



## SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: HazCom 2012

### 3069-GEL

Issuing Date 13-Oct-2022

Revision date 13-Oct-2022

Revision Number 30.01

#### 1. Identification

##### Product identifier

Product Name **3069-GEL**

##### Other means of identification

##### Recommended use of the chemical and restrictions on use

Recommended use Adhesives and/or sealants.

Restrictions on use Consumer use.

##### Details of the supplier of the safety data sheet

##### **Manufacturer**

Dymax Corporation  
318 Industrial Lane  
Torrington, CT 06790  
Tel: 860-482-1010  
Fax: 860-496-0608

E-mail address Product\_Regulatory@dymax.com

##### Emergency telephone number

24 Hour Emergency Phone Number Chemtrec 1-800-424-9300

#### 2. Hazard(s) identification

##### **Emergency Overview**

**Appearance** translucent **Physical state** Liquid **Odor** Characteristic

##### Classification

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3

##### **Hazards not otherwise classified (HNOC)**

Not applicable.

##### Label elements

Signal word Danger

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## Hazard statements

Harmful if swallowed.  
Causes skin irritation.  
Causes serious eye damage.  
May cause an allergic skin reaction.  
Suspected of damaging fertility or the unborn child.  
May cause respiratory irritation.



## Precautionary Statements - Prevention

Do not handle until all safety precautions have been read and understood.  
Wear protective gloves/protective clothing/eye protection/face protection.  
Wash face, hands and any exposed skin thoroughly after handling.  
Avoid breathing dust/fume/gas/mist/vapors/spray.  
Use only outdoors or in a well-ventilated area.

## Precautionary Statements - Response

Get medical advice/attention if you feel unwell.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
IF ON SKIN: Wash with plenty of soap and water.  
Take off contaminated clothing and wash before reuse.  
IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.  
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

## Precautionary Statements - Storage

Store locked up.  
Store in a well-ventilated place. Keep container tightly closed.

## Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

## Other information

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

Testing for acute and chronic aquatic effects determined no environmental classification is required. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

## 3. Composition/information on ingredients

### Substance

Not applicable.

### Mixture

Chemical name	CAS No	Trade secret	Weight-%
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Acrylate Ester	Proprietary	*	25-39
N,N-Dimethylacrylamide	2680-03-7	*	10-24
Photoinitiator	Proprietary	*	1-<3
Visible Photoinitiator	Proprietary	*	<1
Methacrylate Ester Monomer	Proprietary	*	<1
Epoxy Resin	Proprietary	*	<1

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

## 4. First-aid measures

### Description of first aid measures

#### **General advice**

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

#### **Ingestion**

Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.

#### **Inhalation**

Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.

#### **Skin contact**

Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

#### **Eye contact**

Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.

#### **Self-protection of the first aider**

Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

#### **Most important symptoms and effects, both acute and delayed**

Burning sensation. Itching. Rashes. Hives.

#### **Indication of any immediate medical attention and special treatment needed**

#### **Note to physicians**

May cause sensitization in susceptible persons. Treat symptomatically.

## 5. Fire-fighting measures

#### **Suitable Extinguishing Media**

Dry chemical or CO<sub>2</sub>. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

#### **Unsuitable extinguishing media**

Do not scatter spilled material with high pressure water streams.

#### **Specific hazards arising from the chemical**

Product is or contains a sensitizer. May cause sensitization by skin contact.

#### **Hazardous combustion products**

Carbon monoxide. Carbon dioxide (CO<sub>2</sub>). Hydrocarbons. Nitrogen oxides (NO<sub>x</sub>).

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## Explosion data

Sensitivity to mechanical impact: None.

Sensitivity to static discharge: None.

## Special protective equipment and precautions for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

#### **Personal precautions**

Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

#### **Other information**

Refer to protective measures listed in Sections 7 and 8.

### Methods and material for containment and cleaning up

#### **Methods for containment**

Prevent further leakage or spillage if safe to do so.

