

# Safety Data Sheet

according to HazCom 2012

SDS # : EMAX 904-GEL-SC

## EMAX 904-GEL-SC

Issue Date  
2020-09-21

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Version 4.01

### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

**Product identifier****Product Name** EMAX 904-GEL-SC**Other means of identification****Product Code** EMAX 904-GEL-SC**Synonyms** Not applicable**Recommended use of the chemical and restrictions on use****Identified uses** Adhesives.**Uses advised against** No information available**Details of the supplier of the safety data sheet****Manufacturer Address** Dymax Corporation  
318 Industrial Lane  
Torrington, CT 06790  
Tel: 860-482-1010  
Fax: 860-496-0608**Information department:** North American Safety Department @ 1-860-482-1010**Emergency Telephone** North America: Chemtrec @ 1-800-424-9300 (24hrs)

### 2. HAZARDS IDENTIFICATION

**Emergency Overview**

<b>Physical state</b>	liquid (gel)	<b>Color</b>	blue
<b>Odor</b>	Characteristic	<b>Appearance</b>	translucent

**Classification**

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3

**Target Organ Effects**

Respiratory system, EYES, Skin.

**GHS Label elements, including precautionary statements**



Signal word

Danger

**Hazard statements**

H302 - Harmful if swallowed  
 H315 - Causes skin irritation  
 H317 - May cause an allergic skin reaction  
 H318 - Causes serious eye damage  
 H332 - Harmful if inhaled  
 H335 - May cause respiratory irritation  
 H361 - Suspected of damaging fertility or the unborn child

**Precautionary Statements - Prevention**

Do not handle until all safety precautions have been read and understood  
 Wash face, hands and any exposed skin thoroughly after handling  
 Do not eat, drink or smoke when using this product  
 Avoid breathing dust/fume/gas/mist/vapors/spray  
 Use only outdoors or in a well-ventilated area  
 Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

IF ON SKIN: Wash with plenty of soap and water  
 Take off contaminated clothing and wash before reuse  
 If skin irritation or rash occurs: Get medical advice/attention  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell Rinse mouth

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep container tightly closed

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant.

**Other Information****Unknown acute toxicity**

0 % of the mixture consists of ingredient(s) of unknown toxicity.

Testing for acute and chronic aquatic effects determined no environmental classification is required.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret	Classification (Reg. 1272/2008)
N,N-Dimethylacrylamide	2680-03-7	10-24	*	Acute Tox. 3 (H301) Acute Tox. 3 (H311) Acute Tox. 3 (H331) Eye Dam. 1 (H318) Flam. Liq. 4 (H227)
Isobornyl Acrylate	5888-33-5	10-24	*	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317) STOT SE 3 (H335) Aquatic Chronic 2 (H411)

Methacrylate Ester Monomer	Proprietary	<1	*	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317)
Visible Photoinitiator	Proprietary	<1	*	Skin Sens. 1 (H317) Repr. 2 (H361f) Aquatic Acute 2 (H401) Aquatic Chronic 2 (H411)

Remaining ingredients are not considered hazardous in accordance with the Globally Harmonized System (GHS)

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

#### 4. FIRST AID MEASURES

##### **First aid measures**

##### **General advice**

IN CASE OF SERIOUS OR PERSISTENT CONDITIONS, CALL A DOCTOR OR EMERGENCY MEDICAL CARE.

##### **Eye contact**

Flush eyes with water for at least 15 minutes. Get medical attention if eye irritation develops or persists.

##### **Skin Contact**

Wash off immediately with plenty of water, Get medical attention if irritation develops and persists.

##### **Inhalation**

Remove to fresh air, If symptoms persist, call a physician.

##### **Ingestion**

If swallowed, Rinse mouth, Get medical attention.

##### **Self-protection of the first aider**

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

##### **Most important symptoms and effects, both acute and delayed**

##### **Main Symptoms**

No information available.

##### **Indication of any immediate medical attention and special treatment needed**

##### **Note to physicians**

Treat symptomatically.

#### 5. FIRE-FIGHTING MEASURES

##### **Suitable extinguishing media**

Use CO<sub>2</sub>, dry chemical, or foam.

##### **Unsuitable extinguishing media**

Do not use a solid water stream as it may scatter and spread fire.

##### **Specific hazards arising from the chemical**

Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), dense black smoke.

