)	140 deg. F
STATIC ADHESION FAILURE TEST TEMPERATURE (500G OVEN SHEAR)	170 deg. F
VISCOSITY (@ 250F)	7,300 cP
VISCOSITY (@ 300F)	2,385 cP
VISCOSITY (@ 350F)	1,050 cP
VISCOSITY (@ 400F)	540 cP

Physical properties are tentative pending production history.

APPLICATION INSTRUCTIONS

An inert gas blanket is recommended while the adhesive is molten to ensure the best retention of physical properties.

CLEANUP INSTRUCTIONS

Consult the equipment manufacturer for cleanup procedures or flush the unit with mineral oil at 250 degrees F. Flush the applicator thoroughly with hot melt to purge the system.

SAFETY INSTRUCTIONS

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.



LIMITED WARRANTY AND TERMS

H.B. Fuller Company ("Fuller") warrants that, for a Warranty Period of one year (or the period specified on the applicable Technical Data Sheet, whichever is less) from the date of shipment from Fuller to the Initial Purchaser, that this Fuller product was manufactured in accordance with Fuller's specifications in effect on the date of manufacture. These specifications are available upon request. This Warranty does not cover test data, or any defects, damages or other harms caused to any extent or in any way by failure to follow applicable Fuller instructions, if any, or abuse or misuse of the product.

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CONDITIONAL ACCEPTANCE -- Fuller's acceptance of Purchaser's order for this product is expressly conditional on Purchaser's assent to terms and conditions set forth herein.

ADEQUATE TESTS: The information contained in this bulletin we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be made in your laboratory or plant to determine if this product meets all of your requirements.