



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: HazCom 2012

3094-GEL

Issuing Date 22-Dec-2023

Revision date 22-Dec-2023

Revision Number 31

1. Identification

Product identifier

Product Name 3094-GEL

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended use Adhesives and/or sealants.

Restrictions on use Consumer use.

Details of the supplier of the safety data sheet

Manufacturer

Dymax Corporation
318 Industrial Lane
Torrington, CT 06790
Tel: 860-482-1010
Fax: 860-496-0608

E-mail address Product_Regulatory@dymax.com

Emergency telephone number

24 Hour Emergency Phone Number Chemtrec 1-800-424-9300

2. Hazard(s) identification

Emergency Overview

Appearance translucent

Physical state Liquid

Odor Characteristic

Classification

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1

Hazards not otherwise classified (HNOC)

Not applicable.

Label elements

Signal word Danger

Hazard statements

Harmful if swallowed.
Causes skin irritation.
Causes serious eye damage.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.
Causes damage to organs through prolonged or repeated exposure.



Precautionary Statements - Prevention

Do not handle until all safety precautions have been read and understood.
Wear protective gloves/clothing and eye/face protection.
Wash face, hands and any exposed skin thoroughly after handling.
Do not breathe dust/fume/gas/mist/vapors/spray.

Precautionary Statements - Response

Get medical advice/attention if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF ON SKIN: Wash with plenty of soap and water.
Take off contaminated clothing and wash before reuse.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Precautionary Statements - Storage

Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Other information

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

Testing for acute and chronic aquatic effects determined no environmental classification is required. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

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Chemical name	CAS No.	Trade secret	Weight-%
N,N-Dimethylacrylamide	2680-03-7	*	10-24
Isobornyl Acrylate	5888-33-5	*	10-24
Vinyl Caprolactam	Proprietary	*	10-24
Photoinitiator	Proprietary	*	1-<3
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	75980-60-8	*	<1
Epoxy Resin	Proprietary	*	<1

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Ingestion

Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.

Inhalation

Remove to fresh air. Get medical attention immediately if symptoms occur.

Skin contact

Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

Eye contact

Get immediate medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.

Self-protection of the first aider

Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Burning sensation. Itching. Rashes. Hives.

Indication of any immediate medical attention and special treatment needed

Note to physicians

May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Dry chemical or CO2.

Unsuitable extinguishing media

Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products

Carbon dioxide (CO₂). Carbon monoxide. Hydrocarbons. Nitrogen oxides (NO_x).

Explosion data

Sensitivity to mechanical impact: None.

Sensitivity to static discharge: None.

Special protective equipment and precautions for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures**Personal precautions**

Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information

Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up**Methods for containment**

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards

Clean contaminated objects and areas thoroughly observing environmental regulations.

Reference to other sections

See section 8 for more information. See section 13 for more information.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling**Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice, Protect from light, Ensure adequate ventilation.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Keep container tightly closed in a dry and well-ventilated place, Protect from light.

8. Exposure controls/personal protection

Control parameters**Exposure Limits**

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This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls

Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

General hygiene considerations

Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

Hand protection

Wear suitable gloves. Nitrile rubber, Butyl rubber.

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection

Environmental exposure controls

Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state:	Liquid
Appearance:	translucent
Color:	blue
Odor:	Characteristic
Odor threshold:	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	101 °C / 213.8 °F	Pensky-Martens Closed Cup (PMCC)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known

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Autoignition temperature	395 °C / 743.0 °F	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	130,000 cP	None known

Other information

Explosive properties:	No information available
Oxidizing properties:	No information available
Softening point:	No information available
Molecular weight:	No information available
Liquid Density:	No information available
Bulk density:	No information available

10. Stability and reactivity

Reactivity

No information available.

Chemical stability

Stable under normal conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous polymerization

None under normal processing.

Conditions to avoid

Protect from light. Heat, flames and sparks.

Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products

None under normal use conditions.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation:

Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact:

Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

Skin contact:

Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. Causes skin irritation.

Ingestion:

Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and

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diarrhea. Harmful if swallowed.