#### **Methods for cleaning up**

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Take up mechanically, placing in appropriate containers for disposal.

#### **Prevention of secondary hazards**

Clean contaminated objects and areas thoroughly observing environmental regulations.

#### **Reference to other sections**

See section 8 for more information. See section 13 for more information.

## Section 7: Handling and storage, including how the chemical may be safely used

### Precautions for safe handling

#### **Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation. Protect from light.

### Conditions for safe storage, including any incompatibilities

#### **Storage Conditions**

Keep container tightly closed in a dry and well-ventilated place. Protect from light.

## 8. Exposure controls/personal protection

### Control parameters

#### **Exposure Limits**

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

### Appropriate engineering controls

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## Engineering controls

Ensure adequate ventilation, especially in confined areas.

## Individual protection measures, such as personal protective equipment

### General hygiene considerations

Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

### Hand protection

Wear suitable gloves. Nitrile rubber, Butyl rubber.

### Eye/face protection

Tight sealing safety goggles.

### Skin and body protection

Wear suitable protective clothing. Long sleeved clothing.

### Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

### Environmental exposure controls

Local authorities should be advised if significant spillages cannot be contained. Prevent product from entering drains.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Physical state:	Liquid
Appearance:	translucent
Color:	colorless
Odor:	Characteristic
Odor threshold:	No information available

Property	Values	Remarks • Method
pH:	No data available	No information available
pH (as aqueous solution):	No data available	Not applicable
Melting point / freezing point:	No data available	No information available
Boiling point / boiling range:	No data available	No information available
Flash point:	101 °C / 213.8 °F	Pensky-Martens Closed Cup (PMCC)
Evaporation rate:	No data available	No information available
Flammability (solid, gas):	No data available	Not applicable
Flammability Limit in Air		
Upper flammability or explosive limits:	No data available	No information available
Lower flammability or explosive limits:	No data available	No information available
Vapor pressure:	No data available	No information available
Relative vapor density:	No data available	No information available
Relative density:	No data available	No information available
Water solubility:	partially soluble	No information available
Solubility(ies):	No data available	No information available
Partition coefficient:	No data available	No information available
Autoignition temperature:	470 °C / 878 °F	No information available
Decomposition temperature:	No data available	No information available
Kinematic viscosity:	No data available	No information available
Dynamic viscosity:	25,000 cP	

**Other information**

<b>Explosive properties:</b>	No information available
<b>Oxidizing properties:</b>	No information available
<b>Softening point:</b>	No information available
<b>Molecular weight:</b>	No information available
<b>VOC Content (%):</b>	No information available
<b>Liquid Density:</b>	No information available
<b>Bulk density:</b>	No information available

**10. Stability and reactivity****Reactivity**

No information available.

**Chemical stability**

Stable under normal conditions.

**Possibility of hazardous reactions**

None under normal processing.

**Hazardous polymerization**

None under normal processing.

**Conditions to avoid**

Heat, flames and sparks. Protect from light.

**Incompatible materials**

Strong acids. Strong bases. Strong oxidizing agents.

**Hazardous decomposition products**

None under normal use conditions.

**11. Toxicological information****Information on likely routes of exposure****Product Information****Inhalation:**

Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

**Eye contact:**

Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

**Skin contact:**

Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

**Ingestion:**

Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document:

ATEmix (oral):	1,468.30 mg/kg
ATEmix (dermal):	3,624.80 mg/kg

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## Unknown acute toxicity

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

## Component Information:

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Acrylate Ester	= 4890 mg/kg ( Rat )	> 3000 mg/kg ( Rabbit )	-
N,N-Dimethylacrylamide	= 316 mg/kg ( Rat )	907mg/kg (Rabbit)	> 776 ppm ( Rat ) 1 h
Photoinitiator	= 1694 mg/kg ( Rat )	= 6929 mg/kg ( Rat )	-
Visible Photoinitiator	-	> 2000 mg/kg ( Rat )	-
Methacrylate Ester Monomer	= 5050 mg/kg ( Rat )	> 3000 mg/kg ( Rabbit )	-
Epoxy Resin	= 11400 mg/kg ( Rat )	-	-

## Symptoms related to the physical, chemical and toxicological characteristics

Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

## Delayed and immediate effects as well as chronic effects from short and long-term exposure

### Skin corrosion/irritation:

Classification based on data available for ingredients. Irritating to skin.