##### **Hazardous combustion products**

Hazardous decomposition products due to incomplete combustion.

##### **Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions**

Ensure adequate ventilation, Wear protective gloves/clothing and eye/face protection.

**Environmental precautions**

**Environmental precautions**

Do not allow material to contaminate ground water system, Try to prevent the material from entering drains or water courses, See Section 12 for additional Ecological Information, Local authorities should be advised if significant spillages cannot be contained.

**Other Information**

See Section 12 for additional Ecological Information.

**Methods and material for containment and cleaning up**

**Methods for containment**

Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

7. HANDLING AND STORAGE

**Precautions for safe handling**

**Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice  
Ensure adequate ventilation  
Protect from light

**Conditions for safe storage, including any incompatibilities**

**Technical measures and storage conditions**

Keep container tightly closed in a dry and well-ventilated place  
Protect from light

**Incompatible products**

Amines, Strong oxidizing agents, Strong acids, Strong bases, Oxygen scavengers, Thiosulfates.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters**

**Exposure Guidelines**

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Appropriate engineering controls**

**Engineering Measures**

Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction.

#### **Individual protection measures, such as personal protective equipment**

##### **Eye/face protection**

Safety glasses with side-shields If splashes are likely to occur, wear: Goggles

##### **Hand Protection**

Nitrile rubber, (NBR: 6mm), Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

##### **Respiratory protection**

Ensure adequate ventilation, A NIOSH-approved respirator with a minimum APF of 50, or 1000 if spray applied, in accordance with 29 CFR 1910.134, Do not breathe vapors, mist or gas.

#### **Hygiene Measures**

Handle in accordance with good industrial hygiene and safety practice, When using do not eat, drink or smoke, Wear suitable gloves and eye/face protection, Wash hands before breaks and at the end of workday, Contaminated work clothing should not be allowed out of the workplace, Regular cleaning of equipment, work area and clothing is recommended.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

#### **Information on basic physical and chemical properties**

<b>Physical state</b>	liquid (gel)	<b>Odor</b>	Characteristic
<b>Appearance</b>	translucent	<b>Odor threshold</b>	No information available
<b>Color</b>	blue		
<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks / • Method</u></b>	
<b>pH</b>		No information available	
<b>Melting point / freezing point</b>		No information available	
<b>Boiling point / boiling range</b>		No information available	
<b>Flash point</b>	101 °C / 214 °F		
<b>Evaporation rate</b>		No information available	
<b>Flammability (solid, gas)</b>		No information available	
<b>Flammability Limit in Air</b>			
<b>Upper flammability limit</b>	-		
<b>Lower flammability limit</b>	-		
<b>Vapor pressure</b>		No information available	
<b>Vapor density</b>		No information available	
<b>Specific Gravity</b>		No information available	
<b>Water Solubility</b>	Practically insoluble		
<b>Solubility in other solvents</b>		No information available	
<b>Partition coefficient: n-octanol/water</b>		No information available	
<b>Autoignition temperature</b>		No information available	
<b>Decomposition temperature</b>		No information available	
<b>Dynamic viscosity</b>	38,000 cP		
<b>Kinematic viscosity</b>		No information available	
<b>Explosive properties</b>	No information available		
<b>Oxidizing properties</b>	No information available		
<b><u>Other Information</u></b>			
<b>Softening point</b>	No information available		
<b>Molecular weight</b>	No information available		
<b>VOC Content (%)</b>	No information available		
<b>Density</b>	No information available		
<b>Bulk density</b>	No information available		

### 10. STABILITY AND REACTIVITY

**Reactivity**

No information available

**Chemical stability**

Stable under normal conditions.

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Protect from light. Heat, flames and sparks.

**Incompatible materials**

Amines, Strong oxidizing agents, Strong acids, Strong bases, Oxygen scavengers.

**Hazardous Decomposition Products**

No decomposition if stored and applied as directed.

