



TECHNICAL DATA SHEET

HOT MELT ADHESIVE

DESCRIPTION

This product is a low viscosity, high softening point polyolefin based hot melt adhesive.

TYPICAL PHYSICAL PROPERTIES and GENERAL INFORMATION

RAW MATERIAL BASE	SYNTHETIC RESIN
MOLTEN GARDNER COLOR	1
NEEDLE PENETRATION @ 77 F, 100G	2 mm
PROGRAMMED OVEN SHEAR	189 DEGREES F
RING & BALL SOFTENING POINT-DEG.F. .	311 DEGREES F.
VISCOSITY @ 325F	8,200 cP (mPa.s)
VISCOSITY @ 350F	3,500 cP (mPa.s)
VISCOSITY @ 375F	2,250 cP (mPa.s)
VISCOSITY @ 400F	1,900 cP (mPa.s)
WEIGHT PER GALLON	7.2 POUNDS
RATE OF SET	SLOW
SHELF LIFE	ONE YEAR
FORM & PACKAGING	PILLOWS
RECOMMENDED APPLICATION TEMPERATURE	350,400 F

CLEANUP INSTRUCTIONS

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

SAFETY INSTRUCTIONS

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.



LIMITED WARRANTY AND TERMS

H.B. Fuller Company ("Fuller") warrants that, for a Warranty Period of one year (or the period specified on the applicable Technical Data Sheet, whichever is less) from the date of shipment from Fuller to the Initial Purchaser, that this Fuller product was manufactured in accordance with Fuller's specifications in effect on the date of manufacture. These specifications are available upon request. This Warranty does not cover test data, or any defects, damages or other harms caused to any extent or in any way by failure to follow applicable Fuller instructions, if any, or abuse or misuse of the product.

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CONDITIONAL ACCEPTANCE -- Fuller's acceptance of Purchaser's order for this product is expressly conditional on Purchaser's assent to terms and conditions set forth herein.

ADEQUATE TESTS: The information contained in this bulletin we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be made in your laboratory or plant to determine if this product meets all of your requirements.