### Serious eye damage/eye irritation:

Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

### Respiratory or skin sensitization:

May cause sensitization by skin contact.

### Germ cell mutagenicity:

Based on available data, the classification criteria are not met. Not classified.

### Carcinogenicity:

Based on available data, the classification criteria are not met.

### Reproductive toxicity:

Contains a known or suspected reproductive toxin. Classification based on data available for ingredients. Suspected of damaging fertility or the unborn child.

### STOT - single exposure:

May cause respiratory irritation.

### STOT - repeated exposure:

Based on available data, the classification criteria are not met. Not classified.

### Aspiration hazard:

Not classified. Based on available data, the classification criteria are not met.

## 12. Ecological information

### Ecotoxicity

### Product Information

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Testing for acute and chronic aquatic effects determined no environmental classification is required. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Acrylate Ester	ErC 50 = 2.7 mg/L 96h (Pseudokirchneriella subcapitata)	LC50: =0.704mg/L 96h (Danio rerio)	EC 50 = 1.1 mg/L 48 h (Daphnia magna)
N,N-Dimethylacrylamide	-	LC50: >100mg/L 96h (Oncorhynchus mykiss)	EC50 > 120 mg/l 48 h (Daphnia magna)
Visible Photoinitiator	-	LC50 10 mg/l 48 h (Oryzias latipes)	-
Methacrylate Ester Monomer	-	LC50: 213 - 242mg/L (96h, Pimephales promelas) LC50: =227mg/L (96h, Pimephales promelas)	EC50 > 380 mg/l 48 h (Daphnia magna)

## Persistence and degradability

No information available.

## Bioaccumulation

There is no data for this product.

## Component Information

Chemical name	Partition coefficient
Acrylate Ester	4.52
N,N-Dimethylacrylamide	-0.3
Photoinitiator	1.62
Visible Photoinitiator	3.1
Methacrylate Ester Monomer	0.42

## Other adverse effects

No information available.

## 13. Disposal considerations

### Waste treatment methods

### Waste from residues/unused products

Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

### Contaminated packaging

Dispose of contents/containers in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

IMDG Not regulated

IATA Not regulated

DOT Not regulated

## 15. Regulatory information

### International Inventories

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**US TSCA inactive/active designation** - Active

**TSCA** - Complies

*\*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements*

<b>AIIC</b>	Low Volume Exemption (LVE)
<b>DSL/NDSL</b>	Listed on NDSL
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Record Notification
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>NZIoC</b>	Complies
<b>TCSI</b>	Complies

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**AIICS** - Australian Industrial Chemicals Introduction Scheme

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**NZIoC** - New Zealand Inventory of Chemicals

**TCSI** - Taiwan Chemical Substance Inventory

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**California Proposition 65**

This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Stabilizer	X	X	X

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## U.S. EPA Label Information

### EPA Pesticide Registration Number

Not applicable

## 16. Other information

<b>NFPA</b>	<b>Health hazards</b> 3	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 3 *	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X
<i>Chronic Hazard Star Legend:</i>		<i>* = Chronic Health Hazard</i>		

### Key or legend to abbreviations and acronyms used in the safety data sheet

#### Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA (time-weighted average)	STEL (Short Term Exposure Limit)
Ceiling: Maximum limit value	*: Skin designation

### Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
EPA (Environmental Protection Agency)  
Acute Exposure Guideline Level(s) (AEGl(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan GHS Classification  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

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Revision Note The symbol (\*) in the margin of this SDS indicates that this line has been revised

### Disclaimer

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End of Safety Data Sheet