



SAFETY DATA SHEET

DOW SILICONES CORPORATION

Product name: DOWSIL™ HM-2510 Assembly Sealant Clear

Issue Date: 08/19/2020

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DOW SILICONES CORPORATION encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: DOWSIL™ HM-2510 Assembly Sealant Clear

Recommended use of the chemical and restrictions on use

Identified uses: Adhesive, binding agents

COMPANY IDENTIFICATION

DOW SILICONES CORPORATION
2200 WEST SALZBURG ROAD
MIDLAND MI 48686-0994
UNITED STATES

Customer Information Number:

800-258-2436

SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with 29 CFR 1910.1200

Not a hazardous substance or mixture.

Label elements

Precautionary statements

Prevention

Use only outdoors or in a well-ventilated area.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Silicone elastomer

This product is a mixture.

Component	CASRN	Concentration
Isobutyl trimethoxysilane	18395-30-7	>= 0.83 - <= 1.46 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Wash off with plenty of water. Suitable emergency safety shower facility should be available in work area.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: Rinse mouth with water. No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Water spray. Alcohol-resistant foam. Carbon dioxide (CO₂). Dry chemical.

Unsuitable extinguishing media: None known..

Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides. Silicon oxides. Formaldehyde.

Unusual Fire and Explosion Hazards: Exposure to combustion products may be a hazard to health..

Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations..

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.. Use personal protective equipment..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Sweep up or vacuum up spillage and collect in suitable container for disposal. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Avoid contact with eyes. Do not swallow. Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.

Use only with adequate ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Conditions for safe storage: Keep in properly labelled containers. Store in accordance with the particular national regulations.

Do not store with the following product types: Strong oxidizing agents.
Unsuitable materials for containers: None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters**

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Methanol	ACGIH	TWA	200 ppm
Further information: Skin: Danger of cutaneous absorption			

	ACGIH	STEL	250 ppm
Further information: Skin: Danger of cutaneous absorption			
	OSHA Z-1	TWA	260 mg/m3 200 ppm

The following substance(s), which have Occupational Exposure Limit(s) (OEL), may be formed during handling or processing: Methanol.

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Polyvinyl chloride ("PVC" or "vinyl"), Neoprene, Nitrile/butadiene rubber ("nitrile" or "NBR"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	solid
Color	colourless

Odor	alcohol-like
Odor Threshold	No data available
pH	Not applicable
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	Not applicable
Flash point	closed cup 182 °C (360 °F)
Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	Not classified as a flammability hazard
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.087
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Dynamic Viscosity	Not applicable
Kinematic Viscosity	Not applicable
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle size	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapours. Safe handling conditions may be maintained by keeping vapour concentrations within the occupational exposure limit for formaldehyde.

Conditions to avoid: None known.

Incompatible materials: Oxidizing agents

Hazardous decomposition products:

Decomposition products can include and are not limited to: Formaldehyde. Methanol.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Information on likely routes of exposure

Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):

LD50, > 5,000 mg/kg Estimated.

Information for components:

Isobutyl trimethoxysilane

LD50, Rat, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):

LD50, > 2,000 mg/kg Estimated.

Information for components:

Isobutyl trimethoxysilane

The dermal LD50 has not been determined.

Acute inhalation toxicity

Brief exposure (minutes) is not likely to cause adverse effects. Excessive exposure may cause: Central nervous system depression

As product: The LC50 has not been determined.

Information for components:

Isobutyl trimethoxysilane

LC50, Rat, 4 Hour, vapour, > 1525 ppm No deaths occurred at this concentration.

Skin corrosion/irritation

Based on information for component(s):

Brief contact may cause slight skin irritation with local redness.

May cause skin irritation due to mechanical abrasion.

May cause drying and flaking of the skin.

Information for components:

Isobutyl trimethoxysilane

Brief contact may cause moderate skin irritation with local redness.

Serious eye damage/eye irritation

Based on information for component(s):

May cause slight eye irritation.

Solid or dust may cause irritation or corneal injury due to mechanical action.

Information for components:

Isobutyl trimethoxysilane

May cause slight eye irritation.

Corneal injury is unlikely.

Sensitization

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Information for components:

Isobutyl trimethoxysilane

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Information for components:

Isobutyl trimethoxysilane

May cause drowsiness or dizziness.

Route of Exposure: inhalation (vapour)

Target Organs: Central nervous system

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Isobutyl trimethoxysilane

Aspiration into the lungs may occur during ingestion or vomiting, causing lung damage or even death due to chemical pneumonia.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Contains component(s) which have been reported to cause effects on the following organs in animals:
Liver.

Contains an additional component(s) that is not expected to be bioavailable due to the physical state of the material under normal handling and processing conditions.

Information for components:

Isobutyl trimethoxysilane

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

Animal testing and human experience demonstrate no significant risk of human cancer from exposure to relatively pure amorphous silica.

Information for components:

Isobutyl trimethoxysilane

No relevant data found.

Teratogenicity

Contains component(s) which did not cause birth defects or any other fetal effects in lab animals.

Information for components:

Isobutyl trimethoxysilane

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

No relevant data found.

Information for components:

Isobutyl trimethoxysilane

In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were negative for component(s) tested. Genetic toxicity studies in animals were negative for component(s) tested.

Information for components:

Isobutyl trimethoxysilane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Isobutyl trimethoxysilane

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Danio rerio (zebra fish), 96 Hour, > 100 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia sp. (water flea), 48 Hour, > 864 mg/l

Acute toxicity to algae/aquatic plants

NOEC, Scenedesmus subspicatus, 72 Hour, Growth rate, 220 mg/l
ErC50, Scenedesmus subspicatus, 72 Hour, Growth rate, > 1,170 mg/l

Persistence and degradability

Isobutyl trimethoxysilane

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Fail

Biodegradation: 36 - 47 %

Exposure time: 28 d

Method: OECD Test Guideline 301B

Stability in Water (1/2-life)

Hydrolysis, DT50, 4.6 Hour, pH 7

Bioaccumulative potential

Isobutyl trimethoxysilane

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 2.1 Estimated.

Mobility in soil

Isobutyl trimethoxysilane

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed,

permitted: Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Environmentally hazardous substance, solid, n.o.s.(Xylene)
UN number	UN 3077
Class	9
Packing group	III
Reportable Quantity	Xylene

Classification for SEA transport (IMO-IMDG):

	Not regulated for transport
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

No SARA Hazards

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components

Trimethylated silica
Dimethyl siloxane, trimethoxysilyl-terminated

CASRN

68988-56-7
Not available

California Prop. 65

WARNING: This product can expose you to chemicals including Ethylbenzene, which is/are known to the State of California to cause cancer, and Toluene, Methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System**NFPA**

Health	Flammability	Instability
0	1	0

HMIS

Health	Flammability	Physical Hazard
1/	1	0

Revision

Identification Number: 4061600 / A713 / Issue Date: 08/19/2020 / Version: 5.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
STEL	Short-term exposure limit
TWA	8-hour, time-weighted average

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x%

growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW SILICONES CORPORATION urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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