



### H.B. Fuller® HL0765

**Type of Adhesive**

Hot Melt Adhesive

**Product Benefits**

An advanced, general purpose grade case & carton hot melt adhesive. Benefits include: fast speed of set, low color, low odor, improved stability, a smoke-free environment, increased mileage and clean machining.

**Typical Applications**

Case and carton packaging applications

**Suitable Substrates**

Uncoated, clay coated, SBS, SUS and similar uncoated and lightly coated materials.

**Typical Properties**

| Property                          | Value          |
|-----------------------------------|----------------|
| SUGGESTED APPLICATION TEMPERATURE | 350°F          |
| VISCOSITY (@ 325 °F)              | 1,200 cP       |
| VISCOSITY (@ 350 °F)              | 700 – 1,100 cP |
| VISCOSITY (@ 375 °F)              | 600 cP         |
| COLOR                             | Off- White     |
| GARDNER COLOR, MOLTEN             | 1 - 5          |
| SOFTENING POINT, METTLER (°F)     | 220 - 240 °F   |
| SPECIFIC GRAVITY                  | 0.95           |
| SPEED OF SET, RELATIVE            | Fast           |
| SHELF LIFE                        | 365 days       |

**Cleaning Instructions**

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

**Storage Conditions**

Clean and dry conditions above 20 °F and below 100 °F.

**Disposal Advice**

Please refer to the MSDS for disposal instructions.

**Safety Advice**

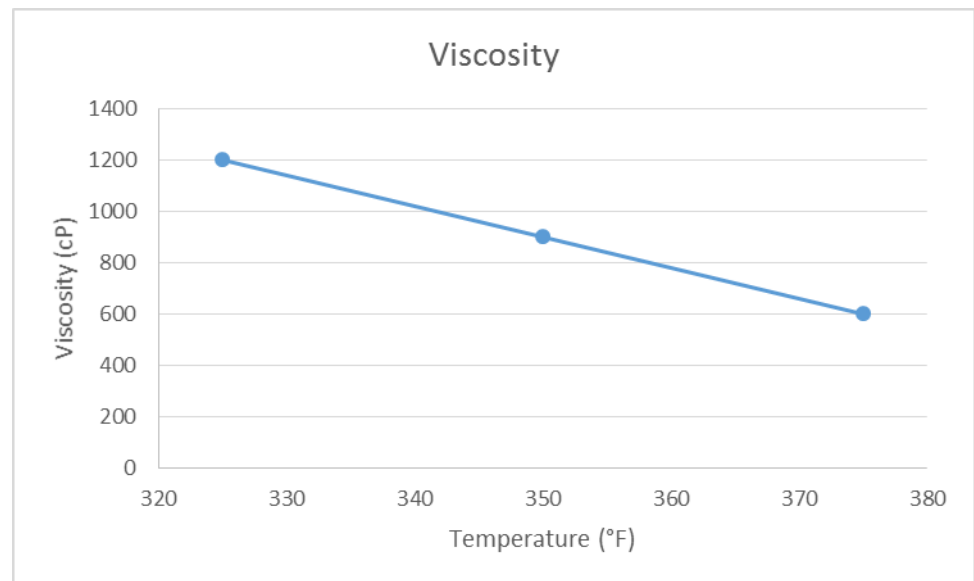
To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature



above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

### Viscosity Curve – Typical Values



**NOTE TO USER:** by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

**IMPORTANT:** The information, specifications, procedures and recommendations herein (together "information") are based on our experience and we believe these to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that the information will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance. goodwill or any indirect or consequential losses arising out of or in connection with product supply.

North America  
+888-HBFULLER  
+888-423-8553

[inquiry@hbfuller.com](mailto:inquiry@hbfuller.com)  
[www.hbfuller.com](http://www.hbfuller.com)



**H.B. Fuller**