



HL3351

Type of Adhesive	Conventional Temperature Hot Melt Adhesive
Product Benefits	Premium performance, Clean machining, Good flexibility, Excellent adhesion to difficult papers
Typical Applications	One shot bookbinding- softcover, catalog Two-shot bookbinding- cover glue
Suitable Substrates	Most difficult papers including heavily inked, heavy basis weight, and highly coated

Typical Properties

Property	Value
RECOMMENDED APPLICATION TEMPERATURE	350 deg. F
MOLTEN GARDNER COLOR	4
SHELF LIFE	365 day
METTLER SOFT. POINT (ASTM D3461)	167 deg. F
RATE OF SET	MEDIUM
PROGRAMMED OVEN SHEAR	150 deg. F
VISCOSITY @ 350F (27/20/350F)	7,200 cP

Application Instructions	Application temp: See table above. Suggested application methods include roll coating and extrusion..
Cleaning Instructions	Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	Clean and dry conditions above 20°F and below 120°F.
Disposal Advice	Please refer to the MSDS for disposal instructions.



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TECHNICAL DATA SHEET

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

Our Focus is Clear. Perfecting Adhesives.

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North America
+888-HBFULLER
+888-423-8553

inquiry@hbfuller.com
www.hbfuller.com



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