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document:

ATEmix (oral): 993.00 mg/kg
ATEmix (dermal): 2,751.50 mg/kg
ATEmix (inhalation-dust/mist): 99,999.00 mg/l
ATEmix (inhalation-vapor): 99,999.00 mg/l

Unknown acute toxicity

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

Component Information:

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
N,N-Dimethylacrylamide	= 316 mg/kg (Rat)	907mg/kg (Rabbit)	> 776 ppm (Rat) 1 h
Isobornyl Acrylate	= 4890 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
Vinyl Caprolactam	-	= 1700 mg/kg (Rabbit)	> 1.6 mg/L (Rat) 8h
Photoinitiator	= 1694 mg/kg (Rat)	= 6929 mg/kg (Rat)	-
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rat)	-
Epoxy Resin	= 11400 mg/kg (Rat)	-	-

Symptoms related to the physical, chemical and toxicological characteristics

Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation:

Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation:

Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

Respiratory or skin sensitization:

May cause sensitization by skin contact.

Germ cell mutagenicity:

Not classified. Based on available data, the classification criteria are not met.

Carcinogenicity:

Based on available data, the classification criteria are not met.

Reproductive toxicity:

Contains a known or suspected reproductive toxin. Classification based on data available for ingredients. Suspected of damaging fertility or the unborn child.

STOT - single exposure:

Not classified. Based on available data, the classification criteria are not met.

STOT - repeated exposure:

Causes damage to organs through prolonged or repeated exposure.

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Aspiration hazard:

Not classified. Based on available data, the classification criteria are not met.

12. Ecological information

Ecotoxicity

Product Information

Testing for acute and chronic aquatic effects determined no environmental classification is required. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

Chemical name	Algae/aquatic plants	Fish	Crustacea
N,N-Dimethylacrylamide	-	LC50: >100mg/L 96h (Oncorhynchus mykiss)	EC50 > 120 mg/l 48 h (Daphnia magna)
Isobornyl Acrylate	ErC 50 = 2.7 mg/L 96h (Pseudokirchneriella subcapitata)	LC50: =0.704mg/L 96h (Danio rerio)	EC 50 = 1.1 mg/L 48 h (Daphnia magna)
Vinyl Caprolactam	EC50 > 100 mg/L (72h, Desmodesmus subspicatus)	LC50: =307mg/L (96h, Danio rerio)	EC50 > 100 mg/L (48h, Daphnia magna)
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	-	LC50 10 mg/l 48 h (Oryzias latipes)	-

Persistence and degradability

No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
N,N-Dimethylacrylamide	-0.3
Isobornyl Acrylate	4.52
Vinyl Caprolactam	1.2
Photoinitiator	1.62
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	3.1

Other adverse effects

No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. Dispose of contents/containers in accordance with local regulations.

US EPA Waste Number: U220 U008

14. Transport information

<u>IMDG</u>	Not regulated
<u>IATA</u>	Not regulated
<u>DOT</u>	Not regulated

15. Regulatory information

International Inventories

Commercial Activity Designation - Active

TSCA - Complies

AIIC	Complies
DSL/NDSL	Listed on NDSL
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Record Notification
KECL	Complies
PICCS	Not Listed
NZIoC	Not Listed
TCSI	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

AIICS - Australian Industrial Chemicals Introduction Scheme

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

TCSI - Taiwan Chemical Substance Inventory

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

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California Proposition 65

This product does not contain any Proposition 65 chemicals



WARNING

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Caprolactam	X	X	X
Acrylic Acid	X	X	X
Antioxidant	X	X	X
Stabilizer	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number

Not applicable

16. Other information

NFPA Health hazards 3 Flammability 1 Instability 0 Special hazards -
HMIS Health hazards 3 * Flammability 1 Physical hazards 0 Personal protection X
Chronic Hazard Star Legend: * = Chronic Health Hazard

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA (time-weighted average)	STEL (Short Term Exposure Limit)
Ceiling: Maximum limit value	*: Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set

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World Health Organization

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Revision Note The symbol (*) in the margin of this SDS indicates that this line has been revised

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End of Safety Data Sheet