**11. TOXICOLOGICAL INFORMATION****Information on toxicological effects****Acute toxicity****Information on likely routes of exposure**

<b>Inhalation</b>	There is no data for this product
<b>Eye contact</b>	There is no data for this product
<b>Skin Contact</b>	There is no data for this product
<b>Ingestion</b>	There is no data for this product
<b>Symptoms</b>	No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Irritating to skin.
<b>Serious eye damage/eye irritation</b>	Risk of serious damage to eyes.
<b>Sensitization</b>	May cause sensitization of susceptible persons.
<b>Mutagenic effects</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>Carcinogenicity</b>	Contains no ingredients above reportable quantities listed as a carcinogen

**Other Information**

<b>Developmental Toxicity</b>	No information available.
<b>STOT - single exposure Target Organ Effects</b>	Respiratory system, EYES, Skin.
<b>Aspiration hazard</b>	No information available.

**Other adverse effects** No information available.

**Chronic toxicity** Avoid repeated exposure

**Numerical measures of toxicity - Product Information**

0 % of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

<b>ATEmix (oral)</b>	1080 mg/kg
<b>ATEmix (dermal)</b>	2429 mg/kg
<b>ATEmix (inhalation-gas)</b>	3142 mg/l
<b>ATEmix (inhalation-dust/mist)</b>	1.3 mg/l
<b>ATEmix (inhalation-vapor)</b>	3142 mg/l

**Component Information**

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
N,N-Dimethylacrylamide	252 mg/kg (Rat)	907mg/kg (Rabbit)	776 ppm (Rat) 1 h
Isobornyl Acrylate	= 4890 mg/kg ( Rat )		
Methacrylate Ester Monomer	= 5050 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

**Acute aquatic toxicity**

**Product Information**

Testing for acute and chronic aquatic effects determined no environmental classification is required.

**Component Information**

Chemical Name	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates	Toxicity to algae
N,N-Dimethylacrylamide	LC50 > 120 mg/L 96 h (Oncorhynchus mykiss)	EC50 > 120 mg/l 48 h (Daphnia magna)	-
Isobornyl Acrylate	LC50 = 1.8 mg/L 96 h (Danio rerio)	EC 50 = 1.1 mg/L 48 h (Daphnia magna)	ErC 50 = 2.7 mg/L 96 h (Pseudokirchneriella subcapitata)
Methacrylate Ester Monomer	LC50 = 227 mg/L 96 h (Pimephales promelas)	EC50 > 380 mg/l 48 h (Daphnia magna)	-
Visible Photoinitiator	LC50 10 mg/l 48 h (Oryzias latipes)	-	-

**Persistence and degradability** No information available.

**Bioaccumulation**

Component Information

Chemical Name	log Pow
Isobornyl Acrylate	4.52
Methacrylate Ester Monomer	0.47

**Mobility in soil**

No product level data available.

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods****Waste Disposal Methods**

Dispose of waste in compliance with local and national regulations.

**Contaminated packaging**

Dispose of in accordance with local regulations.

14. TRANSPORT INFORMATION
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<b><u>DOT</u></b>	Not regulated
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<b><u>ICAO/IATA</u></b>	Not regulated
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<b><u>IMDG/IMO</u></b>	Not regulated
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15. REGULATORY INFORMATION
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**International Inventories**

<b>TSCA</b>	Complies
<b>AICS</b>	Low Volume Exemption (LVE)
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Simplified Notification
<b>KECI</b>	Complies
<b>NZIoC</b>	Complies
<b>PICCS</b>	Complies
<b>TCSI</b>	Complies

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**AICS** - Australian Inventory of Chemical Substances  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**NZIoC** - New Zealand Inventory of Chemicals  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**TCSI** - Taiwan Chemical Substance Inventory

**US Federal Regulations****OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

<b>Acute health hazard</b>	Yes
<b>Chronic Health Hazard</b>	No
<b>Fire hazard</b>	No



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**Sudden release of pressure hazard**  
**Reactive Hazard**

No  
 No

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**U.S. State Right-to-Know Regulations**

This product does not contain any substances regulated under applicable state right-to-know regulations.

**California Proposition 65**

This product does not contain any Proposition 65 chemicals

**Additional information**

None

16. OTHER INFORMATION

**Prepared By** EHS Department  
**Revision Date** 2020-09-21

**Revision Note** No information available

**Disclaimer**

**This information is furnished without warranty, express or implied. This information is believed to be accurate to the best knowledge of Dymax Corporation and its subsidiaries and affiliates (DYMAX). The information in this SDS relates only to the specific material designated herein. DYMAX assumes no legal responsibility for use of or reliance upon the information in this SDS.**

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